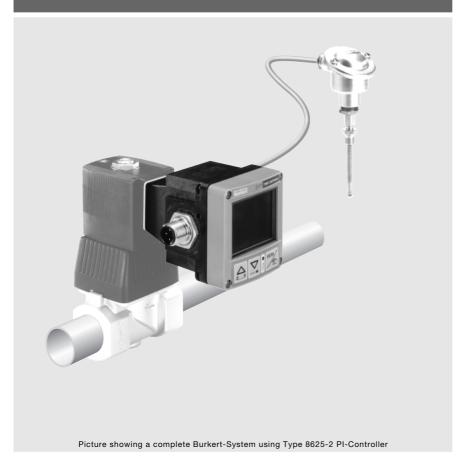
PI-Controller; PA-Plug Housing acc. to DIN 43650 A; 24 VDC



Design / Function

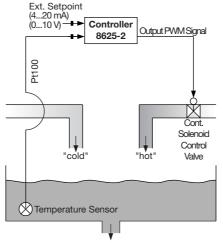
This PI-controller allows to setup a closed loop control for controlling temperature. It can be combined with a solenoid control valve (i.e. 6022, 6023, 6223 and 2832, 2834, 2836) and a temperature sensor with Pt100 signal.

The setpoint can be programmed not only manually, but also from an external PLC or other process controller.

The PI-controller can be used to control the temperature of liquids. In the latter case, the Pt100 input from the temperature sensor of the controlled liquid is constantly compared to the programmable setpoint.

Flexibility to the process is given by many different features, such as scaling, programming of process control parameters, setting of the external or internal setpoints as well as by monitoring the process value on the display.

Application example: Control of a mixed temperature



Liquid with controlled temperature

Advantages / Benefits



► Up to 80% lower Total Cost of Ownership



Easy and fast installation, configuration and operation



Internal and external setpoint for easy networking and easy customizing



► High reliability of process, thanks to decentralized intelligence

Applications

- Temperature control in showers and water tanks
- Temperature control of watercooling systems in machines and robots
- Temperature control of processes in chemical plants
- Temperature control in water treatment facilities and in medical equipment
- Temperature controlled supply of gases and liquids



Technical Data

24 V DC Operating voltage Power consumption Max. 1.5 W

INPUTS

Sensor Pt100 Resolution 0.25 °C

Temperature range -50 °C ... +150 °C

1.5 °C Accuracy

External setpoint Standard signal

4...20 mA or 0...10 V

Resolution 10 Bit

Electrical connections to

Sensors 1 Male connector

M8 (3 pins)

Power supply and

1 Male connector external setpoint

M12 (4 pins)

Programming -Setting of internal or

external setpoint

-Elimination of turn-down ratio

-Non-inverted and inverted

control direction

-Zero-point switch off

LCD-display 4 digit numeric display 4 letter text display

OUTPUTS

Weight

Outputs to valve

Output signal electr. PWM-signal

(pulse-width-modulation)

Output current max. 1.0 A

Electr. connection Plug-on acc. to DIN 43 650 A to valve

(secured with a screw)

Can be mounted in rotational

increments of 90°

IP 65 Rating (plugged-on)

-10 °C ... +60 °C Ambient temperature Housing material Polyamide (PA)

approx. 130 g

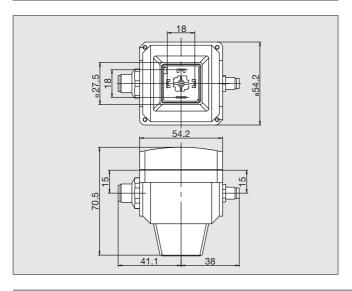
Ordering Chart

Type:	Item-No.:
Temperature Controller 8625-2	143 571 V

Ordering Chart Accessories (Cables and Connectors)

Description / Feature:	Connecting PI-Controller with:	Item-No.:
Connector M12 with 5.0 m cable (4 wire)	Power supply / External setpoint	918 038 T
Connector M8 with 2.0 m cable (3 wire)	-	918 039 U

Dimensions [mm]





In case of special requirements please consult for advice.

We reserve the right to make technical changes without notice. 001-GB/ 1-0208