

Design/Function

Generally the entire device consists of protective tube, connection head and measuring insert. The stainless steel 1.4571 protective armatures conform to DIN standards and are plasma arc welded. The aluminium die casting connection head conforms to the DIN Type B. The measuring insert consisting of a stainless steel pipe with a diameter of 6 mm is provided with 1 or 2 Pt100 elements. The internal wires from the measuring element to the electrical terminal block are isolated.

In case that a current signal 4–20mA instead of the Pt100 resistance signal shall be used a transmitter is mounted in place of the terminal socket in the connection head.

Advantages/Benefits

- Measuring range -50 to 500 °C
- ▶ Pt 100 resistance element
- Exchangeable process probe
- Two-wire transmitter with 4...20 mA output signal as an option
- Accuracy Class B to DIN 43760
- Classification standard IP 54

Applications

 Industrial platinum resistance thermometer with exchangeable process probes for temperature measurements. The process probes and protective armatures conform to DIN standards and provide simple installation into pipelines and containers. The permissible application ranges in gas, liquid and steam are specified by the relevant load diagrams.



Flange Resistance Thermometer

Dimensions

General technical data

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Design:	according to DIN 43 763	
Measuring range:	-50 to 500 °C	
Process probe:	1 or 2 Pt 100 resistance elements	
Response time up to 50% up to 90% of full scale in water with 0,4 m/s:	and $T_{50} = 32 \text{ s}$ $T_{90} = 96 \text{ s}$	
Tube dimension:	ø 6 mm	
Tube material:	stainless steel	
Protective tube to DIN 43763:	ø 11 mm, 2 mm wall thickness, material: 1.4571	
Mounting:	flange to DIN 2527, material 1.4571	
Connection:	aluminium die casting connection head Type B to DIN 43729	
Installation:	Applications in pipelines and containers.	

For the model with the two-wire measuring transmitter, the transmitter is directly mounted in the connection head. The transmitter converts the resistance of the Pt100 element into a temperature linear output current.

Technical data of transmitter				
Measuring range:	-50 to 500 °C			
Span:	adjustable			
Supply voltage:	U _s =12 36 VDC			
Input:	Pt100 DIN IEC 751 2-wire connection			
Output:	420 mA			
Load:	$R = \frac{U_s - 12 V}{20 mA}$			
Ambient temperature:	-20 °C 70 °C			

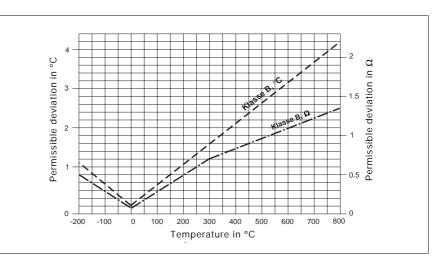
Basic Values and Tolerances

The basic values and tolerances for the Pt100 conform to DIN 43760. This standard classifies the permissible resistance tolerances and the temperature deviations. The sensor corresponds to accuracy class B, which is normally used in industrial applications.

Temperature	Basic Value	Tolerance	Class B
-200 °C	18.49 Ω	±1.3 °C	±0.56 Ω
-100 °C	60.25 Ω	±0.8 °C	±0.32 Ω
0 °C	100.00 Ω	±0.3 °C	±0.12 Ω
100 °C	138.50 Ω	±0.8 °C	±0.30 Ω
200 °C	175.84 Ω	±1.3 °C	±0.48 Ω
300 °C	212.02 Ω	±1.8 °C	±0.64 Ω
400 °C	247.04 Ω	±2.3 °C	±0.79 Ω
500 °C	280.90 Ω	±2.8 °C	±0.93 Ω
600 °C	313.59 Ω	±3.3 °C	±1.06 Ω
650 °C	329.51 Ω	±3.6 °C	±1.13 Ω
700 °C	345.13 Ω	±3.8 °C	±1.17 Ω
800 °C	375.51 Ω	±4.3 °C	±1.28 Ω
850 °C	390.26 Ω	±4.6 °C	±1.34 Ω

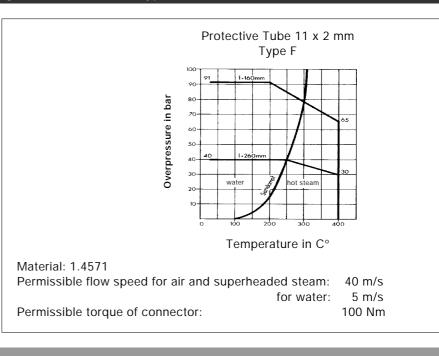
Installation

When installing make sure that the sensor takes up the temperature to be measured accurately. Avoid heat absorption or heat supply. When installing into pipelines, the installation should be within the range of the larger flow velocity. The protective tube may be in vertical or angular position to the flow. It is important to oppose it to the flow in order to guarantee that the fluid contacts the temperature sensitive part first.



Mechanic and Thermal Load Rating of Protective Tube Type F to DIN 43763

The max. load rating depends upon the fluid to be measured, its temperature and flow velocity. Material and installation are also of importance. The specific values are valid for water and air, and for steam when pressurized vertically. The load rating varies with fluids of other densities.



Flange Resistance Thermometer

Type ST24

Ordering Chart (Other Versions on Request)

Version	Length	Probe	Order-No.
		Length	
	[mm]	[mm]	
Sensor, 1 x Pt100 2-wire	160	335	413 959 Z
	260	435	413 961 K
Sensor, 1 x Pt100 3-wire	160	335	414 762 U
	260	435	415 008 W
Sensor, 2 x Pt100 2-wire	160	335	413 960 W
	260	435	413 962 L
Transmitter, 1 x Pt100 2-wire	160	335	414 347 U
	260	435	414 348 D