## Pressure ranges from 0... 1 bar to 0... 25 bar



#### Advantages / Benefits

- ► Easy LINK to Burkert systems
- ▶ Three functions in one instrument
  - local read out
  - 4... 20 mA output
  - 2 switching points
- Mechanical construction with high operational safety
- ► High reliability
- Wetted parts made of stainless steel
- ► Easy installation

#### Design

Bourdon tube pressure gauge especially for process industry applications. Suitable for all corrosive environments and gaseous and liquid media. The instrument combines a conventional pressure gauge (with high-contrast dial) with a reliable electronics to transmit the displayed pressure reading as a 4... 20 mA signal.

The all stainless steel bourdon tube pressure gauge in safety pattern construction in compliance with EN 837-1, BS 1780 and ANSI B40.1 (solid front) with IP 65 degree of protection incorporates a Hall-effect sensor that measures the deflection of the pressure element and provides an electric signal proportional to the pressure applied.

The EMI properties have been tested in accordance with EN 50 081-1, EN 50 081-2 and EN 50 082-2 and ensure reliable signal acquisition even under rough ambient conditions.

An integral signal conditioner is incorporated to provide 4... 20 mA 2-wire signal output. All standard transmitters may be additionally equipped with 2 switching points, which enables easy link to the Bürkert systems.

## **Application**

Process applications Monitoring

- steam
- compressed gases
- corrosive, radioactive or toxic processes

Food industry

Machine industry

Process plant

Refrigeration



## **Bourdon Tube Pressure Gauge**

### for process applications

#### **Specifications**

**General Data** 

Nominal size 100 mm

Accuracy Class 1.0 according to EN 837-1

Scale range 1, 2.5, 6, 19, 25 bar according to EN 837-1

Working pressure Steady: full scale value

Fluctuating: 0.9 x full scale value Short time: 1.3 x full scale value

Operating temperature Ambient: -40...+60 °C

Medium: +100 °C maximum (without chemical seal)

Temperature error Additional error when temperature of the pressure elements deviates from +20 °C:

Rising temperature: +0.3% /10 K of true scale value
Falling temperature: +0.3% /10 K of true scale value

Degree of protection IP 65 according to EN 60 529/IEC 529

Pressure connection Stainless steel 1.4571, threaded entry according to EN 837-1

G 1/2B, 1/2" NPT

Pressure element Stainless steel 1.4571, C-type

Movement Stainless steel

Dial White aluminium with black lettering according to EN 837-1

Pointer Black aluminium

Housing Stock finish stainless steel, case with pressure vent in the back

Window Laminated safety glass

Bezel ring Cam ring (bayonet type), stock finish stainless steel

Wetted parts Stainless steel 1.4571

**Transmitter** 

Power supply  $U_B$  10 <  $U_B \le 30 \text{ VDC}$ Permissible residual ripple  $\le 0.1\%$  of span / 10 V

Supply voltage effect ≤10% ss

Output signal and

permissible load (max.  $R_A$ ) 4... 20 mA, 2-wire,  $R_A \le (U_B - 10 \text{ V}) / 0.02 \text{ A}$  with  $R_A$  in Ohm and  $U_B$  in Volt

Effect of load  $\leq$ 0.1% of span Response time approx. 50 ms

Output signal adjustment

Zero point, electrical  $\pm 5\%$  of span span, electrical  $\pm 5\%$  of span

Zero point, mechanical approx. 5% of span (only on measuring ranges ≤ 0... 400 mbar)

Linearity  $\pm 0.8$  (limit point calibration) % of span

Hysteresis ≤0.5% of span

Permissible

Medium temperature  $-25... +100 \,^{\circ}\text{C}$ Ambient temperature  $-20... +60 \,^{\circ}\text{C}$ Compensated temperature range  $-25... +60 \,^{\circ}\text{C}$ 

Temperature coefficient in compensated temperature range

average  $T_c$  on zero point  $\leq 0.3\%$  of span / 10K average  $T_c$  on span  $\leq 0.3\%$  of span / 10K

average  $T_c$  on span  $\leq 0.3\%$  of span / 10K

Wiring Terminal box (screw terminals up to 2.5 mm<sup>2,</sup> PG 13.5)
Wiring protection Protected against polarity crossing and overvoltage

EN 50 081-2 (March 94), interference immunity EN 50 082-2 (March 95)

Weight approx. 0.8 kg

# Bourdon Tube Pressure Gauge for process applications

#### Switching contacts

These alarm contacts are fitted into the case of the pressure gauge to make or break an electric control circuit relative to the position of the instruments pointers. Points of contact actuation are adjustable over the full extension of the scale of graduation. Pointer deflection is not obstructed by the contacts' mechanism. The contact assembly is normally arranged behind the dial plate such as to enable clear observation of the gauge. Wiring is done with a junction box mounted on the side of the case with terminals for leads of

#### Contact setting

up to 2.5 mm<sup>2</sup> cross section.

Round case gauges features hub in the window into which a key inserts. Normally all contacts may be set at exactly the same scale value. Contact actuation is made when the instruments' pointer sweeps the contact indicator from either side.

#### Type of contacts

#### Magnetic snap-action contacts

This is the universal type of contacts to provide reliable service also with liquid-filled instruments. The magnetically assisted contact features a small magnet attached to the setting hand. The magnet provides for a snap-action characteristic which considerably improves contact rating and service life, and also makes this typeless sensitive to vibration.

The force required to break the attraction of the magnet results in a certain hysteresis at the switch point when the same contact is alternatively approached with rising and falling pressure. The value of this hysteresis reflects a minimum of 2% and a maximum of 5%, depending on scale range and instrument.

Maximum contact rating with resistive load	Magnetic snap-action contact  Dry gauges
Maximum voltage (MSR) U <sub>eff</sub> max.	250 V
Current ratings:	
Make rating	1.0 A <sup>1)</sup>
Break rating	1.0 A <sup>1)</sup>
Continuous load	0.6 A <sup>1)</sup>
Maximum load	30 W 50 VA
Material of contact points	Silver-Nickel Alloy (80% Ag / 20% Ni)
Ambient operating temperature	-20 +70 °C
No. of contacts	4

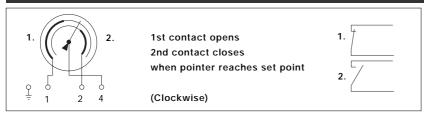
#### Recommended contact ratings

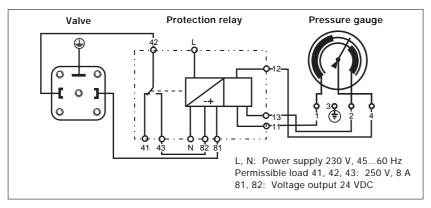
Voltage	Magnetic snap-action contact			
(IEC 38)	Dry gauges			
AC/DC	resistive load		inductive load	
	DC	AC	cos φ > 0.7	
V	mA	mA	mA	
220/230	100	120	65	
110/110	200	240	130	
48/48	300	450	200	
24/24	400	600	250	

#### **Contact ratings**

The contact rating values are given in consideration of many years of reliable service. Ratings below 24 V line voltage are to be individually established upon inquiry. For low ratings the current to be switched should not be less than 20 mA to maintain reliability. For lower switching powers, in storage programmable steering units (PLS), for example, we recommend to contact us. For higher ratings up to 1760 VA: relays with 1 or 2 double throw contacts on request.

#### Contact function





#### Option

To realize a two-point control circuit or a pump controlling:

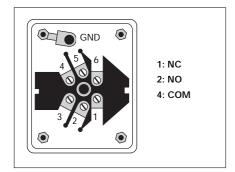
1 double throw with flip-flop characteristic Item-No. 430 663 D (in snap-mounting housing for DIN-rail, IP 40)

<sup>1)</sup> For scale range 0...1 bar half of these values are valid

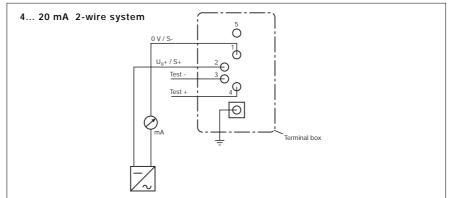
## for process applications

#### **Electrical connection**

#### Electrical connection Terminal box



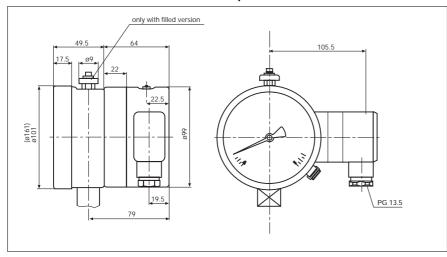
Electrical connection 8308 with 4... 20 mA output.



The terminals 1 and 5 are bridged internally in the terminal box. Two terminals are available for 0 V / S- connection.

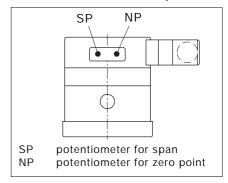
## Dimensions [in mm]

#### Dimensions 8308 with 4... 20 mA output



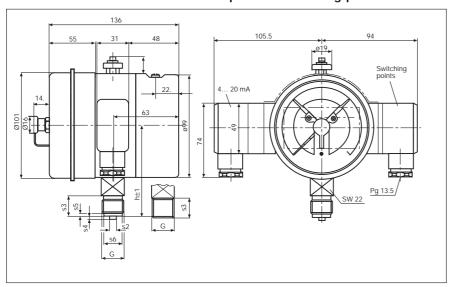
#### Potentiometer

## Position of potentiometer for 8308 with 4... 20 mA output



The potentiometers are accessible after unscrewing the screw plugs in the top of the casing.

#### Dimension 8308 with 4... 20 mA output and switching points



## Ordering Chart (Other versions on request)

Type 8308 with G  $^{1}/_{2}$  with 4... 20 mA output

Measuring ranges	Item-No.
[bar]	Electrical connection
	DIN 43650
0 - 1.0	430 004 V
0 - 2.5	430 005 W
0 - 6.0	430 006 X
0 - 10.0	430 007 Y
0 - 25.0	430 008 H

Type 8308 with G 1/2 with 2 switching contacts

Measuring ranges	Item-No.
[bar]	Electrical connection
	DIN 43650
0 - 1.0	430 024 Q
0 - 2.5	430 025 R
0 - 6.0	430 026 J
0 - 10.0	430 027 K
0 - 25.0	430 028 U

Type 8308 with G  $^{1}/_{2}$  with 4... 20 mA output with 2 switching contacts

Measuring ranges	Item - No.
[bar]	Electrical connection
	DIN 43650
0 - 1.0	430 009 A
0 - 2.5	430 010 W
0 - 6.0	430 011 K
0 - 10.0	430 012 L
0 - 25.0	430 013 M

