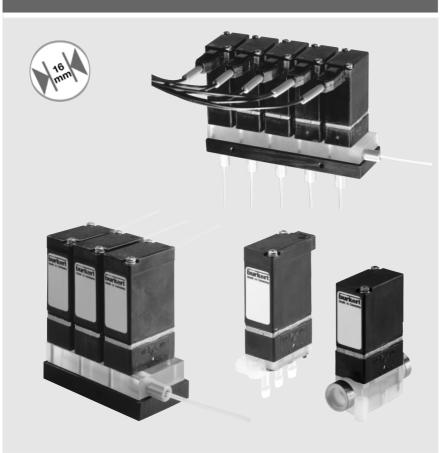
## G 1/8, NPT 1/8, UNF 1/4-28, sub-base, tube



### **Design/Function**

A unique rocker designed actuating mechanism operates an isolating diaphragm that separates the actuator itself and the coil from the fluid.

The actuator is hermetically isolated from the coil by a stainless steel plate and the coil can be rotated or replaced without disturbing the process.

No friction, no risk of sticking and a strong and rugged diaphragm provide a high reliability and long service life.

The valve has a minimal internal volume that is easily purged. No cross-contamination occurs and the control of critical fluids are possible. Heat transfer is virtually eliminated as the coil is not directly in contact with the diaphragm.

A high accuracy and the control of critical fluids are possible.

The valves are ideal for manifold mounting and are available with a simplified common wiring system. Custom manifolds are available to satisfy specific application requirements, including dead volume free designs.

### Advantages/Benefits

- Dead volume free designs
- Hermetic isolation of fluid from the actuator
- Body materials: PEEK, PVDF, ETFE
- High back-pressure rating
- Normally closed, normally opened and 3-way universal functions
- Five different body connections: G1/8, NPT 1/8, UNF 1/4-28, push-on tube and manifold mounting
- Three different electrical connections: leads, cableand rectangular plug

## Applications

- Medical technolgy
- Bio technology
- Analytical instruments
- Disinfectants and solvents
- Strong acids and bases, oxidizing solutions

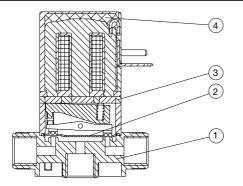


# Type 6605/6606

(2/2-3/2-way)

| Technical Data   | type 6605: 2/2-Way  |  | type 6606: 3/2-Way  |  |  |  |  |
|--|---|--|---|--|--|--|--|
| <b>Circuit Function</b>  |   |  |   |  |  |  |  |
| A 2/2-way valve,<br>normally closed  |   | <b>T</b> 3/2-way valve, direct acting,<br>universal function, any flow direction |   |  |  |  |  |
| <b>B</b> 2/2-way valve, normally open  |   |  |   |  |  |  |  |
| Valve specification  |   | Solenoid specificatio  | n   |  |  |  |  |
| Pressure range max.  | Vacuum - 2 bar<br>(see specifications)  | Nominal voltages   | DC: 12, 24 V/=<br>AC (50Hz) and DC: 230-240 V   |  |  |  |  |
| Body material  | PEEK for sub-base body<br>PVDF for G1/8-, NPT1/8<br>and tube connection body<br>ETFE for UNF body | Voltage tolerance<br>Power consumption   | ±10 %<br>3.4 W at 12 and 24 V/DC<br>4 W at 110-120 V/DC<br>4 W at 230-240 V/DC  |  |  |  |  |
| Seal material  | FFKM<br>(SIMRIZ Perfluorelastomer)  | Cycling rate<br>Duty cycle   | approx. 300/min.<br>100% continuously rated   |  |  |  |  |
| Isolating plate body/coil  | Stainless steel 1.4310  | Protection class   | IP 65 with leads or   |  |  |  |  |
| Fluids   | Aromatics, ethers, esters,<br>ketones, solvents (PEEK<br>body only)                               |  | cable plug 2506,<br>IP 20 without cable plug  |  |  |  |  |
| Fluid temperature  | -   |  | Installation / Accessories  |  |  |  |  |
| Ambient temperaturemax. +55 °CMax. viscosityapprox. 21 mm²/s                         |   | Installation   | as required, but preferably with solenoid system upright.   |  |  |  |  |
| Response time  | approx. 25 ms   | Fixation   | M3 from the the top or sheet<br>metal screw (ø3.9) from below   |  |  |  |  |
| G1/8, NPT1/8<br>Sub-base<br>UNF 1/4-28<br>On request                                 | 85 μΙ<br>68 μΙ<br>30 μΙ (2/2), 55 μΙ (3/2),<br><5 μΙ  | Electrical connection  | <ul> <li>side or top tag connector<br/>to DIN 43 650</li> <li>rectangular connector</li> <li>flying leads</li> </ul>                  |  |  |  |  |
| Manifolds<br>Manifolds according to spe<br>are available including dea<br>manifolds. | ecific application demands<br>d volume free valves and  | Cable plug   | Type 2506, DIN 43650, form C<br>(standard delivery with valve)<br>Type 2505, rectangular plug<br>(as accessory, separate to<br>order) |  |  |  |  |

### Materials



- 1 Valve body:
- 2 Diaphragm:
- 3 Isolating plate:
- 4 Coil body:

PEEK, PVDF or ETFE FFKM (Simriz) Stainless steel 1.4310 PA (Polyamide) Specifications - Ordering Chart (Other Versions on Request)



2/2-Way, direct acting,

### **PVDF** valve body

| Port       | Orifice | Kv-Value | QNn     | Pressure | Back-    | Seal     | Electrical    | Weight |                            | ITEM-No             | ).          |
|------------|---------|----------|---------|----------|----------|----------|---------------|--------|----------------------------|---------------------|-------------|
| connection | DN      | (water)  | (air)   | Range    | pressure | Material | Connection    |        | Voltage / Frequency [V/Hz] |                     | y [V/Hz]    |
|            | [mm]    | [m³/h]   | [l/min] | [bar]    | [bar]    |          |               | [kg]   | 12/DC <sup>1)</sup>        | 24/DC <sup>1)</sup> | 230/DC/AC2) |
| G 1/8      | 1.6     | 0.060    | 65      | Vac2.0   | 2.0      | FFKM     | leads 500 mm  | 0.062  |                            | 137 749 H           |             |
| G 1/8      | 1.6     | 0.060    | 65      | Vac2.0   | 2.0      | FFKM     | rect. plug    | 0.062  |                            | 139 146 X           |             |
| G 1/8      | 1.6     | 0.060    | 65      | Vac2.0   | 2.0      | FFKM     | cab.plug 2506 | 0.062  |                            | 137 746 W           | 137 748 G   |
| Tube       | 1.6     | 0.039    | 42      | Vac2.0   | 1.0      | FFKM     | leads 500 mm  | 0.057  | 137 763 X                  | 137 764 Y           |             |
| Tube       | 1.6     | 0.039    | 42      | Vac2.0   | 1.0      | FFKM     | rect. plug    | 0.057  |                            | 139 147 Y           |             |
| Tube       | 1.6     | 0.039    | 42      | Vac2.0   | 1.0      | FFKM     | cab.plug 2506 | 0.057  | 137 762 W                  | 137 760 G           |             |
| PEEK va    | ve bo   | dy       |         |          |          |          |               |        |                            | •                   |             |
| Sub-base   | 1.6     | 0.039    | 42      | Vac2.0   | 2.0      | FFKM     | leads 500 mm  | 0.053  | 137 744 U                  | 137 745 V           |             |
| Sub-base   | 1.6     | 0.039    | 42      | Vac2.0   | 2.0      | FFKM     | rect. plug    | 0.053  |                            | 139 145 W           |             |
| Sub-base   | 1.6     | 0.039    | 42      | Vac2.0   | 2.0      | FFKM     | cab.plug 2506 | 0.053  | 137 743 T                  | 137 741 Z           |             |

<sup>1)</sup> Side tag connector, <sup>2)</sup> Top tag connector, universal coil (AC/DC) with integrated rectifier.



2/2-Way, direct acting, normally open

#### **PVDF** valve body

| Port            | Orifice | Kv-Value | QNn     | Pressure | Back-    | Seal     | Electrical    | Weight |                     | ITEM-No             |                         |
|-----------------|---------|----------|---------|----------|----------|----------|---------------|--------|---------------------|---------------------|-------------------------|
| connection      | DN      | (water)  | (air)   | Range    | pressure | Material | Connection    |        | Voltag              | e / Frequenc        | y [V/Hz]                |
|                 | [mm]    | [m³/h]   | [l/min] | [bar]    | [bar]    |          |               | [kg]   | 12/DC <sup>1)</sup> | 24/DC <sup>1)</sup> | 230/DC/AC <sup>2)</sup> |
| G 1/8           | 1.6     | 0.060    | 65      | Vac2.0   | 2.0      | FFKM     | cab.plug 2506 | 0.062  |                     | 137 747 X           |                         |
| Tube            | 1.6     | 0.039    | 42      | Vac2.0   | 1.0      | FFKM     | cab.plug 2506 | 0.057  |                     | 137 761 V           |                         |
| PEEK valve body |         |          |         |          |          |          |               |        |                     |                     |                         |

cab.plug 2506 0.053

137 742 S

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---- ----

FFKM

Sub-base 1.6 0.039 42

<sup>1)</sup> Side tag connector, <sup>2)</sup> Top tag connector, universal coil (AC/DC) with integrated rectifier.

Vac.-2.0 2.0



3/2-Way, direct acting ' universal functions, any flow direction

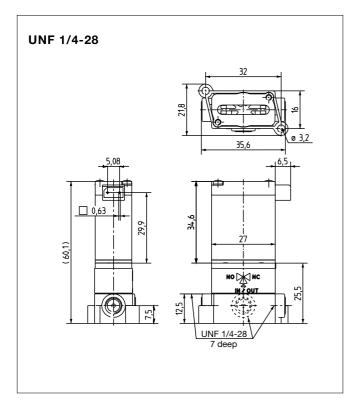
#### **PVDF** valve body

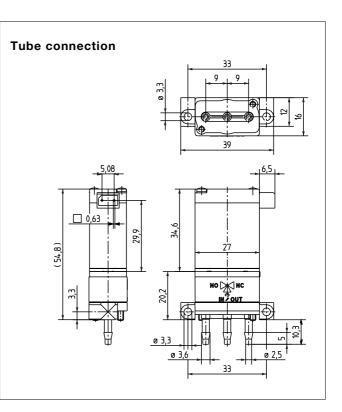
| Port       | Orifice | Kv-Value | QNn     | Pressure | Back-    | Seal     | Electrical    | Weight |                            | ITEM-No             |                         |
|------------|---------|----------|---------|----------|----------|----------|---------------|--------|----------------------------|---------------------|-------------------------|
| -          |         |          |         |          | Dack-    |          |               | weight |                            |                     |                         |
| connection | DN      | (water)  | (air)   | Range    | pressure | Material | Connection    |        | Voltage / Frequency [V/Hz] |                     | y [V/Hz]                |
|            | [mm]    | [m³/h]   | [l/min] | [bar]    | [bar]    |          |               | [kg]   | 12/DC <sup>1)</sup>        | 24/DC <sup>1)</sup> | 230/DC/AC <sup>2)</sup> |
| G 1/8      | 1.6     | 0.047    | 51      | Vac2.0   | 2.0      | FFKM     | leads 500 mm  | 0.062  |                            | 137 771 X           |                         |
| G 1/8      | 1.6     | 0.047    | 51      | Vac2.0   | 2.0      | FFKM     | rect. plug    | 0.062  |                            | 139 149 A           |                         |
| G 1/8      | 1.6     | 0.047    | 51      | Vac2.0   | 2.0      | FFKM     | cab.plug 2506 | 0.062  |                            | 137 769 D           | 137 770 A               |
| Tube       | 1.6     | 0.025    | 27      | Vac2.0   | 1.0      | FFKM     | leads 500 mm  | 0.057  | 137 782 K                  | 137 783 L           |                         |
| Tube       | 1.6     | 0.025    | 27      | Vac2.0   | 1.0      | FFKM     | rect. plug    | 0.057  |                            | 139 150 F           |                         |
| Tube       | 1.6     | 0.025    | 27      | Vac2.0   | 1.0      | FFKM     | cab.plug 2506 | 0.057  | 137 781 J                  | 137 780 V           |                         |
| PEEK va    | lve bo  | dy       |         |          |          |          |               |        |                            |                     |                         |
| Sub-base   | 1.6     | 0.032    | 34      | Vac2.0   | 2.0      | FFKM     | leads         | 0.053  | 137 767 T                  | 137 768 C           |                         |
| Sub-base   | 1.6     | 0.032    | 34      | Vac2.0   | 2.0      | FFKM     | rect. plug    | 0.053  |                            | 139 148 H           |                         |
| Sub-base   | 1.6     | 0.032    | 34      | Vac2.0   | 2.0      | FFKM     | cab.plug 2506 | 0.053  | 137 766 S                  | 137 765 Z           |                         |

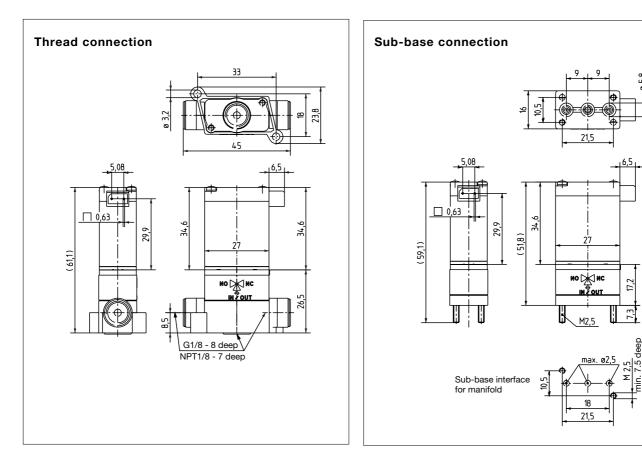
 $^{\mbox{\tiny 1)}}$  Side tag connector,  $^{\mbox{\tiny 2)}}$  Top tag connector, universal coil (AC/DC) with integrated rectifier.

(2/2-3/2-way)

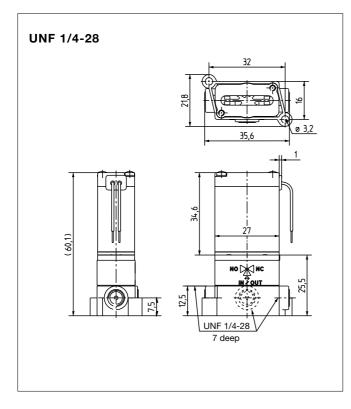
Coil with rectangular plug 2505 - Dimensions [mm]

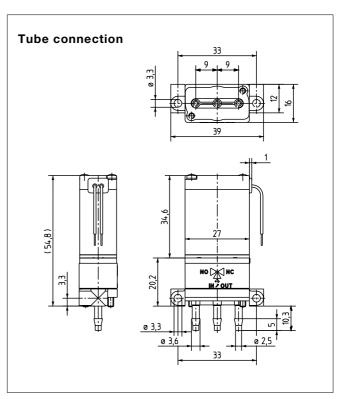


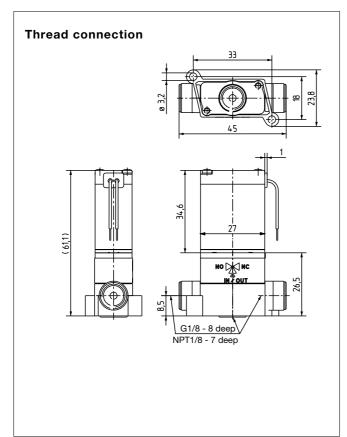


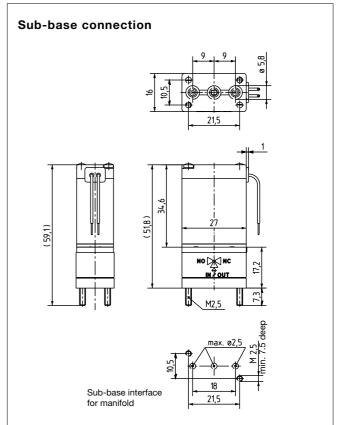


Coil with flying leads - Dimensions [mm]

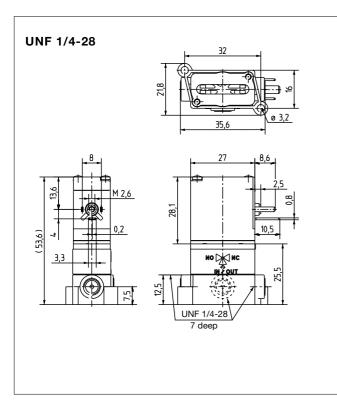


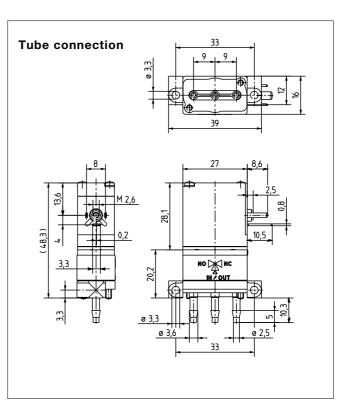


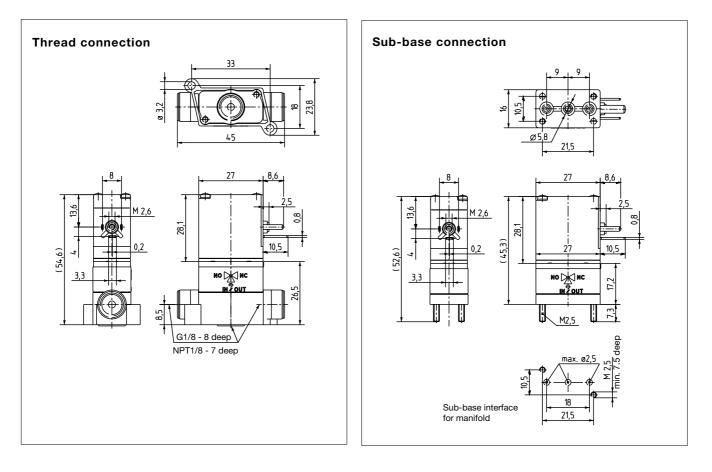




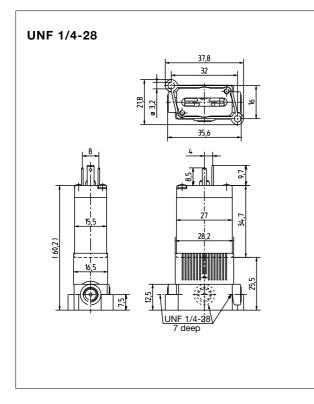
Coil with side plug 2506 - Dimensions [mm]

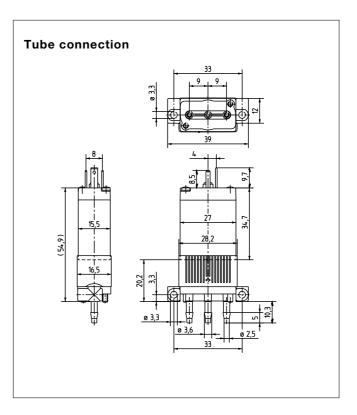


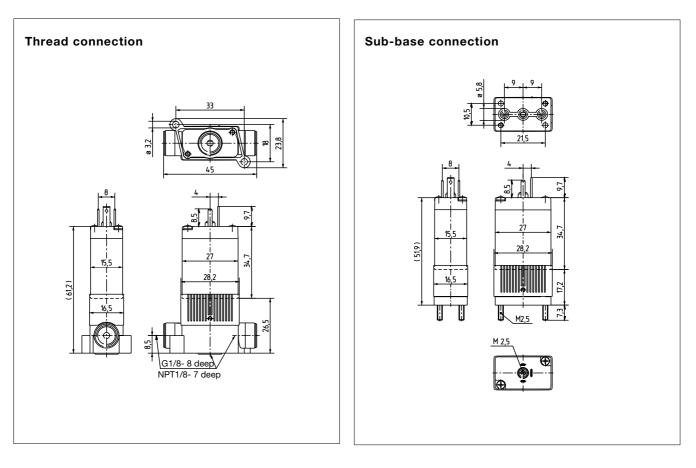




Coil with top plug 2506 - Dimensions [mm]







(2/2-3/2-way)

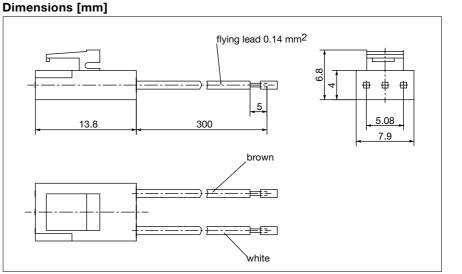
### Type 2505 - Rectangular cable plug

#### **Technical Data**

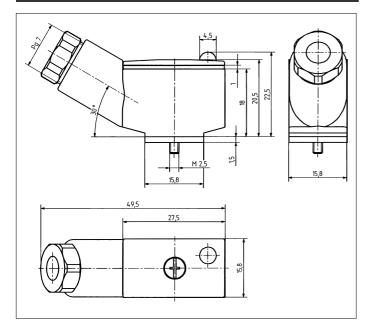
| Ordering <sup>1)</sup> | Item-No. |
|------------------------|----------|
| Protection class       | IP 20    |
| Operating voltage      | 24 V     |
| Power consumption      | 3 W      |
| Operating temperature  | 0-50 °C  |

| cable length 300 mm<br>cable length 3 m | 644 068 N<br>133 486 F |
|---|------------------------|
|   |                        |

<sup>1)</sup> Please order separately (no standard delivery)



### Type 2506 - Cable plug DIN 43650, Form C



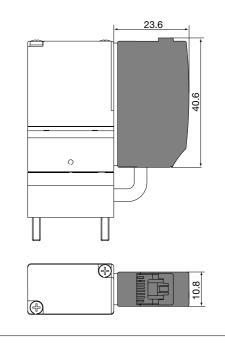
#### **Technical Data**

| Body material<br>Contact material  | PA (polyamide)<br>brass, electro-silverplated   |
|--|---|
| Isolation between cable plug and coil  | gasket 1.5 mm   |
| Continuous limit temp.<br>Cable diameter<br>Electr. connection<br>Poles<br>Nominal voltage | +125 °C<br>5–6 mm<br>terminal screws<br>max. 0.75 mm <sup>2</sup><br>2-pole + protective earth<br>0–250 V |
| Ordering   | Item-No.  |
| Cable plug 2506  | 008 353 P <sup>2)</sup>   |

#### Diagnosis valve (available on request)

- Flow / low flow signal with adjustable level
- Valve position signal
- LED's and binary outputs
- for 2/2-way and 3/2-way valves





<sup>2)</sup> Standard delivery with the valve

In case of special application conditions, please consult for advice.

We reserve the right to make technical changes, without notice

902-GB/ 2-182