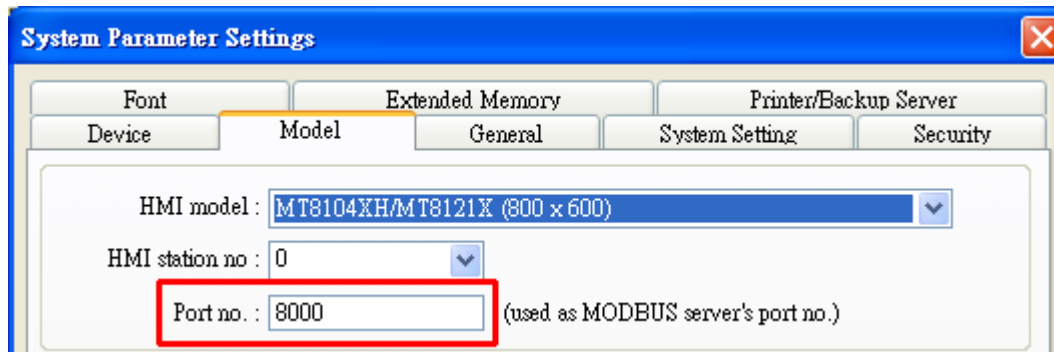


## MT8000 TCP Port

Below is the MT8000 port list.

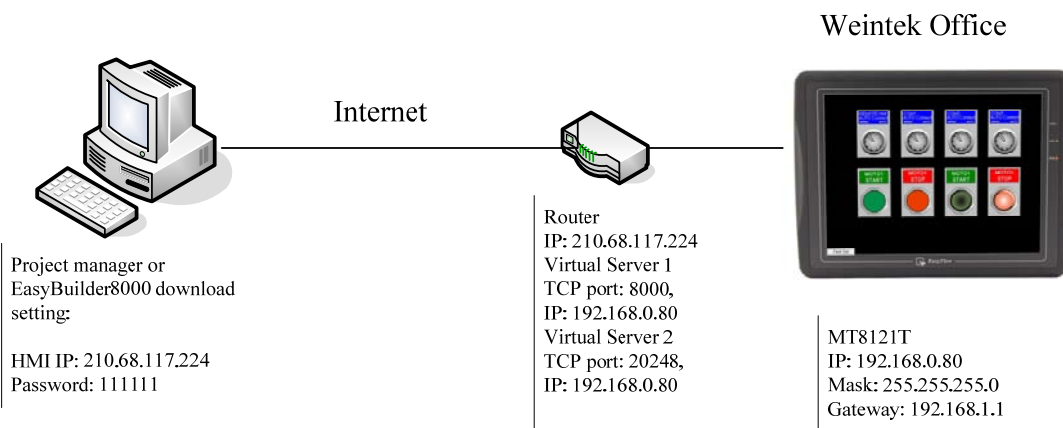
- Remote HMI TCP port = 8000



- Download Project thru a router

MT8000 Project download TCP port = 20248

When download a project thru Internet, please make sure that the router supports virtual server or port forwarding first.



- VNC Viewer TCP port = 5900

- http VNC , Java

TCP port = 80

TCP port = 5800

- Ethernet Pass-Thru TCP port = 2000
- Printer Server TCP port = 8005

**System Parameter Settings**

Device    Model    General    **System Setting**    Security

Font    Extended Memory    **Printer/Backup Server**

Use MT Remote Printer/Backup Server  
Note: Use EasyPrinter to configure PC for printing screen hardcopy and storing backup data.

**Output settings**

Orientation :  Horizontal  Vertical

Printer size :  Original size  Fit to printer margins

Margin : 0 mm

0 mm    0 mm

0 mm

**Communication settings**

IP address : 192 . 168 . 1 . 101

Port : 8005

User name : admin

Password : 111111

- Modbus TCP/IP Port = 502

**Device Properties**

Name : MODBUS TCP/IP (Ethernet)

HMI  PLC

Location : Local

PLC type : MODBUS TCP/IP (Ethernet)   
V.1.50, MODBUS\_TCPIP.so

PLC I/F : Ethernet  PLC default station no. : 1

Use UDP (User Datagram Protocol )

IP : 192.168.1.10, Port=502

Use broadcast command

Interval of block pack (words) : 5

Max. read-command size (words) : 120

Max. write-command size (words) : 120