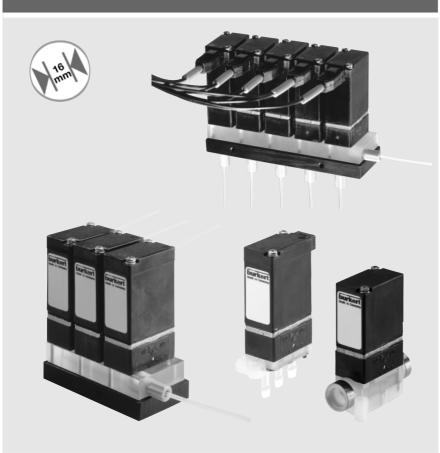
G 1/8, NPT 1/8, UNF 1/4-28, sub-base, tube



Design/Function

A unique rocker designed actuating mechanism operates an isolating diaphragm that separates the actuator itself and the coil from the fluid.

The actuator is hermetically isolated from the coil by a stainless steel plate and the coil can be rotated or replaced without disturbing the process.

No friction, no risk of sticking and a strong and rugged diaphragm provide a high reliability and long service life.

The valve has a minimal internal volume that is easily purged. No cross-contamination occurs and the control of critical fluids are possible. Heat transfer is virtually eliminated as the coil is not directly in contact with the diaphragm.

A high accuracy and the control of critical fluids are possible.

The valves are ideal for manifold mounting and are available with a simplified common wiring system. Custom manifolds are available to satisfy specific application requirements, including dead volume free designs.

Advantages/Benefits

- Dead volume free designs
- Hermetic isolation of fluid from the actuator
- Body materials: PEEK, PVDF, ETFE
- High back-pressure rating
- Normally closed, normally opened and 3-way universal functions
- Five different body connections: G1/8, NPT 1/8, UNF 1/4-28, push-on tube and manifold mounting
- Three different electrical connections: leads, cableand rectangular plug

Applications

- Medical technolgy
- Bio technology
- Analytical instruments
- Disinfectants and solvents
- Strong acids and bases, oxidizing solutions

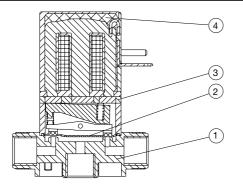


Type 6605/6606

(2/2-3/2-way)

Technical Data	type 6605: 2/2-Way		type 6606: 3/2-Way				
Circuit Function							
A 2/2-way valve, normally closed		T 3/2-way valve, direct acting, universal function, any flow direction					
B 2/2-way valve, normally open							
Valve specification		Solenoid specificatio	n				
Pressure range max.	Vacuum - 2 bar (see specifications)	Nominal voltages	DC: 12, 24 V/= AC (50Hz) and DC: 230-240 V				
Body material	PEEK for sub-base body PVDF for G1/8-, NPT1/8 and tube connection body ETFE for UNF body	Voltage tolerance Power consumption	±10 % 3.4 W at 12 and 24 V/DC 4 W at 110-120 V/DC 4 W at 230-240 V/DC				
Seal material	FFKM (SIMRIZ Perfluorelastomer)	Cycling rate Duty cycle	approx. 300/min. 100% continuously rated				
Isolating plate body/coil	Stainless steel 1.4310	Protection class	IP 65 with leads or				
Fluids	Aromatics, ethers, esters, ketones, solvents (PEEK body only)		cable plug 2506, IP 20 without cable plug				
Fluid temperature	-		Installation / Accessories				
Ambient temperaturemax. +55 °CMax. viscosityapprox. 21 mm²/s		Installation	as required, but preferably with solenoid system upright.				
Response time	approx. 25 ms	Fixation	M3 from the the top or sheet metal screw (ø3.9) from below				
G1/8, NPT1/8 Sub-base UNF 1/4-28 On request	85 μΙ 68 μΙ 30 μΙ (2/2), 55 μΙ (3/2), <5 μΙ	Electrical connection	 side or top tag connector to DIN 43 650 rectangular connector flying leads 				
Manifolds Manifolds according to spe are available including dea manifolds.	ecific application demands d volume free valves and	Cable plug	Type 2506, DIN 43650, form C (standard delivery with valve) Type 2505, rectangular plug (as accessory, separate to order)				

Materials



- 1 Valve body:
- 2 Diaphragm:
- 3 Isolating plate:
- 4 Coil body:

PEEK, PVDF or ETFE FFKM (Simriz) Stainless steel 1.4310 PA (Polyamide) Specifications - Ordering Chart (Other Versions on Request)



2/2-Way, direct acting,

PVDF valve body

Port	Orifice	Kv-Value	QNn	Pressure	Back-	Seal	Electrical	Weight		ITEM-No).
connection	DN	(water)	(air)	Range	pressure	Material	Connection		Voltage / Frequency [V/Hz]		y [V/Hz]
	[mm]	[m³/h]	[l/min]	[bar]	[bar]			[kg]	12/DC ¹⁾	24/DC ¹⁾	230/DC/AC2)
G 1/8	1.6	0.060	65	Vac2.0	2.0	FFKM	leads 500 mm	0.062		137 749 H	
G 1/8	1.6	0.060	65	Vac2.0	2.0	FFKM	rect. plug	0.062		139 146 X	
G 1/8	1.6	0.060	65	Vac2.0	2.0	FFKM	cab.plug 2506	0.062		137 746 W	137 748 G
Tube	1.6	0.039	42	Vac2.0	1.0	FFKM	leads 500 mm	0.057	137 763 X	137 764 Y	
Tube	1.6	0.039	42	Vac2.0	1.0	FFKM	rect. plug	0.057		139 147 Y	
Tube	1.6	0.039	42	Vac2.0	1.0	FFKM	cab.plug 2506	0.057	137 762 W	137 760 G	
PEEK va	ve bo	dy								•	
Sub-base	1.6	0.039	42	Vac2.0	2.0	FFKM	leads 500 mm	0.053	137 744 U	137 745 V	
Sub-base	1.6	0.039	42	Vac2.0	2.0	FFKM	rect. plug	0.053		139 145 W	
Sub-base	1.6	0.039	42	Vac2.0	2.0	FFKM	cab.plug 2506	0.053	137 743 T	137 741 Z	

¹⁾ Side tag connector, ²⁾ Top tag connector, universal coil (AC/DC) with integrated rectifier.



2/2-Way, direct acting, normally open

PVDF valve body

Port	Orifice	Kv-Value	QNn	Pressure	Back-	Seal	Electrical	Weight		ITEM-No	
connection	DN	(water)	(air)	Range	pressure	Material	Connection		Voltag	e / Frequenc	y [V/Hz]
	[mm]	[m³/h]	[l/min]	[bar]	[bar]			[kg]	12/DC ¹⁾	24/DC ¹⁾	230/DC/AC ²⁾
G 1/8	1.6	0.060	65	Vac2.0	2.0	FFKM	cab.plug 2506	0.062		137 747 X	
Tube	1.6	0.039	42	Vac2.0	1.0	FFKM	cab.plug 2506	0.057		137 761 V	
PEEK valve body											

cab.plug 2506 0.053

137 742 S

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FFKM

Sub-base 1.6 0.039 42

¹⁾ Side tag connector, ²⁾ Top tag connector, universal coil (AC/DC) with integrated rectifier.

Vac.-2.0 2.0



3/2-Way, direct acting ' universal functions, any flow direction

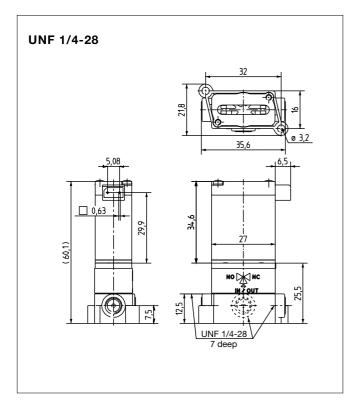
PVDF valve body

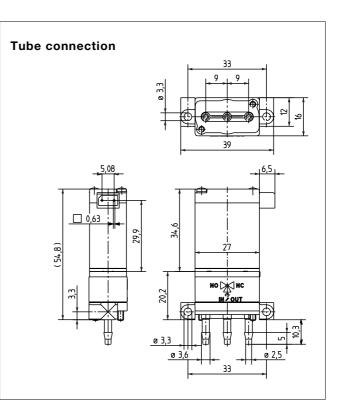
Port	Orifice	Kv-Value	QNn	Pressure	Back-	Seal	Electrical	Weight		ITEM-No	
-					Dack-			weight			
connection	DN	(water)	(air)	Range	pressure	Material	Connection		Voltage / Frequency [V/Hz]		y [V/Hz]
	[mm]	[m³/h]	[l/min]	[bar]	[bar]			[kg]	12/DC ¹⁾	24/DC ¹⁾	230/DC/AC ²⁾
G 1/8	1.6	0.047	51	Vac2.0	2.0	FFKM	leads 500 mm	0.062		137 771 X	
G 1/8	1.6	0.047	51	Vac2.0	2.0	FFKM	rect. plug	0.062		139 149 A	
G 1/8	1.6	0.047	51	Vac2.0	2.0	FFKM	cab.plug 2506	0.062		137 769 D	137 770 A
Tube	1.6	0.025	27	Vac2.0	1.0	FFKM	leads 500 mm	0.057	137 782 K	137 783 L	
Tube	1.6	0.025	27	Vac2.0	1.0	FFKM	rect. plug	0.057		139 150 F	
Tube	1.6	0.025	27	Vac2.0	1.0	FFKM	cab.plug 2506	0.057	137 781 J	137 780 V	
PEEK va	lve bo	dy									
Sub-base	1.6	0.032	34	Vac2.0	2.0	FFKM	leads	0.053	137 767 T	137 768 C	
Sub-base	1.6	0.032	34	Vac2.0	2.0	FFKM	rect. plug	0.053		139 148 H	
Sub-base	1.6	0.032	34	Vac2.0	2.0	FFKM	cab.plug 2506	0.053	137 766 S	137 765 Z	

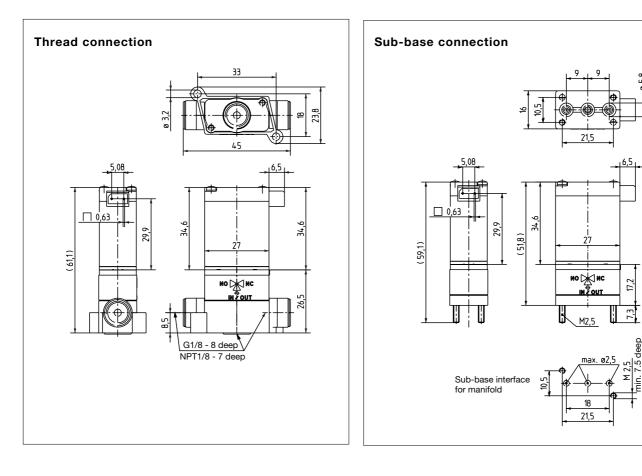
 $^{\mbox{\tiny 1)}}$ Side tag connector, $^{\mbox{\tiny 2)}}$ Top tag connector, universal coil (AC/DC) with integrated rectifier.

(2/2-3/2-way)

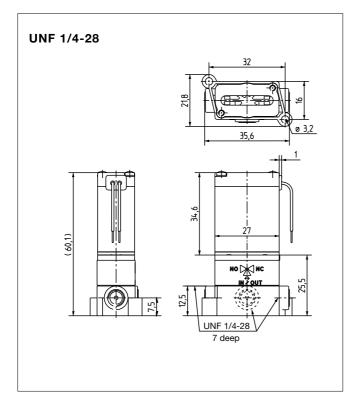
Coil with rectangular plug 2505 - Dimensions [mm]

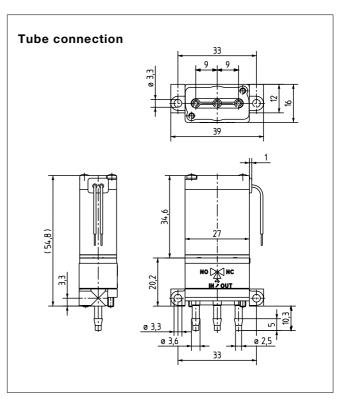


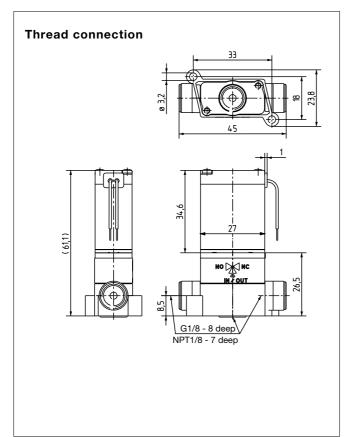


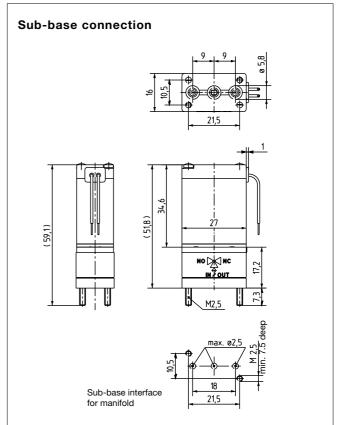


Coil with flying leads - Dimensions [mm]

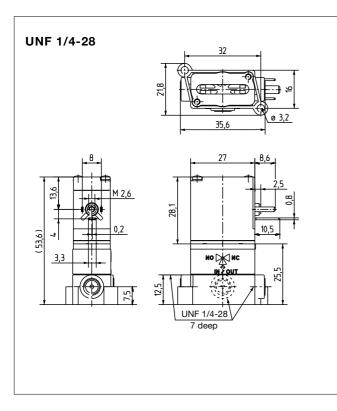


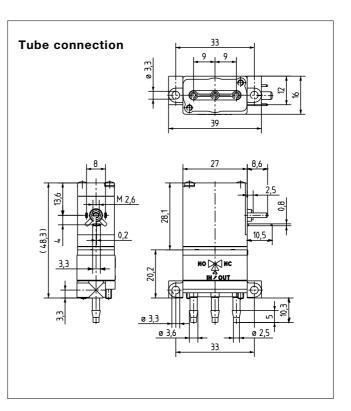


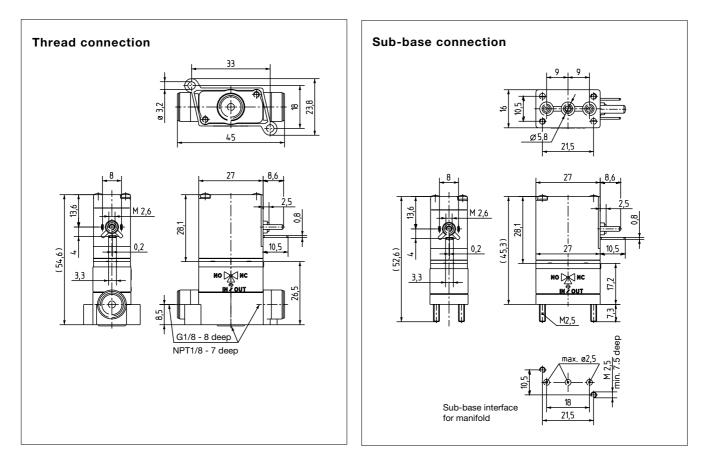




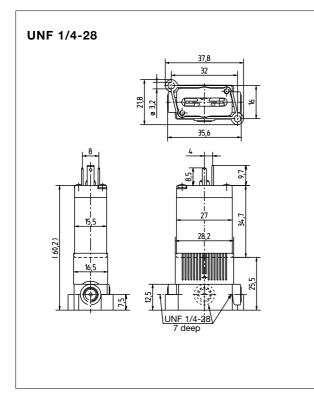
Coil with side plug 2506 - Dimensions [mm]

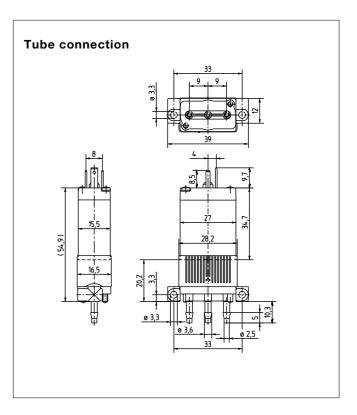


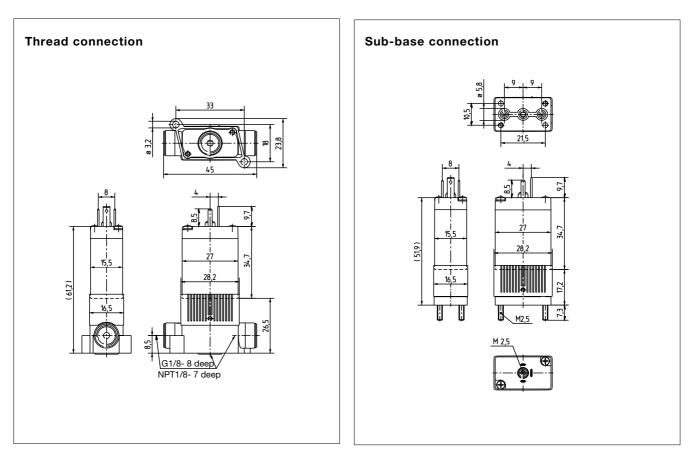




Coil with top plug 2506 - Dimensions [mm]







(2/2-3/2-way)

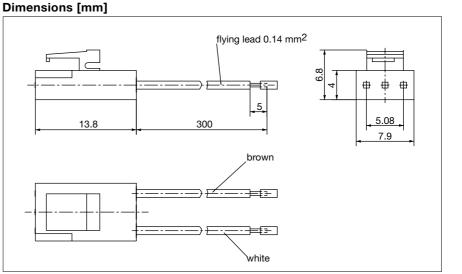
Type 2505 - Rectangular cable plug

Technical Data

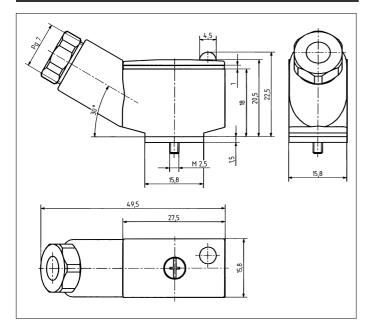
Ordering ¹⁾	Item-No.
Protection class	IP 20
Operating voltage	24 V
Power consumption	3 W
Operating temperature	0-50 °C

cable length 300 mm cable length 3 m	644 068 N 133 486 F

¹⁾ Please order separately (no standard delivery)



Type 2506 - Cable plug DIN 43650, Form C

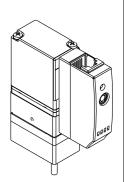


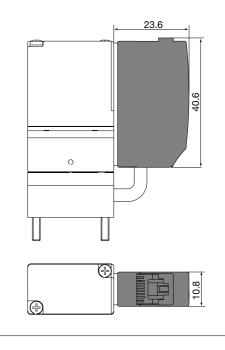
Technical Data

Body material Contact material	PA (polyamide) brass, electro-silverplated
Isolation between cable plug and coil	gasket 1.5 mm
Continuous limit temp. Cable diameter Electr. connection Poles Nominal voltage	+125 °C 5–6 mm terminal screws max. 0.75 mm ² 2-pole + protective earth 0–250 V
Ordering	Item-No.
Cable plug 2506	008 353 P ²⁾

Diagnosis valve (available on request)

- Flow / low flow signal with adjustable level
- Valve position signal
- LED's and binary outputs
- for 2/2-way and 3/2-way valves





²⁾ Standard delivery with the valve

In case of special application conditions, please consult for advice.

We reserve the right to make technical changes, without notice

902-GB/ 2-182