# **TYPES** 8175/8170

# ULTRASONIC LEVEL TRANSMITTER COMPACT AND SEPARATE VERSIONS



Instruction Manual

Ident. 427998P



# INTRODUCTION

1	INTRODUCTION				
1.1	Symbols Used	. 3			
1.2	General Safety Instuctions	. 3			
2	QUICKSTART				
2.1	Installation	.4			
2.2	Programming	_			
	2.2.1 Distance	.5			
		. 6			
0.0	Z.Z.S Volume	. /			
2.3		. 0			
31	General Installation guidelines	٥			
0.1	3.1.1 Beam cone diameter	. J			
32	Installation	10			
0.2	321 Papel version installation	11			
	3.2.2 Wall mounted version installation	11			
3.3	Electronic card identification	12			
3.4	General Electrical Connection				
	3.4.1 18-32 VDC Wiring via a cable plug	13			
	3.4.2 8175 Compact version,18-32VDC or 115/230VAC	14			
	3.4.3 8175 Panel version,18-32VDC	16			
	3.4.4 8175 Wall mounted version, 18-32VDC	17			
3.5	Easy Link Connections	22			
4	PROGRAMMING AND OPERATION				
4.1	Operating and Control Guide	23			
4.2	Menu Guide	24			
4.3	Main Menu	25			
4.4	Calibration Menu	26			
	4.4.1 Language Inite	27			
	4.4.2 Engineering Units	28			
	4.4.5 Filter FullClini	30			
	4.4.4 Gas Characteristics	22			
	1.4.6 Tasch-In procedures	00			
	4.6.1 Fach-In for Level and distance	34			
	A - 1 or 2 point Level or Distance Teach-In procedure	35			
	• Resetting of the Distance Reference point	36			
	4.4.6.2 TEACH-IN FOR VOLUME	37			
	O - Input of tank dimensions	37			
	• Manual input of distances and associated volumes	39			
	G - Volume teach-In procedure	41			
	4.4.7 Output Current	43			
	4.4.8 Relay (option)	44			
	4.4.8.1 Relay 1	45			
	4.4.8.2 Relay 2	46			
4.5	Test Menu	47			
	4.5.1 Offset Compensation	48			
	4.5.2 Span Compensation	48			
	4.5.4 Etropetaule adjustment	49			
	4.5.4 Streight of feture signal	49 50			
	4.5.6 Besetting of the transmitter	51			
46	Alto Sating	52			
4.0	461 Factory Settings	52			
	4.6.1 User Settings	52			
5	MAINTENANCE				
5.1	Storing and cleaning of the sensor	53			
5.2	Trouble shooting guide	53			
6	ANNEX				
6.1	Specifications				
6.2	Horizontal cylindrical tank value conversions				
6.3	Dimensions	60			
6.4	Design and Measuring Principle	61			
6.5	Standard delivery	61			
6.6	Type specification	62			
6.7	Label type 81/5	63			
6.8	Spare parts list	64			



## 1.1 SYMBOLS USED



Indicates information which must be followed. Failure to follow the information could endanger the user and affect the function of the device.



Indicates that the page contains general information.



Indicates a quickstart guide for quickly commissioning the transmitter.



Indicates that the page contains information about installation.



Indicates that the page contains information about configuration, programming and operation.



Indicates important information, tips and recommendations.



Indicates a worked example.



Indicates an action which has to be continued or reference to a relevant section.



Indicates information about repairs, service, maintenance and spare parts.

## 1.2 GENERAL SAFETY INSTRUCTIONS

Congratulations on purchasing our 8175 Digital Level Transmitter.

### Before installing or using this product, please read this manual and any other relevant documentation to ensure you fully benefit from all the advantages the product can offer.

- Please verify that the product is complete and free from any damage. (see reference table section 6.7).
- It is the customer's responsibility to select an appropriate transmitter for the application, ensure the unit is installed correctly, and maintain all components.
- This product should only be installed or repaired by specialist staff using the correct tools.
- Please observe the relevant safety regulations throughout the operation, maintenance and repair of the product.
- Always ensure that the power supply is switched off and the pipes / tank do not contain any pressure before working on the device / system.
- If these instructions are ignored or the transmitter is not used according to the specifications, no liability will be accepted and the guarantee on the device and accessories will become invalid.





2.1 ENGLISH

All Fluid Control Systems

# QUICKSTART

This section provides a comprehensive installation and operation guide which will assist with the commissioning of the 8175 Level Transmitter.





#### 2.2 PROGRAMMING

The electronics within the 8175 ultrasonic level transmitter allows the unit to be configurated as either distance, level or volume depending on the application.





# QUICKSTART

To access the CALIBRATION MENU simutaneously press



for 5 seconds.

- The
  - The 'Enter' key can be locked to avoid accidental or unauthorised access section 3.3.
  - Reference can additionally be made to the menu guide section 4.2.

2.2.2

## **PROGRAMMING - LEVEL**





# QUICKSTART



To access the CALIBRATION MENU simutaneously press

for 5 seconds.



- The 'Enter' key can be locked to avoid accidental or unauthorised access section 3.3.
- Reference can additionally be made to the menu guide section 4.2.
- It is important to exit the menu calibration after entering the desired distance units and re-enter the menu to configure the volume units.





# QUICKSTART

To access the TEST MENU simutaneously press



for 5 seconds.







**ENGLISH** 

3.1

### 3.1 GENERAL INSTALLATION GUIDELINES

Prior to the installation of the 8175 ultrasonic level transmitter, a clear mounting location for the product must be determined.

- The level transmitter or sensor types 8175 / 8170 are designed for liquid level measurement. It is the user responsability to test the functionality of the device for any other material such as powders, granuals etc.
- The 8175 ultrasonic level transmitter or sensor must be installed perpendicular to the process medium.
- Ensure a minimum distance of 30 cm between the level of the fluid and the sensor is respected.



The tank or vessel should be surveyed to locate potential obstructions which may interfere with the beam cone. Such obstructions may include: fill pipes and streams; mixers and agitators; tank side walls and rungs.

### 3.1.1 Beam cone diameter

The ultrasonic level transmitter type 8175 generates 8 pulses per second which is emitted from the base of the transducer. As the pulses leave the transmitter, they expand to an  $8^{\circ}$  beam angle until they are reflected back via the process medium. To determine the maximum diameter of the beam cone for the application select the maximum length (L) from the table below.



### 3.2 INSTALLATION

The ultrasonic transmitter or sensor may be installed through the tank top via a standard G 2" (NPT) fitting or equivalent tapped flange according to the type of level transmitter.



### Steps for successful installation:

- Before installation of the transmitter or sensor ensure that the fitting has been tested for leaks and the threads are not damaged or worn. If a damaged fitting is evident a new fitting should be installed.
- When installing the transmitter or sensor ensure that a proper seal is obtained between the fitting and transmitter via the use of an appropriate sealant or gasket.
- When securing the transmitter or sensor to the fitting, only tighten by hand!
  - Be careful not to overtighten the transmitter in the fitting.





### Shaft mounting

If the transmitter or sensor 8175 is installed on a shaft, it must not be higher than 400 mm for a diameter of 100 mm, or 250 mm for a diameter of 80 mm.







3.2.1 ENGLISH

## 3.2.1 PANEL VERSION INSTALLATION

For installation and insertion of the panel version follow the instructions on the enclosed delivery film and as follows:

- 1. Put gasket 2 on the cover 1 and place the complete unit in the cut-away panel.
- 2. Screw the spacer bolts **3** onto the panel fixing screws **4**.
- 3. Insert the cable clips **3**, to secure the various cables (power supply, outputs, sensor) of the transmitter, onto the plate **5**.
- 4. Fasten the plate **5** with the screws **7** onto the bolts **3**, tightening the locking washers **6**.



## 3.2.2 WALL-MOUNTED VERSION INSTALLATION

The level transmitter in a wall-mounted version has 4 fixing holes at the corners of the enclosure. Remove the white blanking strips and the cover to access to fixing holes **1**.







### 3.3 ELECTRONIC CARD IDENTIFICATION

This section allows easy identification of the features and electrical connections within the 8175 level transmitter depending on the version.

## **18-32VDC ELECTRONIC CARD**





above.



## 3.4 GENERAL ELECTRICAL CONNECTION

- Use cables with a temperature limit of 80°C minimum.
- For normal operating conditions the measuring signal can be transmitted by a simple cable of 0.75 mm<sup>2</sup> cross section.
- The line must not be installed in combination with carrying lines with a higher voltage or frequency.
- If a combined installation cannot be avoided, a minimum space of 30 cm (1 ft) or shielded cables should be adopted.
- When using shielded cables observe faultless grounding of the shield.
- For EMC purposes the earth must be connected via the earth lug on the side of the enclosure to a good local earthing point.
- The cable diameters for the PG versions must respect the following: Compact: between 6-12mm and with a doubler 6mm Wall mounted: between 4-8mm (PG's not used must be blanked off).
  - In case of doubt, always use shielded cables.
  - The power supply must be regulated section 6.1.



Do not open and wire the transmitter with the power supply connected.

It is obligatory to put security devices close to the transmitter, on : Power supply : 18-32VDC - 250mA fuse and interrupter 115/230VAC - 5A fuse and interrupter

**Relay:** 

10A fuse max. and a circuit breaker (depending on the application).

# ELECTRICAL WIRING 18-32 VDC 3.4.1 WIRING VIA A CABLE PLUG



### Fig. 3.3 Plug assembly

- 1. To open the connector remove screws 1
- and 2 including the plastic ring (Fig. 3.3).
- 2. Remove the internal part **3** from the external casing **4** with a screwdriver blade.
- 3. Connect the transmitter according to the pin assignment in Fig. 3.4
- 4. When re-assembling, the internal part can be rotated in 90° steps to a desired position before inserting back into the casing **4**.

- Fig. 3.4 Pin assignment
- 1: L+ (18-32VDC)
- 2: 4-20 mA Output
- 3: L-⊕: Earth
- (€): Eann





## 3.4.2 8175 COMPACT VERSION, 18-32 VDC, WITH PG 13.5

### WIRING

Remove the cover via the screws on the front display and pull the cable through the PG 13.5 and wire according to one of the pin assignment diagrams below.

The electronics within the 8175 allows a sourcing or sinking PLC to be connected. Position A (Fig 3.5) provides a sourcing configuration and Position B (Fig 3.6) a sinking configuration.



# 8175 COMPACT VERSION, RELAY CONNECTION

The electrical wiring of this model is possible via the use of 2 cable glands. Remove the cover via the screws on the front display and pull the cables through the PG 13.5 and wire according to pin assignment diagram below (Fig. 3.7).



Fig. 3.7 Pin assignment for relays



- The device can be easily connected to a PLC independently of the respective version.
- The 'Enter' key can be locked by placing the SW 1 swich into the up position to avoid accidental or unauthorided access.



## 8175 COMPACT VERSION, 115/230 VAC

## WIRING

Remove the cover via the screws on the front display and pull the cable through the PG 13.5 and wire according to one of the pin assignment diagrams below. The electronics within the 8175 allows a sourcing or sinking PLC to be connected. Position A (Fig 3.5) provides a sourcing configuration and Position B (Fig 3.6) a sinking configuration.

- Do not open and wire the transmitter with the power supply connected.
- Ensure that the power supply switch is selected for the appropriate voltage 115VAC or 230 VAC.



The connection for relays 1 and 2 are identical to that of the 18-32VDC on the previous page.





Fig. 3.9 Pin assignment, Position B





ties

## 3.4.3 8175 PANEL VERSION 18-32VDC

# **CONNECTION OF THE 8170 SENSOR**

- Pass the cable through the wall / panel and use the PG 9 to secure the cable. •
- Connect the coax and PT1000 temperature cables shown in the diagram below. •
- Secure all the cables onto the protection plate as indicated via the 2 plastic ties • provided. Coax



Fig. 3.10 Panel cable connections

# 8175 PANEL VERSION 18-32VDC, WIRING

Open the cabinet/cupboard and wire according to the pin assignment diagrams below. The electronics within the 8175 allows a sourcing or sinking PLC to be connected. Position A (Fig 3.11) provides a sourcing configuration and Position B (Fig 3.12) a sinking configuration.





Fig. 3.12 Pin assignment, Position B



3.4.3 ENGLISH





### 8175 PANEL VERSION, RELAY CONNECTION

The relay version is connected as follows :





- The device can be easily connected to a PLC independently of the respective version.
- The 'Enter' key can be locked by placing the SW 1 swich into the up position to avoid accidental or unauthorided access.

### 3.4.4 8175 WALL MOUNTED VERSION 18-32VDC

### **CONNECTION OF THE 8170 SENSOR**

- Remove the cover via the screws on the front display and remove the PG 9 as indicated passing the cable through the hole.
- Secure the PG 9 supplied on the cable to the box using the plasic nut and secure the cable.
- Connect the coax and PT1000 temperature cables as shown in the diagram below.







### 8175 WALL MOUNTED VERSION, 18-32 VDC; WIRING

Remove the cover via the screws on the front display and pull the cable through the PG 9 and wire according to one of the pin assignment diagrams below.

The electronics within the 8175 allows a sourcing or sinking PLC to be connected. Position A (Fig 3.15) provides a sourcing configuration and Position B (Fig 3.16) a sinking configuration.



Fig. 3.15 Pin assignment, Position A

Fig. 3.16 Pin assignment, Position B

## 8175 WALL MOUNTED VERSION, RELAY CONNECTION

The electrical wiring of this model is possible via the use of 2 of the cable glands. Remove the cover via the screws on the front display and pull the cables through the PG 9 and wire according to pin assignment diagram below (Fig. 3.17).



Fig. 3.17 Pin assignment for relays



- The device can be easily connected to a PLC independently of the respective version.
- The 'Enter' key can be locked by placing the SW 1 swich into the up position to avoid accidental or unauthoridsed access.





# 3.5 EASY LINK / NETWORKING CONNECTIONS

# EASH CONTINUOUS PNEUMATIC LEVEL CONTROL



*Example* of *Exam* 

Easy NETWORKING provided by the relay outputs





# EASH CONTINUOUS PNEUMATIC LEVEL CONTROL



*Example* of *Example* of *Example* of *LINK* between the 8175 level transmitter 18-32VDC and the 1067 positioner mounted on an angle seat valve type 2632.

Easy NETWORKING provided by the relay outputs.





# EASH CONTINUOUS SOLENOID LEVEL CONTROL



Example of Example of Example of Example of LINK between the 8175 level transmitter 18-32VDC and the 8624 solenoid valve with PI controller.

**EASH** NETWORKING provided by the relay outputs.





# EASH ON/OFF LEVEL CONTROL



*Example* of *Exam* 

Easy NETWORKING provided by the 4-20mA output



## 4.1 OPERATING AND CONTROL GUIDE



\* Only available within the main menu.

The

Key can be locked to avoid accidental or unauthorised access.

For further information see section 3.3.



### 4.2 MENU GUIDE



The menu guide below will assist in quickly and easily finding a desired parameter and programming the 8175 ultrasonic level transmitter.

### MAIN MENU







### 4.3 MAIN MENU

The following information is displayed within the Main Menu:





- The units will blink while the transmitter is performing an internal calculation.
- The whole display will blink when the signal has been lost or in cases of an electronic failure.



4.4 ENGLISH

## 4.4 CALIBRATION MENU

PRESS

The following parameters can be set within this menu:

SECTIONS

$\bigwedge$	LANGUAGE	Selection between English, German, French, Italian or Spanish.	4.4.1
	UNIT	Selection of engineering units for level, distance or volume.	4.4.2
	FILTER	Damping selection and delay time setting for signal failure alarm. There are ten different steps available. (Range 0 to 9).	4.4.3
	GRS COMP	Gas characteristics (velocity of sound and temperature influence).	4.4.4
	<b>ECHO</b>	Selection of the target level and if there are any fixed echos to be filtered and eliminated by the transmitter.	4.4.5
	TERCH-IN	Manual or automatic determination of the specific application parameters.	4.4.6
	CURRENT	Setting of the 4-20mA output signal range.	4.4.7
	RELAY	Parameter definition of relays 1 & 2 for level, distance or volume, T° and/or failure alarm.	4.4.8
$\bigvee$	END	Back to the operation mode; store the new parameters set.	



The following sections explain how to change the parameter values within the calibration menu above.





### 4.4.1 LANGUAGE



The selection of an alternative language is confirmed by the Enter-key and becomes immediately active.



## 4.4.2 ENGINEERING UNITS

The selection of the units will depend on the application and the configuration of the transmitter via level, distance or volume for fluid measurement.



- If the transmitter is to be configured to measure Level or Distance, select the measuring units and decimal points as required.
- If volume is to be selected and configured it is important to note that the transmitter display within the 'VOLUME TEACH-IN' may not be the measuring units selected. The conversion of units by the transmitter only applies within the Volume Teach-In and the table below displays the measuring units selected and the displayed units which will be used within the Volume Teach-In.

SELECTED MEA	SURING UNITS		SED FOR TEACH-IN
DISTANCE/LEVEL	VOLUME	DISTANCE	VOLUME
cm	I	m	I
m	I	m	I
cm	m <sup>3</sup>	m	m <sup>3</sup>
m	m <sup>3</sup>	m	m <sup>3</sup>
ст	US/Imp gal	NO	OT VALID
т	US/Imp_gal	NO	OT VALID
inch	1	NO	OT VALID
foot	1	NO	OT VALID
inch	m <sup>3</sup>	ft	m <sup>3</sup>
foot	m <sup>3</sup>	ft	m <sup>3</sup>
inch	US/Imp gal	ft	US/Imp gal
foot	US/Imp gal	ft	US/Imp gal

CAM Fluid Control System:

# **CALIBRATION MENU**



The level, distance or volume can be displayed with 0, 1, 2 or 3 decimal places but 4 digits will always be displayed.



# 4.4.3 FILTER FUNCTION

The filter function provides a damping effect to prevent fluctuations within the output current and display. There are 10 levels of filtering available from 0 to 9 with 0 and 3 having no damping effect.



### Echo Filtering:

The type of filter chosen will also affect the availability of the echo filtering function, as if filter 0,1 or 2 is chosen the option will not be available.

- If no echo filtering is chosen, it is advised to select filter 0 during the Teach-In calibration and after select the desired filter for the application.
- If echo filtering is necessary, set the transmitter to filter 3 during calibration in order to access this menu and after select the desired filter for the application.
- Depending on the filter chosen there will be a maximum speed change for the recalculation of the level. This can be seen in the diagram below and the maximum speed change times are displayed in the following table. Choose the filter with a maximum speed change superior to that of your process.

The diagrams below display the relationship between the actual signal and the level of filtering.



MWW

# CALIBRATION MENU

Filter	Echo Menu available (see § 4.4.5)		Echo filtering		Maximum speed
Level	Yes	No	Yes	No	change
0 1 2		X X X		X X X	Immediate 10 m/min max 1 m/min max
3 4	X X		X X		Immediate 5 m/min max
5 6 7 8 9	X X X X X		X X X X X		2 m/min max 1 m/min max 0,5 m/min max 0,2 m/min max 0,1 m/min max

- 4.4.3 ENGLISH
- If relay 2 is to be configured as an alarm with a 22mA error signal *DEFRULT* the delay time must be set within this option.
- This delay time (DELA) will be activated at any time if the transmitter cannot find or measure the level. The delay time should be selected in respect to the process conditions eg: a short alarm time for a fast process control.

With the 8175 level transmitter it is additionally important to select the type of filter depending on the application. In some cases where a vessel is closed, echoes can be rebounded from the top of the vessel producing a 'doubling' effect. The '*CLOSED*' filter function ensures the filtering of this interference. If the filter is insufficient for the application the '*DUME*' filter can be used.



If the measurement is not 'doubled' or a precise detection and filtering of close objects is required select the 'DPENTRN' filter.







# 4.4.4 GAS CHARACTERISTICS

In order for the 8175 level transmitter to find a precise measure of the level, the characteristics of gas between the liquid and transmitter have to be defined.



If this value is not known either a default value can be applied or the characteristics can be calculated by performing a 2 point Teach-In. Within this option the values must be entered in m/s or ft/s depending on

the type of units selected (metric or imperial).

The default values for the gas characteristics are as follows:

Velocity of sound within the gas:



It is important that the velocity entered within this option is for the gas at a temperature of 0°C.

Default value:

331.4 m/s within air at  $0^{\circ}C$  (32°F) 1087.3 ft/s within air at 32°F (0°C)

Temperature variation of the velocity:





If no temperature dependancy of the sound velocity is requested, calculate the sound velocity at ambiant temperature with the following equation:

V = 331.4 m/s + 0.59 m/s x T°C

Enter this calculated value and enter 0.00 as the temperature variation coefficient.

Fluid Control System:

### 4.4.5 ECHO FILTERING

This function eliminates any fixed obstacles such as mounting elements, blades and inlet pipes which may interfere with the transmitter measurement giving an incorrect value and reading.



This function will only be available if a filter value between 3 and 9 has been selected within the filter function - section 4.4.3



4.4.5 ENGLISH

This function should only be used if the echo returned and the displayed value is not the expected target.

### Steps for successful echo filtering

- All obstacles to be identified must be between the transmitter and selected target.
- Enter the target distance and press 'Enter' (fig.4.1) and the transmitter will process the information for approx. 10 seconds.
- The transmitter will search for the required target distance within +/- 0.5m.
  After processing the transmitter will display upto 10 echos identified in decreasing power order (the target level is generally the first value displayed) or the message 'ERROR' will be displayed.
- After select the echo for the target level and validate the procedure or exit.
- If the message 'ERROR' is displayed there has been no obstacles identified at the selected distance.



Fig. 4.1 Echo Filtering

- To assist with the completion of this function a schematical diagram is displayed in the next page.
- The echo identified and stored by this procedure can be erased by the reset function within the test menu (interference table) section 4.5.6.





# **CALIBRATION MENU**







# **CALIBRATION MENU**

# 4.4.6 TEACH-IN PROCEDURES

The Teach-In function identifies and fixes the relationship between the transmitter display and the real distance, level or volume to ensure accurate measurement.



# The transmitter automatically selects the appropriate Teach-In procedure (distance, level or volume) depending on the configuration and units selected within the engineering units function - section 4.4.2

- For the Teach-In procedures it is advisable to select either filter 0 or 3 (depending on echo filtering) during the Teach-In procedure for quick calculation of the measure and after select the desired filter.
  - If volume has been selected for measurement and gas characteristics have to be defined, follow the procedures below:
    - Select distance or level with appropriate units within the engineering units.
    - Complete a 2 point Teach-In for identification of the gas characteristics and 'END' the menu to save the parameters.
    - Return to the engineering units and select volume and the appropriate units.
    - Complete a volume Teach-In to fix the transmitter display and the real distance, level or volume measurement.

## 4.4.6.1 TEACH-IN FOR LEVEL AND DISTANCE

This function allows the relationship between the transmitter and fluid to be defined by distance or level.

- For distance measurement it is not necessary to complete a Teach-In procedure although for accurate measurement it is advised to complete at least a 1 point Teach-In.
  - If the transmitter has been configured as level, it is necessary to complete at least a 1 point Teach-In.



(Reset is not displayed if configured as level)





# - 1 OR 2 POINT LEVEL OR DISTANCE TEACH-IN PROCEDURE

This function identifies the relationship between the transmitter display and real measurements via entering 1 or 2 (point) distance measurements between the fluid and the base of the sensor.



- To obtain the best accuracy it is advised that a 2 point Teach-In is undertaken and the reference points are at the extremity of the application (level at minimum and maximum).
- The 2 point Teach-In will also define the sound velocity within the application if they have not been determined or defined.

### STEPS FOR SUCESSFUL MEASUREMENT:

### **1 POINT LEVEL OR DISTANCE TEACH-IN:**

- Adjust the level of fluid within the application so an accurate measurement can be taken between the base of the sensor and fluid level or to a known distance.
- Once the distance between the transmitter and fluid is known enter the Teach-In function and select 'TERCH '.
- Enter the distance in the appropriate units and the transmitter will automatically calculate the difference between the distance entered and actual distance measured. (approx. 3 seconds).
- It is possible then to continue to complete a 2 point Teach-In for precise measurement or select 'END YES' to validate the measurement or ignore the measurement and continue to the next function.



### 2 POINT LEVEL OR DISTANCE TEACH-IN:

- Complete the steps for the 1 point Teach-In although ensure that the reference points are at the extremity of the application (Min. and Max.).
- Select 'END ND' after the first distance measurement has been entered and the transmitter has processed the information (difference).
- Fill or empty the tank/vessel to the new reference level and measure the distance.
- Enter the distance in the appropriate units and the transmitter will automatically calculate the difference between the distance entered and actual distance measured for a second time. (approx. 3 seconds).
- Select *VRLID Y* to validate the option or ignore and advance to the next parameter.

Fluid Control Systems

# **CALIBRATION MENU**



# **③** - RESETTING OF THE DISTANCE REFERENCE POINT

This function is only available if the transmitter has been configured for distance measurement. Within this option it is possible to erase any user defined reference point and return to the 'default' reference point - the base of the sensor.



On recieving the transmitter the reference point will be configured as the base of the sensor.







## 4.4.6.2 TEACH-IN FOR VOLUME

This function allows the relationship between the transmitter display and real measurement to be defined by volume. This can be completed by entering:

- The dimensions of the tank or vessel (for regular shaped tanks and vessels only) () or
- The input of up to 12 distances and associated volumes (for irregular tanks or vessels) (**①**) or
- The input of up to 12 known volumes with distance measurement by the transmitter (**G**)





# • INPUT OF TANK DIMENSIONS

This function identifies the relationship by entering the dimensions of the tank/vessel and the present volume.

- Within this function it is possible to select 1 of 5 options depending on the application and shape of the tank/vessel.
- Select one of the pre-determined shapes 'VER [YL', '[UBE' or 'SPHERE' and enter the dimensions required.
- If '*MRNURL*' is selected the transmitter automatically advances to the next option **①** to allow the user to manually input the distance measurements with associated volumes.
- The option 'SPECIAL' allows the user to select the previous volume Teach-In procedure completed.

This procedure allows the transmitter to compute the volume of the liquid contained in the tank/vessel according to the measured level of the fluid.



# **CALIBRATION MENU**



- The diagram below displays the available options and the information required in the following format;
  - X = Radius Y = Length
  - Z = Width.
- Enter the dimensions of the tank, then enter the actual present volume within the tank or vessel and the transmitter will automatically measure the distance and display the value.
- If an horizontal cylinder is to be used pre-calculate the values by using the table within section 6.2. After select and complete a manual input of distances and associated volumes procedure **O** by entering the values identified.





This function uses distances between the base of the sensor, fluid surface and associated volumes to fix the relationship between the transmitter display and real measurement.



- This function allows upto 12 individual distance and associated volume measurements to be entered.
- This option is generally used for irregular shapped tanks and vessels as it allows the input of individual distances and volumes.
- This function can be completed before the transmitter is installed onto the fitting.
- The accuracy of this function is highly dependent on the selected reference points according to the shape of the tank or vessel.

## STEPS FOR SUCCESSFUL MEASUREMENT:

- Identify at least 2 reference points according to the shape of the tank or vessel for measuring the distances and entering the associated volumes.
- The values can be entered in either an increasing or decreasing order although the maximum volume which can be entered is 599.99m<sup>3</sup> or 5999.9 litre/Gal.
- Select '*TRNURL*' within the 'Input of Tank Dimensions' menu () and press enter.
- Enter the first distance measurement and press enter.
- Enter the associated volume which corresponds to the distance entered previously and press enter.
- Repeat the last 2 steps of entering the distance and associated volume.
- After entering the 2nd associated volume it is possible to quit the function by selecting 'END YE5' and select to validate the option or ignore and advance to the next function. Alternatively it is possible to continue and enter a distance measurement and associated volume by selecting 'END ND' when the option appears. This can be repeated to enter a total of 12 measurements.





Fluid Control System:

# CALIBRATION MENU

If an incorrect value is entered, select *END YES* and validate the measurements entered. Within the main menu (calibration) select *END*, then re-enter the menu and function and repeat the input of the measurements starting at the incorrect value.



- This option enables to display volume in a percentage for example or in alternative units. The units selected must then not be taken into account.
  - In the same way, the 8175 can be used to display the flow rate within open channels.



# OLUME TEACH-IN PROCEDURE

This function identifies the distance between the base of the sensor and fluid surface and associated volumes are entered to fix the relationship between the transmitter display and real measurement.



- This function allows upto 12 individual associated volume measurements to be entered in relation to the distance measured by the transmitter.
- To perform this function the associated volumes must be known in relation to the measured distance.
- The accuracy of this function is highly dependent on the selected reference points according to the shape of the tank or vessel. (see diagram below)

## STEPS FOR SUCCESSFUL MEASUREMENT:

- Identify at least 2 reference points according to the shape of the tank or vessel for entering the associated volume to the measured distance given by the transmitter.
- The tank or vessel can be filled or emptied for each reference point although the maximum volume which can be entered is 599.9m<sup>3</sup> or 5999.9 litre/Gal.
- Select 'TERCH '' on entering the Teach-In function and press enter.
- The transmitter will automatically calculate the first distance measurement.
- If the distance measurement is correct, press 'enter' and insert the volume associated to the measured distance and press enter.
- The previous 2 steps will be repeated automatically as the transmitter requires at least 2 reference points.
- After entering the 2nd associated volume it is possible to quit the function by selecting 'END YE5' and select 'VALID 'J' to validate the option or ignore and advance to the next function. Alternatively it is possible to continue and enter associated volumes by selecting 'END ND'. This can be repeated to enter a total of 12 measurements.





If an incorrect value is entered the whole procedure will have to be repeated, starting at the first measuring point. The previous values entered will not be available for consultation, so it is recommended that the values are written down during this procedure.





## 4.4.7 OUTPUT CURRENT

Within this option the measuring range can be defined corresponding to the output current of 4-20 mA.

- The beginning of the measuring range might be larger than the end creating an inverted signal, e.g. 0.5 to 6m corresponds to 20-4 mA.
- The engineering units and decimal point selected will be valid within this option.
- The basic setting of the span and offset can be checked within the test menu.





- In case of signal loss the device will emit an error signal of 22mA.
- The diagram below shows the type of relationship between the 4-20mA ouptut and the associated measuring range.





# 4.4.8 RELAY (OPTION)

The parameter definition of the limit contacts is completed within this function. Two limit values are entered for each relay : 1 - , 1 + and 2 - , 2 +. The transmitter also has the option to invert the relays and to set a delay time between 0 and 180 seconds. This delay shall prevent the relays from being activated too quickly. If the measured value exceeds a limit value, the transmitter will wait for the designated delay time before activating the relay. If the value does not exceed the limit value after the delay time, the relay will not be activated.



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4.4.8 ENGLISH

The unit and decimal point for level, distance, volume or temperature are activated within this option as selected within the "UNIT" menu (see section 4.4.2).





1- and 2- = the low settings for both relays 1+ and 2+ = the high settings for both relays







## 4.4.8.1 RELAY 1

Relay 1 is configured as distance, level or volume switch/alarm depending on the units selected within section 4.4.2.



## 4.4.8.2 RELAY 2

Relay 2 maybe configured as a distance, level, volume switch/alarm or temperature general alarm signalling a signal loss or power supply failure.

If relay 2 is configured as a signal loss alarm (default), ensure that the final state of the relay is in the safe state. For example: In case of a power failure alarm invert the relay and set a delay time greater than 10 seconds in order to avoid faulse alarms.

• The delay of the alarm if in 'default' is set within the filter function - section 4.4.3.







### 4.5 TEST MENU



# SIMULTANEOUSLY FOR 5 SECONDS

The following parameters are selected and set within this menu;

ENTER

65

SECTIONS

$\bigwedge$	OFFSET	Zero point compensation (4 mA).	4.5.1	
	SPAN	Span compensation (20 mA).	4.5.2	
	T° ADJUST	Temperature correction +/- 15°C .	4.5.3	GLISH
	SIGNAL	Display of the returned signal strength.	4.5.4	5 EN
	SIMUL	Input of the level, volume or temperature to be simulated. The current and relay outputs will react according to this value.	4.5.5	4.
	RESET	Reset of the device to the factory settings and reseting of the interference table.	4.5.6	
$\bigvee$	END	Return to the main menu and store the new parameters. If one of the two values for OFFSET and SPAN is inappropriate, the device will automatically return to the "DFFSET" parameter and new values must be entered.		



The follwing sections explain how to change and investigate the parameter values within the test menu above.



## 4.5.1 OFFSET COMPENSATION

Within this option the user has the possibility of correcting the basic setting of 4 mA generated by the transmitter. The transmitter generates a value of 4mA by pressing [ENTER] when "UFFSET" is displayed within the main test menu.

Measure the generated current with an ammeter. If the displayed value is incorrect it can be corrected by entering the measured value on the ammeter.



# 4.5.2 SPAN COMPENSATION

Span compensation provides the option of changing the basic setting of 20 mA. The procedure is identical to that of the offset compensation above. The transmitter generates 20mA if the key is pressed when *"5PRN*" is displayed within the main test menu.



Measure the generated current with an ammeter. If the displayed value is incorrect it can be corrected by entering the measured value on the ammeter.







4.5.3 ENGLISH

### 4.5.3 TEMPERATURE ADJUSTMENT

The 8175 level transmitter possesses a temperature probe within the sensor. The value from this sensor can be influenced by an offset entered within this option. To enter a desired offset press when " $T \circ RDJUST$ " is displayed within the test menu and enter the value.



- The offset range is + or 15°C.
- The temperature adjustment remains active until another temperature value is entered.



Enter the temperature offset in (°C or °F)

# 4.5.4 STRENGTH OF RETURN SIGNAL

This function allows the power of the ultrasonic echo recieved by the sensor to be viewed. When the optimum signal strength is 90 dB the transmitter has a measuring range of 7m for the remote version and 10m fo compact version. The strength of this signal is maximum if the temperature of the gas and liquid are equal or the surface of the fluid is calm.



This measure is useful to determine the best orientation of the transmitter during installation. The best orientation is reached when the signal strength is at the highest value possible.



## 4.5.5 SIMULATION OF THE LEVEL OR TEMPERATURE

A level or temperature can be simulated within this function which allows the control system to be tested whatever the conditions of the tank or vessel. The simulated value influences the current ouput including the relays.



The units and decimal points selected within the engineering units are valid within this function.





4.5.5 ENGLISH

Press A or

to quit the simulation sub-menu and let the output be automatically determined by the transmitter according to the application.





## 4.5.6 RESETTING OF THE TRANSMITTER

Within this function it is possible to erase the interference signals identified within the echo filtering function or return to the factory settings displayed on the next page.



If a filter value of 0 to 2 is selected within the option 'ECHD RES' will not be displayed.



If the resetting of the transmitter to the factory settings is selected it is important to note that the procedure is irreversible.





#### 4.6 8175 SETTINGS

The 8175 ultrasonic level transmitter is calibrated within the factory before delivery to the settings shown in the table below.

### 4.6.1 FACTORY SETTINGS OF THE **ULTRASONIC LEVEL TRANSMITTER TYPE 8175 AT DELIVERY**

Language: Measure / Unit		English Distance M	Relay:	1-: 1+:	00.00 00.00
Decimal points:		2 2		Del1: Invert:	0 s NO
Current:	4 mA: 20 mA:	00.00 00.00		2-: 2+: Del2 <sup>.</sup>	00.00 00.00 0 s
Gas Comp.: (air at 0°C)	V=331,4 T°=0,59	m/s m/s/°C		Invert:	NO
Filter: Dela:	0 10 s				

### 4.6.2 **USER SETTINGS OF THE ULTRASONIC LEVEL TRANSMITTER TYPE 8175**

DENT. NO :		SERIAL	NO :	
Language: Measure / Ui	nit	 Relay:	1-: 1+:	
Decimal poir	its:		Del1: Invert:	S
Current:	4 mA: 20 mA:		2-: 2+: Del2:	
Gas Comp.: (air at 0°C)	V= T°=		Invert:	
Filter: Dela:				



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## 5.1 STORING AND CLEANING OF THE SENSOR

Ultrasonic level sensors do not require any special maintenance, however, the bottom of the sensor must not be covered by sediments. If necesary the sensor can be easily cleaned using a soft bristled brush and detergent compatible with PVDF. Do not use harsh abrasive brushes or solutions which may damage the PVDF sensor enclosure.



# Ensure that the tank / pipe does not contain any fluid or pressure before dismounting.

## 5.2 TROUBLE SHOOTING GUIDE

# If any problems persist, please contact your local Bürkert subsidiary or return the product with a full explanation of the problem.

This section is designed to assist with problems which may occur during installation or operation. If in doubt, please do not hesitate to contact your local Bürkert subsidiary.

Faults	Status	Actions	
The transmitter does not work			
Transmitter connected ?	No	Connect the device	3.3
Fuses OK (if any ) ?	No	Change the fuses	
Switch ON (if any ) ?	No	Set the switch ON	
Power supply on terminal IN+ and IN- OK ?	No	Check the connection	3.3
Transmitter programming unavailable			
Switch SW01 down (ENTER key locked) ?	No	Set SW01 switch down	3.3
Is configuration impossible	Yes	Reset to factory settings	4.5.6
Display ERROR	N.	Desta static des des	
Display at the start-up (EEPROM failure) ?	Yes	Restart the device	
Error at each start-up?	Yes	Return the device	
Display after validation of the menu	N.		
(EEPROM failure)	Yes	Configure the device again	4.4
Failure at each validation of the menu?	Yes	Return the device	
Display within the Teach-In mode ?	res	Perform the Teach-In again	4.4.6
Display ' °C' or ' °F'			
Temperature fluid between -40-80°C/-40-+176°F?	No	Device out of range	
Black connector for Pt1000 connected ?	No	Connect the Pt1000	
(Open the transmitter)	-	connector	
Blinking display of the transmitter			
Blinking unit?	Yes	Perform an echo reset	4.5.6
(m, cm, inch, foot, m3, I, US Gal, IMP Gal)			
Blinking of the whole display ?	Yes	Check the connection of	3.3
		connectors	

CAM Fluid Control System:



# MAINTENANCE

Faults	Status	Actions	
Current output of 22 mA			
Fluid temperature between -40-80°C/-40-+176°F ?	No	Device out of range	
Display blinking ?	Yes	See previous page	4.5.6
Display message ' ERROR' ?	Yes	Re-calibrate the unit	4.4
Current output value zero or different from the display			
SW2 correctly set (sinking or sourcing) ?	No	Modify SW2	3.3
Connection of the current output OK ?	No	Connect current output	3.3
Failure < 1 mA ?	Yes	Set the offset and span	4.5
Fixed current output value (4 or 20 mA)			
Parameters for current output OK ?	No	Program the current output	4.4.7
The devices connected to the relays do not work			
Parameter relays OK ?	No	Program the relay output	4.4.8
(threshold, inversion and delays)		again	
Relays correctly connected ?	No	Connect relays	4.4.8
Connection of relays 1 and 2 inverted ?	Yes	Connect relays accordingly	4.4.8
Protection fuses for the relays OK (if any) ?	No	Change the fuses	



### 6.1 SPECIFICATIONS

### Specifications in relation to the process

### Measurement

Measurement type Measurement range

Measurement range in the following conditions:

Accuracy

Resolution Full beam width Pulse rate Blocking distance

### Installation

Pressure rating Mounting threads Fluid temperature Gasket material Level, distance or volume measurement 0.30 to 10 meters compact version and 0.30 to 7 meters wall and panel versions

Measure of the fluid without foam,  $T_{ambient} = 20^{\circ}C$ ;  $T_{fluid} = 20^{\circ}C$ Ambient pressure value : atmopheric pressure +/- 0.25% of the full scale +/- 0.15% after calibration with Teach-In +/- 3mm 8 degrees conical 8 pulses per second 30 cm from the base of the sensor

2 bar at 25°C maximum 2" G or 2" NPT -40 to +80°C / -40 to +176°F FPM or EPDM (option)

### Specifications in relation to the control outputs

### **Electrical connection**

Power supply

Consumption

### **Proportional ouput**

Output type Accuracy Wiring Maximum load

Output calibration

### **Relay ouput**

Output type Load

Life expectancy Thresholds 18-32VDC 115/230 VAC 50-60Hz (+/- 10% VAC only) 200mA maximum

Current output of 4-20mA (22mA error signal) + / - 2% Sinking or sourcing 1300 Ohms at 32V 1000 Ohms at 24V 550 Ohms at 18V 4-20mA or inverted to 20-4mA adjustable

2 relays (3A), normally open DC : 250V, 3A AC : 250V, 3A 100 000 cycles (minimum) Hysteresis and delay programmable according to the level, distance, volume or temperature. 6.1 ENGLISH

### Specifications in relation to the user

### User's interface

Display	8 digits alphanumeric LCD 9mm high		
Display :	5 1 5		
Current output	Generated current indication : xx.xx mA		
Relay state	Red LED's on when contact is closed		
Programming	Menus with 3 programming keys		
Protection	Lockable switch for the 'Enter' key		

### Processing

Assistance for commissioning

Filtering of the measure Temperature adjustment Simulation of the level or volume to check correct running of the installation 10 levels of filtering (filter 0...9) Programmable depending on the gas medium

### Specifications in relation to the environment

### Ambient conditions

Storing temperature

Humidity Operating temperature

Humidity Enclosure rating -20 to  $+60^{\circ}$ C / -4 to  $+140^{\circ}$ F -40 to  $+80^{\circ}$ C / -40 to  $+176^{\circ}$ F (for the remote sensor) Maximum of 80% -20 to  $+60^{\circ}$ C / -4 to  $+140^{\circ}$ F -40 to  $+80^{\circ}$ C / -40 to  $+176^{\circ}$ F (for the remote sensor) Maximum of 80% IP65 (Compact, Wall & Panel front) IP20 (Interior of panel version) IP67

Enclosure sensor rating

### Construction

Dimensions maximum Weight See section 6.3 1kg maximum

### Materials in contact with the environment

Electronic housing

PC (20% glass reinforced fiber) ABS (Wall version) PVDF /POM Polyester

### Transducer material Front plate

### Conformity to standards

Emission	According to generic norm EN 50081.1
Immunity	According to generic norm EN 50082.2
	It is important to note that in case of disturbance of the
	40-80MHz provided by the cables, the output current
	may deviate and drop by 10%.
Safety	According to safety regulations for measuring instruments
	for regulation and laboratory NF EN 61010-1



## 6.2 HORIZONTAL CYLINDRICAL TANK VALUE CONVERSIONS

For the calculation and input of the measured values for a horizontal cylindrical tank, both the level % and Volume % relationships have to be calculated and then entered within the manual input of distances and associated volumes procedure.



To calculate the values a table below has been provided to assist with the calculations.

Level	Level	Volume	Volume
in %	(chosen unit)	in %	(chosen unit)
0		0,00	
10		5,20	
20		14,24	
30		25,23	
40		37,35	
50		50,00	
60		61,64	
70		74,77	
80		85,76	
90		94,79	
100		100,00	

### Steps for value calculation

- Identify the maximum level and volume for the application.
- Enter the maximum volume and level within the table (100%).
- Calculate the level values at the respective level percentages for the application (90% - 0%).
- Calculate the volume values for the respective volume percentages by multiplying the maximum volume of the application by the volume % within the table and dividing by 100.



After calculating the values perform a volume Teach-In -  $\mathbf{O}$ .

6.3 ENGLISH

## 6.3 DIMENSIONS

Cable plug version:





PG 13.5 & G 1/2" versions:







The dimension 'A' will vary depending on the type of connection selected - PG 13.5 = 28mm and G 1/2" = 15mm.



# INFORMATION



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East Fluid Control Systems





#### DESIGN AND MEASURING PRINCIPLE 6.4

### 6.4.1 Design

The ultrasonic level transmitter type 8175 compact combines an ultrasonic sensor and a transducer with display in a splash-proof plastic IP65 enclosure.

Alternatively the 8175 wall and panel versions integrate the ultrasonic sensor type 8170 to provide a remote version.

The output signals are provided via a connector or PG 13.5 / PG 9 (without relay) or via two PG 13.5 / PG 9 (transmitter with relays).

2 additional relays, which limit values are freely adjustable. The relay 2 Option: may be used for signal loss control.

### 6.4.2 Ultrasonic Technology

Ultrasonic sound waves are generated 8 times per second. Sound waves can move with low attenuation in the air, but are reflected by any liquid or solid state surface. Between two consecutive emissions, advanced signal processing techniques, including air temperature adjustment and noise rejection ensures the return of the echo signals. Time of flight between emitted and received signal is measured with high accuracy and converted in distance (or volume) by the internal microprocessor.



The level transmitter or sensor types 8175 / 8170 are designed for liquid level measurement. It is the user responsability to test the functionality of the device for any other material such as powders, granuals etc.

### 6.4.3 Signal Output

The Type 8175 ultrasonic transmitter is powered with 18-32VDC or 115/230VAC and features a 3-wire, 4-20 mA output. In addition the 3 A relay output can be configured as an alarm or for automatic fill or empty operations.

## 6.5 STANDARD DELIVERY

From a standard delivery you should have received the following:

### COMPACT VERSION:

- 1 8175 level transmitter
- 1 Instruction Manual (3 languages)

### SEPARATE VERSION:

- 1 8175 level transmitter (wall or panel version)
- 1 8170 sensor
- 1 Instruction Manual (3 languages)

(If the transmitter has 1 or 2 PG13.5 connections you should additionally receive 1 or 2 multiway seals depending on the version).



### 6.6 TYPE SPECIFICATION

### **Ultrasonic Level Transmitter Compact Type 8175**

### Worldwide types

4-20 mA output - 3 wires

Power supply	Relays	Mounting threads	Connector	Ident $N^{\circ}$
18-32 VDC	No	G 2"	DIN 43650 PG 9	430822M
18-32 VDC	No	G 2"	PG 13.5	430823N
18-32 VDC	2	G 2"	2 x PG 13.5	430824P
115/230 VAC	No	G 2"	2 x PG 13.5	430825Q
115/230 VAC	2	G 2"	2 x PG 13.5	430826R

### North America types

4-20 mA output- 3 wires

Power supply	Relays	Mounting threads	Connector	Ident N°
18-32 VDC	No	2" NPT	DIN 43650 G 2"	430827J
18-32 VDC	No	2" NPT	G 1/2 "	430828T
18-32 VDC	2	2" NPT	2 x G 1/2 "	430829U
115/230 VAC	No	2" NPT	2 x G 1/2 "	430830Z
115/230 VAC	2	2" NPT	2 x G 1/2 "	430831N

### Ultrasonic Level Transmitter Pannel version Type 8175

Worldwide types and North America

4-20 mA output - 3 wires

Power supply	Relays	Connector	Ident $N^{\circ}$
18-32 VDC	No	Terminal	436567P
18-32 VDC	2	Terminal	436568Y

### Ultrasonic Level Transmitter Wall mounted version Type 8175 Worldwide types and North America

4-20 mA output - 3 wires

Power supply	Relays	Connector	Ident N°
18-32 VDC	No	5 x PG 9	436569Z
18-32 VDC	2	5 x PG 9	436570W
115/230 VAC	No	5 x PG 9	437339T
115/230 VAC	2	5 x PG 9	437340G

### Ultrasonic Level Sensor Type 8170 Worldwide types and North America

Cable Length	Ident N°
10m	436563K
20m	436564L
10m	436565M
20m	436566N
	Cable Length 10m 20m 10m 20m

### 6.7 LABEL TYPE 8175



- Level
- Туре

1

2 3

4

5

6

7

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9

11 12

- Process connection
- Type specification
- Serial number
- Relay caracteristics
- (Factory internal N°)
- CE mark
- Output current
- 10 Ident. No.
  - Power/current consumption
  - Power supply

## 6.8 SPARE PARTS LIST

### Level Transmitter Type 8175

Position	Specification	Ident N°
1	Cover with screws, sheetings and printed circuit board for transmitter without relay	430834R
	Cover with screws, sheetings and printed circuit board for transmitter with relays	430835J
2	Transmitter housing for DIN 43650 cable plug	427050X
	Transmitter housing for cable gland PG 13.5	430832P
	Transmitter housing for two cable glands PG 13.5	430833G
3	FPM seal kit	430749K
	EPDM seal kit	430750Q
4	Transmitter transducer for fitting G2"	427053N
	Transmitter transducer for fitting NPT 2"	427054P
5	Cable plug DIN 43650	424205Z
6	Cable plug DIN 43650 North American version	424206S
7	Cable gland PG 13.5 Worldwide version	418339Q
8	Cable gland PG 13.5 North American version (G 1/2 ")	418340M
	Power supply card 115/230 VAC	427435A
	Operating instruction manual Transmitter Type 8175	427998P



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Fig. 6.1 Spare parts diagram of the 8175 ultrasonic level transmitter



64

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