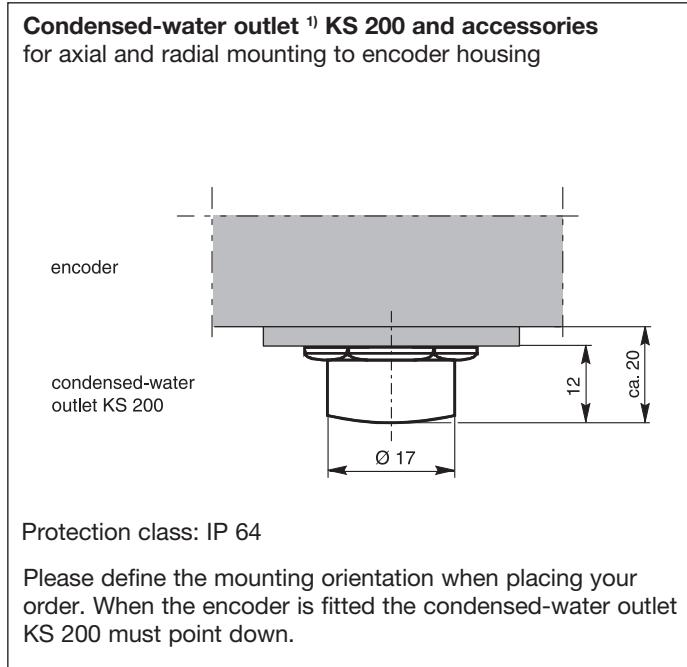
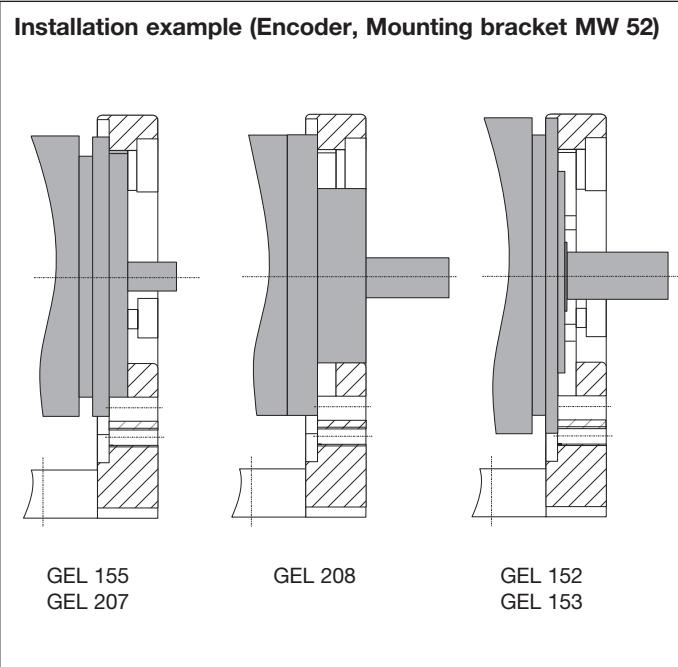
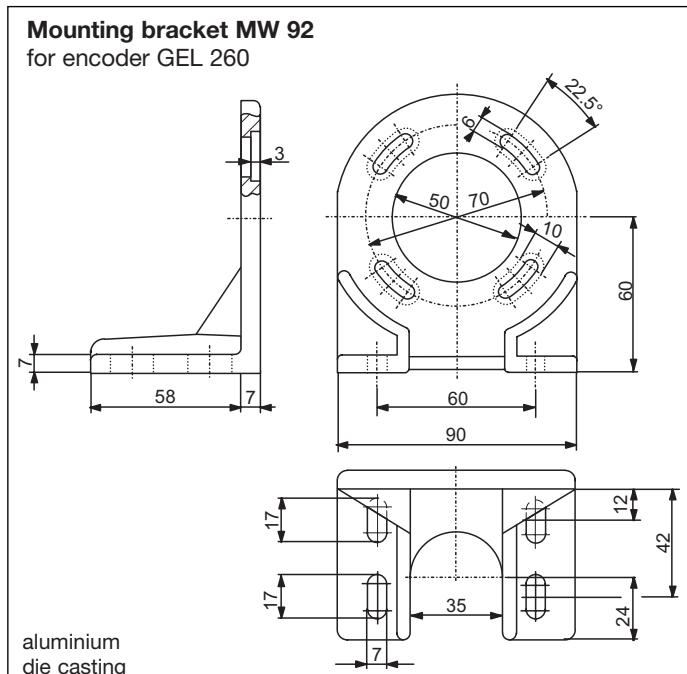
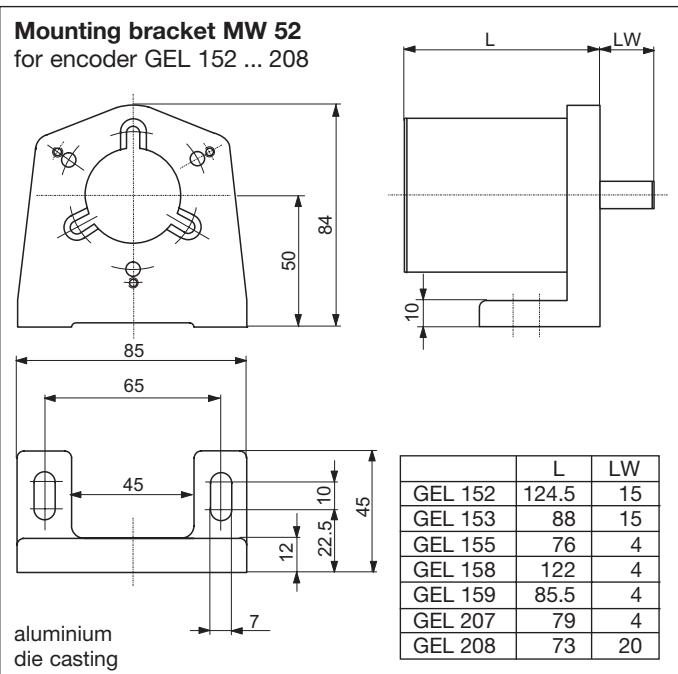


# Mounting brackets

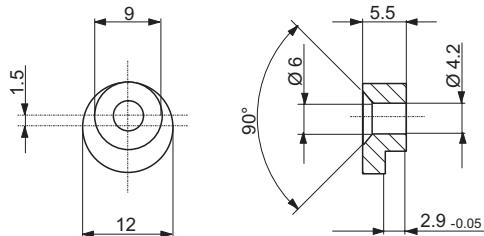
## Installation, Condensed-water outlet



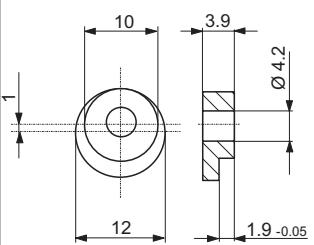
<sup>1)</sup> for all encoders GEL ... (excluding GEL 260 EEx)

# Clamps, Flange Measuring Wheel, Collet chuck

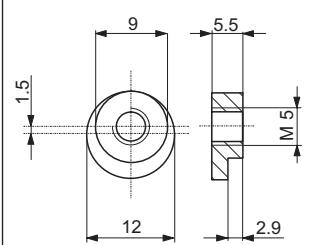
**Clamp KL 200**  
for GEL 207/155



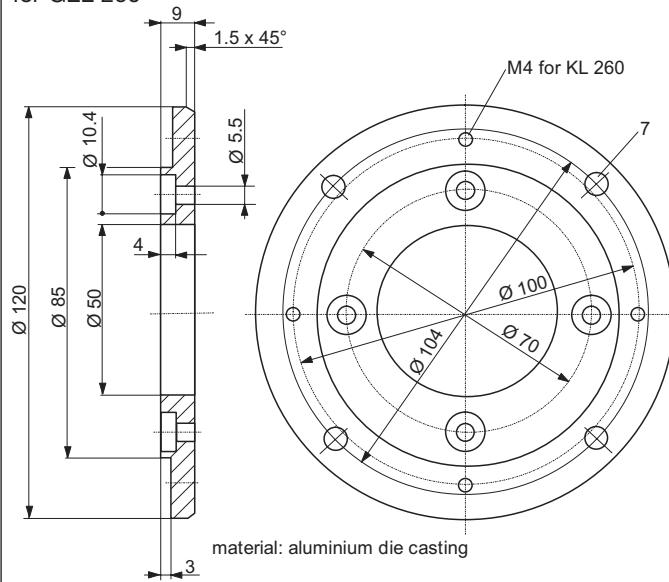
**Clamp KL 260**  
for GEL 152/153/260



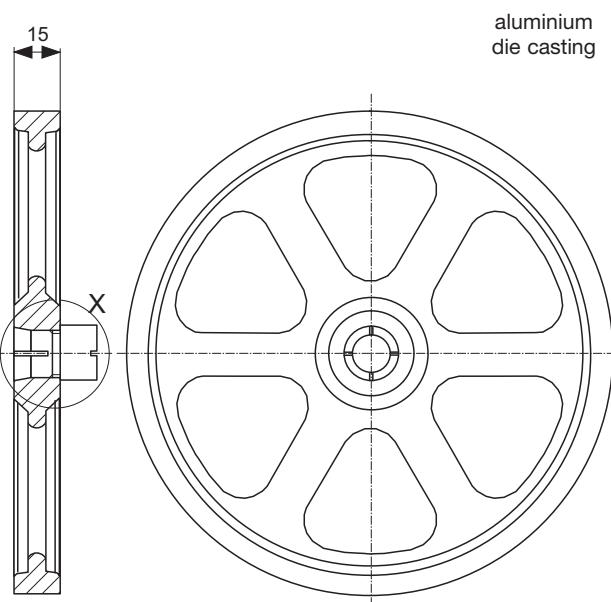
**Clamp KL 150**  
for GEL 155



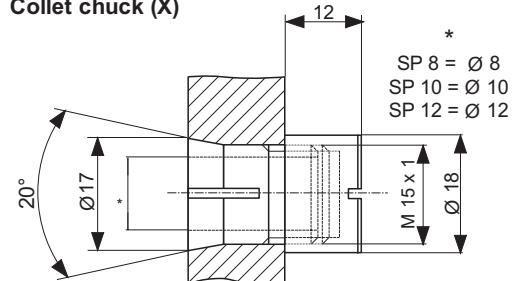
**Mounting flange MF 121**  
for GEL 260



**Measuring wheel MRM 500 / MRG 500**  
incl. Collet chuck



**Collet chuck (X)**



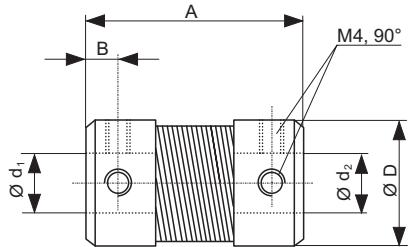
**MRM 500:** circumference 500 mm  $\pm$  0.3 mm  
(hard anodic coated surface, approx. 700 HV)

**MRG 500:** circumference 500 mm  $\pm$  0.8 mm  
(rubber coated surface, approx. shore 70)

temperature (rubber) -30° ... +120° C continuous  
-40° ... +150° C short term

# Couplings

## Metal coupling MK 8/MK 12



MK 8 material: X12CrNi18 8 (V2A)  
MK 12 material: St

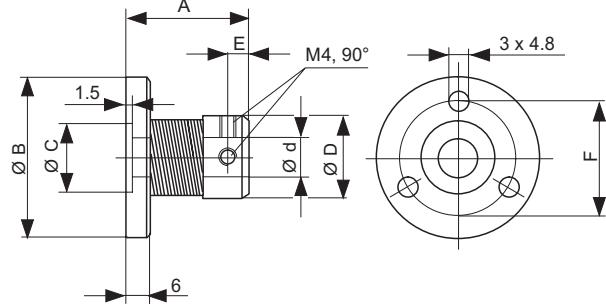
	A	B	D	$d_1^*$	$d_2^*$	standard $d_1^* - d_2^*$	
MK 8	35	5	21	5 ... 12	5 ... 12	6-6	8-8 10-10 12-12
MK 12	50	7	26 <sup>1)</sup>	6 ... 15	6 ... 15		12-12

<sup>1)</sup> This coupling can be supplied with a key-way.

\* Diameter with Tolerance H7

Maximum play of shaft (coupling size): 3° or 3%

## Screw mount coupling MKF 8/MKF 12



	A	B	C	D	E	F	$d^*$	standard $d^*$
MKF 8	30	42	18 <sup>H7</sup>	21	5	30	6 ... 10	6 8 10
MKF 12	40	48	22 <sup>H7</sup>	26 <sup>1)</sup>	7	37	8 ... 15	12

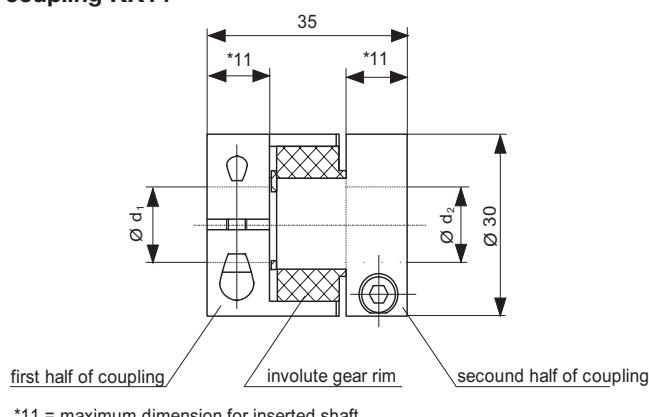
<sup>1)</sup> This coupling can be supplied with a key-way.

\* Diameter with Tolerance H7

Maximum play of shaft (coupling size): 3° or 3%

Note: Mount coupling with 1 mm pre-load

## Clamp coupling KK14



\*11 = maximum dimension for inserted shaft

The coupling consists of 2 identical halves, which can be supplied with different inside diameters ( $d_1$  and  $d_2$ ).

Through fitting the involute gear rim, the two halves of the coupling may be clamped seamlessly and can be assembled free of play (easy to mount).

static stiffness of the torsion spring 125 Ncm/degree  
transferable torque, free of play 100 Ncm

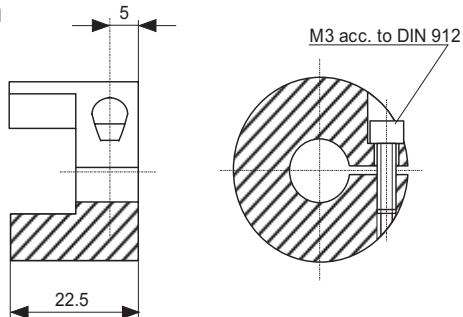
misalignment of the shaft:  
axial -1 mm  
radial 0.2 mm  
angular 1 degree

$d_1/d_2$ : 6, 8, 10, 12, 16 mm, tolerance H7  
optionally pre-drilled to 5 mm

Order example: KK 14.08-12

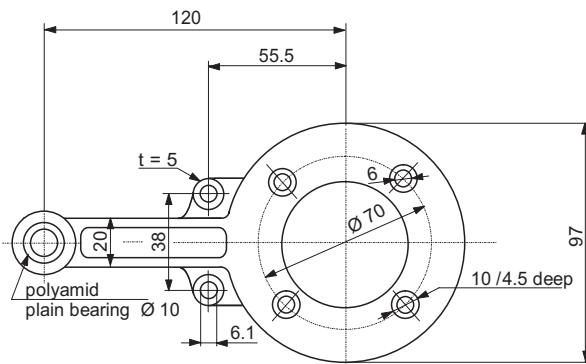
Operating temperature range  
intermittent -60°C ... + 120 °C  
nominal -50°C ... + 80 °C

## Half of coupling

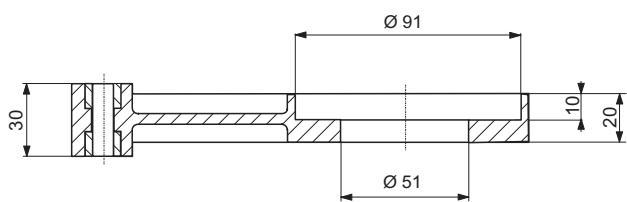


# Measuring arm

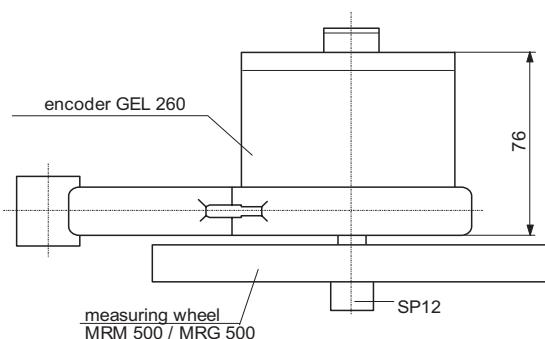
**Measuring arm MA 262**  
for encoder GEL 260



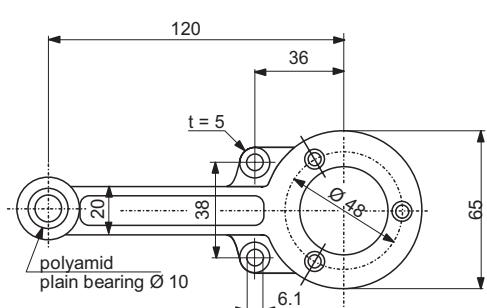
aluminium  
die casting



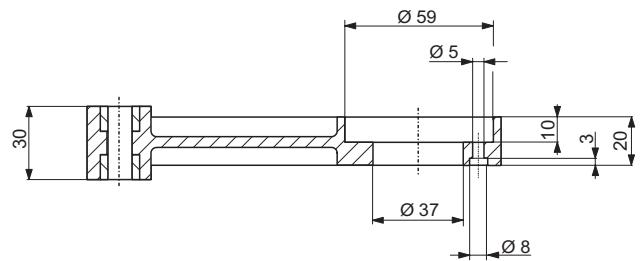
**Measuring arm MA 262**  
with mounted encoder GEL 260  
and measuring wheel MR 500



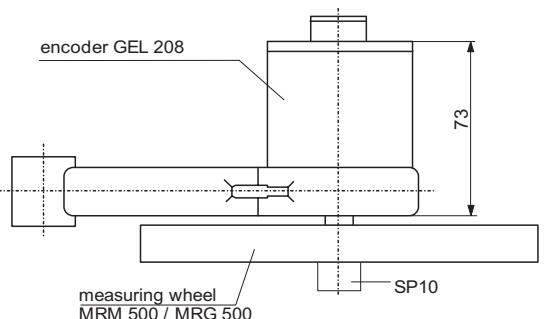
**Measuring arm MA 205**  
for encoder GEL 208



aluminium  
die casting



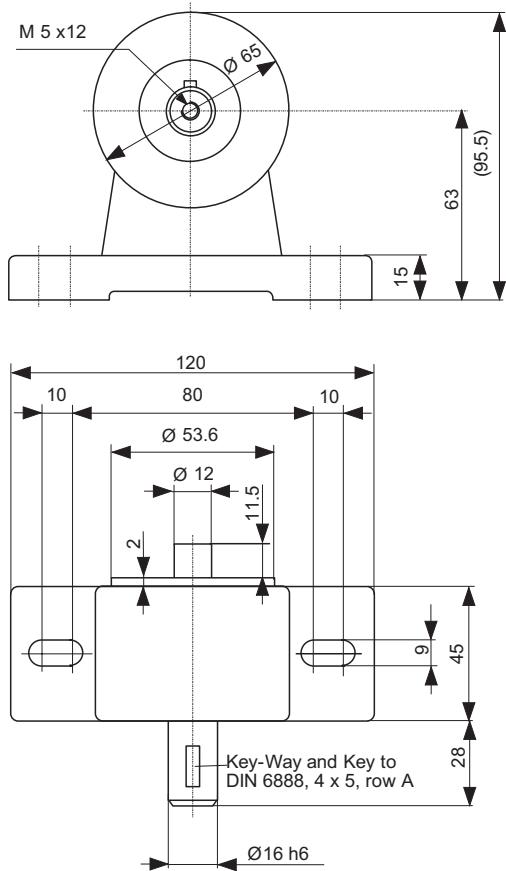
**Measuring arm MA 205**  
with mounted encoder GEL 208  
and measuring wheel MR 500



# Bearing pedestal

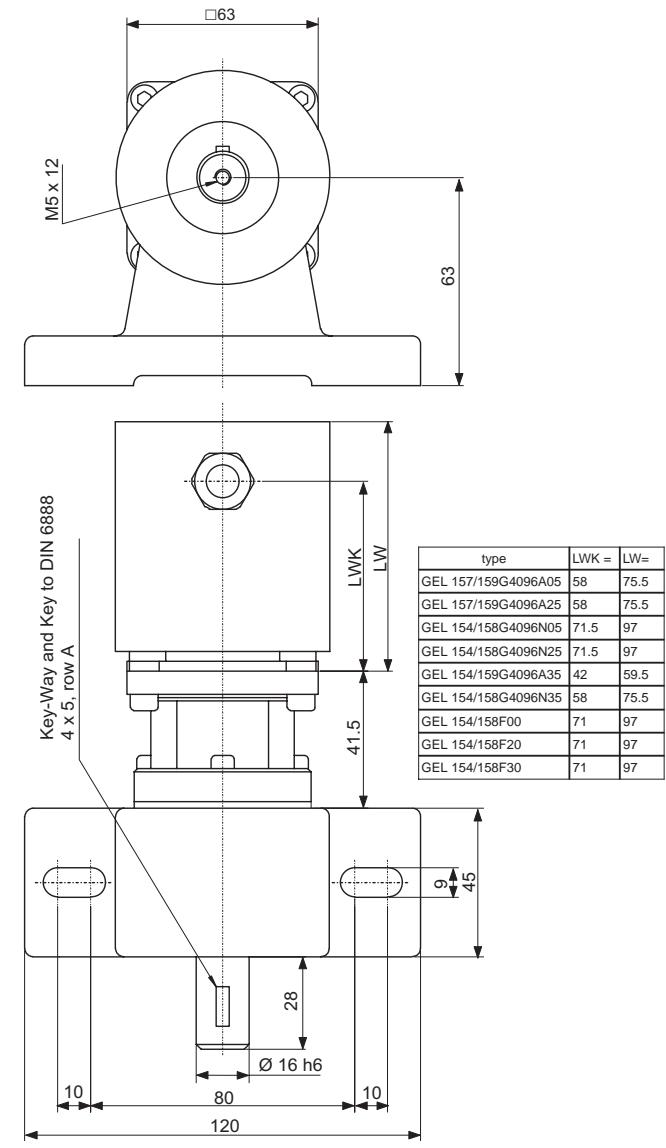
## Bearing pedestal LB 200

for encoder GEL 209



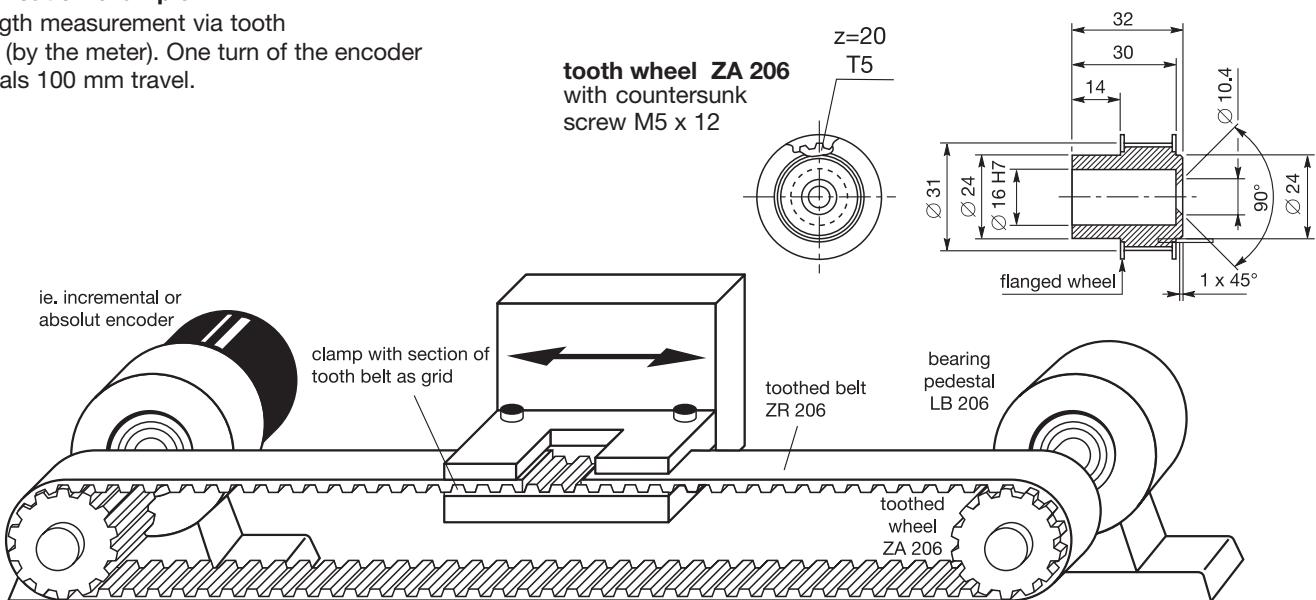
## Bearing pedestal LB 150 /LB 154

for absolute encoder GEL 158/159 or GEL 154/157



## Application example

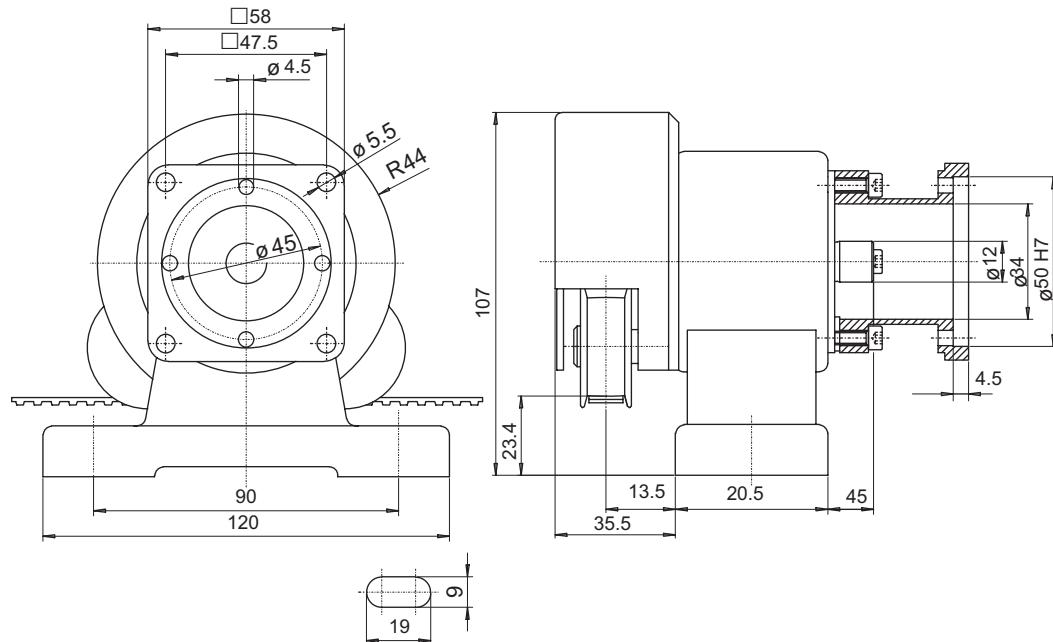
Length measurement via tooth belt (by the meter). One turn of the encoder equals 100 mm travel.



# Measuring pedestal

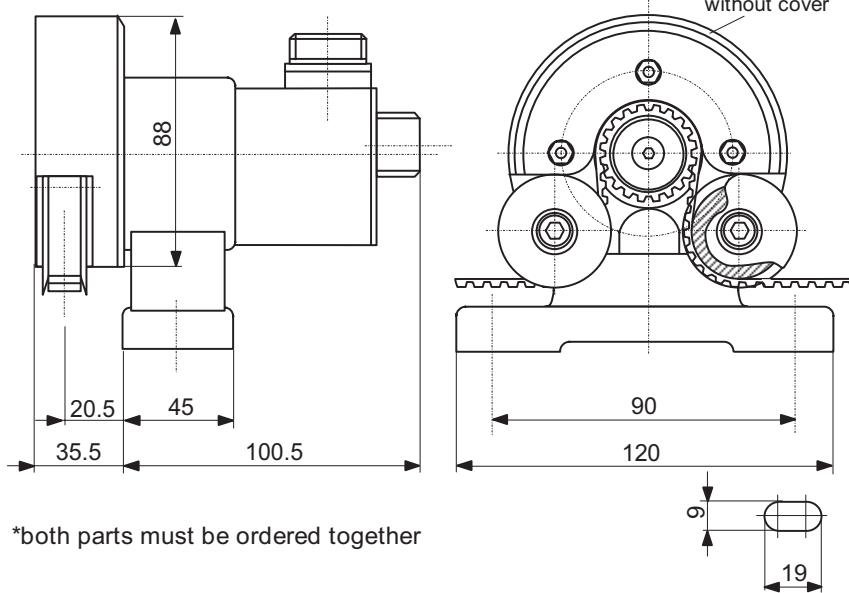
with slip free belt drive for incremental or absolute measurement of large distance for example on cranes.

## Measuring pedestal MB 150/MB 154 for absolute encoder type GEL 154 or GEL 158



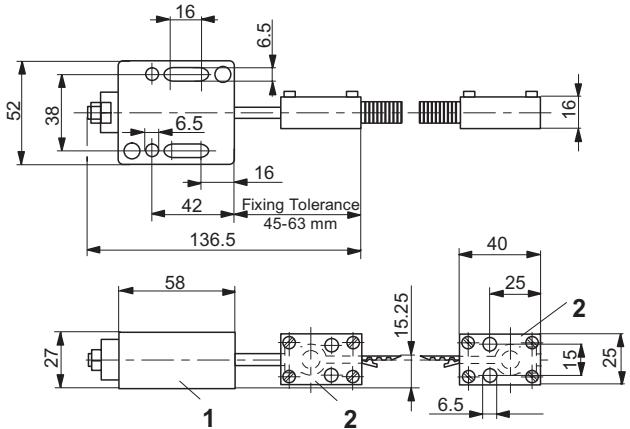
## Measuring pedestal MB 206\*

with mounted encoder GEL 209\*



\*both parts must be ordered together

## Tensioner SE 206 (1), Tension Head SK 206 (2, kit)



## Toothed Belt ZR 206

Dimension : width 10 mm, tooth pitch 5 mm

Construction : 10 Steel-Cord strands (0.32 mm diameter bedded into Polyurethane-Elastomer)

Techn. Data : operating temperature -10° C ... +80° C  
short term 120° C  
breaking load 1200 N  
max. tension 300 N at 4 % elasticity

Weight : 0.022 kg

Accuracy\* : typ. ± 0.3 mm/m at 60 N toothed belt tension

In a mounted condition the accuracy can be improved by altering the tension. The stretching characteristic is linear. The coefficient is 0.01 mm / (1 m · 1 N).

Advantages : Unaffected by damp, petrol, oil, fats, hydrosol, uv-rays, ozone etc. Steel-Cord as tensioning strands: constant lengths at specified load, no additional stretching.

(toothed belt for -30° C on request)

## Protective casing SG 110/111

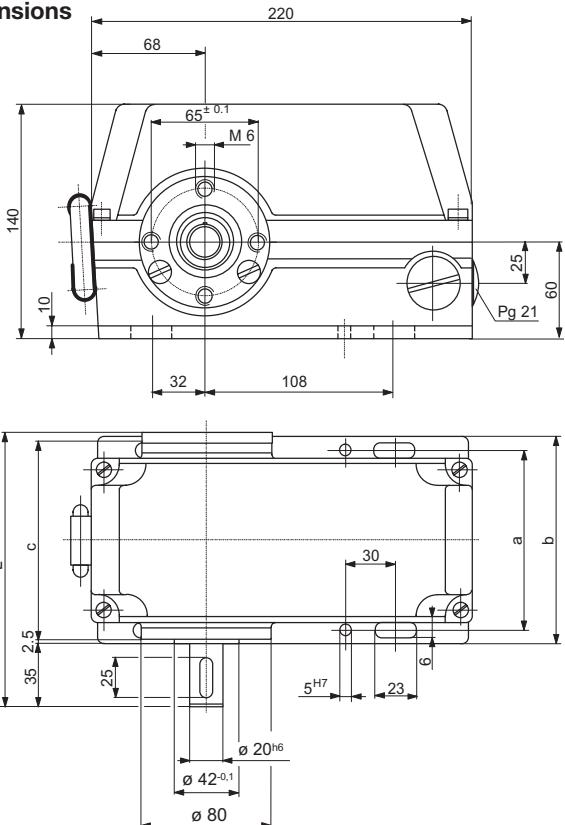
This casing protects rotary encoders GEL 207/260 or absolute encoders GEL 152/153 against high mechanical stress and environmental conditions.

### Attention:

The shaft of rotary encoder GEL 207 must have a diameter of 12 mm

- Material: non-ferrous metal, seawater-resistant
- Type of protection: IP 65
- Seals: oil- and petrol-resistant
- Painting: hammer-finish green RAL 6011

### Dimensions



Casing	Cable glands	Dimensions				Weight [kg]
		a	b	c	L	
SG 110	5 x PG21	225	244	234	278	9.4
SG 111	6 x PG21	285	304	294	338	12.0

## Type code SG 150

	<b>Type of flange</b> 1 round, shaft 16 mm 2 round, shaft 10 mm 3 square, shaft 16 mm 4 square, shaft 10 mm
	<b>Type of casing</b> 1 (length of casing $l = 230$ mm) casing without intermediate plug for absolute encoders with direct cable outlet and mechanical zero adjust 2 (length of casing $l = 230$ mm) casing with intermediate plug for absolute encoders with parallel interface and mechanical zero adjust 3 (length of casing $l = 200$ mm) casing with intermediate plug for absolute encoders with SSI interface without mechanical zero adjust 4 (length of casing $l = 230$ mm) casing with intermediate plug for absolute encoders with parallel interface without mechanical zero adjust
SG 150 -	- - -

## Protective casing SG 150/208

### SG 150 for absolute encoders

- GEL 152/153 single- or multiturn with parallel or SSI output (cf. Technical Information on encoders, absolute encoder GEL 15X, SSI or parallel interface)
- GEL 152 F for remote programming by PC (cf. Technical Information on encoders, absolute encoder GEL 15X, PC-programmable)

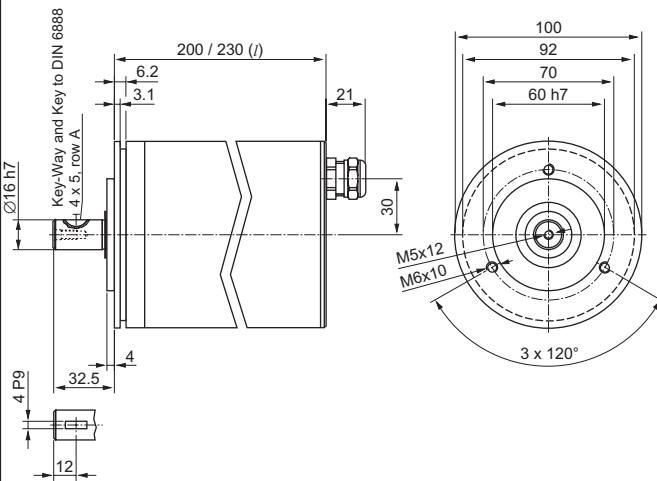
### SG 208 for incremental rotary encoders

- GEL 208 (cf. Technical Information on incremental encoders GEL 207... 219)

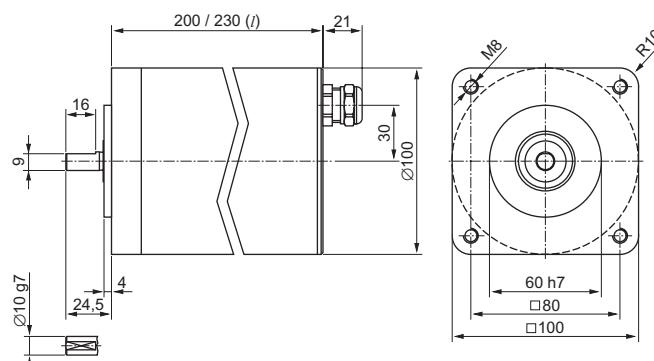
Material: anodized aluminium, wall thickness 5 mm

Type of protection: IP 68

### SG 150/208 with round flange



### SG 150/208 with square flange



## Type code SG 208

	<b>Type of flange</b> 1 round, shaft 16 mm 2 round, shaft 10 mm 3 square, shaft 16 mm 4 square, shaft 10 mm
	<b>Outlet</b> (length of casing $l = 200$ mm) 1 axial cable 2 axial connector 6 or 12 pole
SG 208 -	- - -

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