3/2 and 5/2 way valves Flow rate: 130 I/min; M5 and Legris ø 4 port connection



Design/Function

Types 6510/6511 are with high switch reliability diaphragm valves in 3/2 and 5/2 way versions.

The valve consists of a diaphragm reinforcement as main valve and a 10 mm rocker solenoid valve with DC-coil as pilot.

The operation principle allows to switch high pressures in spite of small electrical performances and short response times.

The bodies are made of high quality thermoplastic.

The electrical connection is made with rectangular plug or optionally with flying leads.

Types 6510 and 6511 are expandable and preferably suitable for valve blocks with plug connection at the back. The valve block can be controlled by various field bus systems, Multipole or collecting connections.

The valves with plug connections in front are perferably used on valve modules.

The block assembly takes place with use of the pneumatic modules MP01 (for type 6510) and MP02 (for type 6511) through integrated lock technology and screwing.

Advantages / Benefits

- Optimal system solutions due to high level of modularity
- Maintenance-free and no wear due to high level dry run properties
- ▶ High flow rates with compact design
- Multi-assembly possible through modular design
- Manual override available as option
- ► High switch reliability
- ► Field Bus compatible
- Low weight
- ► Short response times

Applications

For integration as control valve on process valve

- Food and beverage
- Pharmaceutical processing equipment
- Cosmetic processing equipment
- Textile dyeing / drying machines
- Sterilizers
- Water treatment / processing equipment
- Pulp and paper processing equipment



Multi-Way Valves for Pneumatics servo-assisted, extendable, 10 mm wide

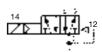
Technical data type 6510/6511

Circuit functions

C 3/2 way valve type 6510, in de-energized position port 2 exhausted



H 5/2 way valve type 6511, in de-energized position pressure port 1 connected to port 2, port 4 exhausted



D 3/2 way valve type 6510, in de-energized position port 2 pressurized



Specifications

Circuit function	Orifice	Flow rate ¹⁾	Pressure	All	Service	Supply
		QNn-value air	range ²⁾	port connections	ports	ports
				at the back	2 and 4 at the	1/3/5 at the
	[mm]	[l/min]	[bar]	of the valve	pneumatic module	connection module
C und D (3/2)	2,5	130	2,5 - 7	sub-base	M5 or	G 1/8 or
H (5/2)	2,5	130	2,5 - 7	sub-base	plug-in coupling	plug-in coupling
					ø 4 mm	ø 8 mm

 $^{^{\}rm 1)}$ Measured at 6 bar input pressure and 1 bar pressure drop at the valve and at +20 °C. $^{\rm 2)}$ All pressure data as overpressure to ambient atmospheric pressure.

Valve specifications		S
Valve body	Polyamide (PA)	Оре
Sealing material	FPM and NBR	
Media	Lubricated or unlubricated compressed air, neutral gases	Volt
Media temperature	–10 up to +50 °C	·
Ambient temperature	–10 up to +55 °C	Dut
Response times ³⁾ Open (On) Close (Off)	15 ms 10 ms	LIGO
Port connections at the valve	Sub base	Rati
 Supply ports 1/3/5 at the connection module Service ports 2/4 at the pneumatic module 	Threaded port G 1/8 or plug-in coupling ø 8 mm Threaded port M5 or plug-in coupling ø 4 mm	Ex-a
Ambient temperature Response times ³⁾ Open (On) Close (Off) Port connections at the valve Supply ports 1/3/5 at the connection module Service ports 2/4 at	air, neutral gases -10 up to +50 °C -10 up to +55 °C 15 ms 10 ms Sub base Threaded port G 1/8 or plug-in coupling Ø 8 mm Threaded port M5 or	po Du Ele

³⁾ Measured at connection 2; time from electrical switching to pressure increase to 90 % (opening) or pressure drop to 10 % (closing) of operational pressure (6 bar). The values given apply for DC.

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erating voltage 24 V/DC

(other voltages on request)

±10 % Itage tolerance

ectrical

1 W wer consumption

100 % continuously rated ty cycle

• Rectangular plug ctr. connection

Round plung (on request)

• 300 mm flying lead (on request)

IP 40 (with rectangular plug ting

connection)

IP 67 with round plug IP 65 with flying leads

-approval EEx ia IIC T6 on request

> (up to +40 °C ambient temperature with block

mounting)

Installation

- Preferably on multistation module assembly
- Block assembly on MP01 or MP02 with DIN/EN-rail 50045

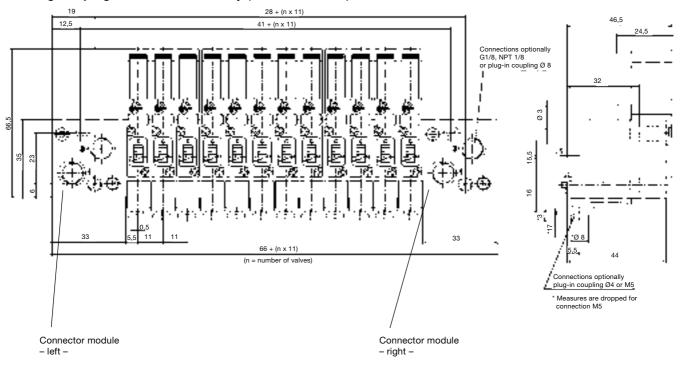
Mounting position any, preferably solenoid

system upright

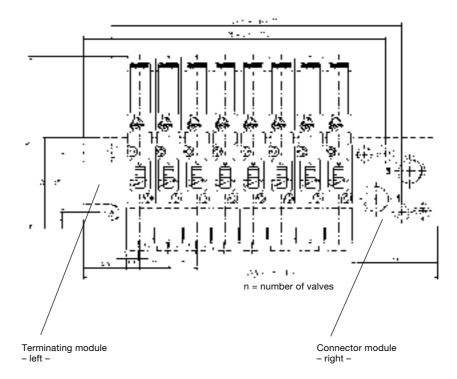
Dimensions [mm] block and wall mounting valves type 6510 with pneumatic modules type MP01

Block design with connector module on the right and left (2 supply ports); block assembly with rectangular plug at the back (Version 1) and in front (Version 2) possible:

rectangular plug connector necessary (see accessories)!



Block design with connector module on the right (1 supply port) and terminating module on the left; Block assembly with rectangular plug at the back (Version 1) and in front (Version 2) possible: rectangular plug connector necessary (see accessories)!

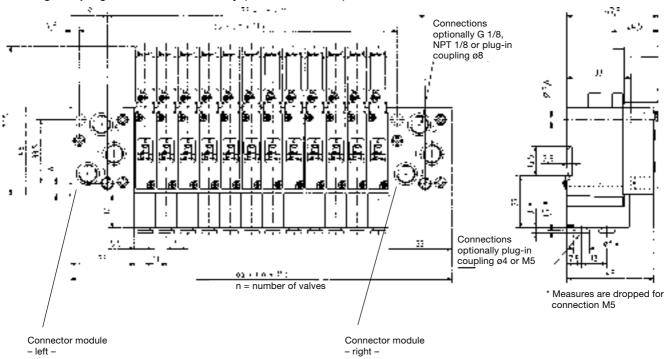


Specifications on design on a modular valve block, please see data sheet Customized Pneumatic Systems Solutions.

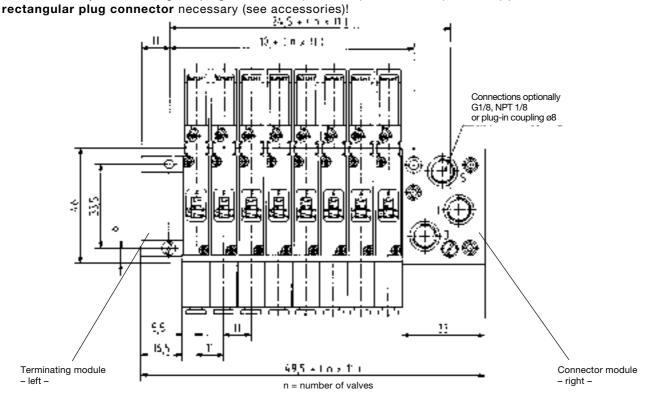
Dimensions [mm] block and wall mounting valves type 6511 with pneumatic modules type MP02

Block design with connector modules on the right and left (2 supply ports); block assembly with rectangular plug at the back (Version 1) and in front (Version 2) possible:

rectangular plug connector necessary (see accessories)!



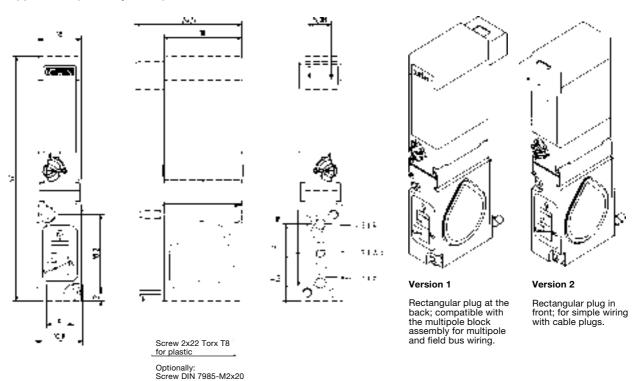
Block design with connector module on the right (1 supply port) and terminating module on the left; Block assembly with rectangular plug at the back (Version 1) and in front (Version 2) possible:



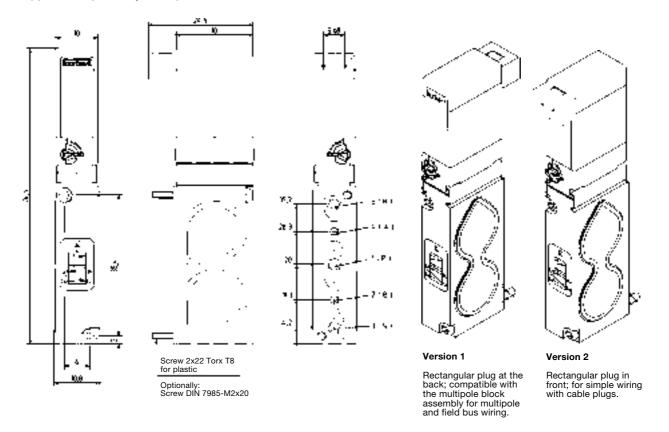
Specifications on design of a modular valve block, please see data sheet Customized Pneumatic Systems Solutions.

Dimensions single valve [mm]

Type 6510 (3/2-way valve) with sub-base connection



Type 6511 (5/2-way valve) with sub-base connection



Ordering chart type 6510/6511 (other versions on request)

Scope of delivery: All valves with NBR and FPM seal material; sub-base version with mounting screws and sub-base seal; with rectangular plug at the back¹⁾ or in front²⁾; without electrical plug (see accessories)

Electr. connection: • Valve module assembly with Version 1: **integrated plug connector** on the electrical connector modules of the **multistation module**

• Block assembly with Version 2: rectangular plug connector necessary (see accessories)

Valves with manual override

Circuit	Orifice	Flow rate	Pressure	Voltage/	Electrical	Item No.	Item No.
function/type		QNn value	range	frequency	power	Version 1	Version 2
		air			consumption		
	[mm]	[l/min]	[bar]	[V/Hz]	[W]		
C/Type 6510	2,5	130	2,5 - 7	24/DC	1	133 120 K	134 281 J
D/Type 6510	2,5	130	2,5 - 7	24/DC	1	133 121 G	134 282 K
H/Type 6511	2,5	130	2,5 - 7	24/DC	1	133 122 H	134 283 L

Valves without manual override

Circuit	Orifice	Flow rate	Pressure	Voltage/	Electrical	Item No.	Item No.
function/type		QNn value	range	frequency	power	Version 1	Version 2
		air			consumption		
	[mm]	[l/min]	[bar]	[V/Hz]	[W]		
C/Type 6510	2,5	130	2,5 - 7	24/DC	1	132 395 J	135 152 R
D/Type 6510	2,5	130	2,5 - 7	24/DC	1	132 398 V	135 153 J
H/Type 6511	2,5	130	2,5 - 7	24/DC	1	132 402 J	135 154 K

 ¹⁾ At the back: Rectangular plug on sub-base side.
 2) In front: Rectangular plug turned 180° to the sub-base.

Ordering chart pneumatic modules types MP01 (for type 6510) and MP02 (for type 6511)

Module type MP01, 3/2-way (type 6510)	Item No.	Modules type MP01, 3/2-way (type 6510)	Item No.
Connector module left, G 1/8"	132 408 Y		
Connector module left, NPT 1/8"	133 464 Q	Basic module 2 valves basis, M5	132 413 C
Connector module left, plug-in coupling ø 8 mm	132 411 A	Basic module 2 valves basis, plug-in coupling ø 4 mm	132 414 D
Terminating module without supply port, left	132 405 M	Basic module 3 valves basis, M5	132 415 E
Connector module right, G 1/8"	132 409 Z	Basic module 3 valves basis, plug-in coupling ø 4 mm	132 416 F
Connector module right, NPT 1/8"	133 465 R	Basic module 12 valves basis, M5	132 417 G
Connector module right, plug-in coupling ø 8 mm	132 412 B	Basic module 12 valves basis, plug-in coupling ø 4 mm	132 418 R

Module type MP02, 5/2-way (type 6511)	Item No.	Module type MP02, 5/2-way (type 6511)	Item No.
Connector module left, G 1/8"	135 005 J		
Connector module left, NPT 1/8"	134 742 X	Basic module 2 valves basis, M5	135 010 J
Connector module left, plug-in coupling ø 8 mm	135 006 K	Basic module 2 valves basis, plug-in coupling ø 4 mm	135 011 F
Terminating module without supply port, left	135 007 L	Basic module 3 valves basis, M5	135 012 G
Connector module right, G 1/8"	135 008 V	Basic module 3 valves basis, plug-in coupling ø 4 mm	134 744 Z
Connector module right, NPT 1/8"	134 743 Y	Basic module 12 valves basis, M5	135 013 H
Connector module right, plug-in coupling ø 8 mm	135 009 W	Basic module 12 valves basis, plug-in coupling ø 4 mm	135 014 A

Ordering chart accessories

Version	Characteristics	Item No.
Blanking plug	for plug-in coupling ø 4 mm	781 664 A
Blanking screw	G 1/8"	631 019 Y
Silencer	G 1/8"	780 779 Y
Covering plate, complete	for left-free valve spaces on MP01	642 148 R
Covering plate, complete	for left-free valve spaces on MP02	642 156 H
Rectangular plug connector, straight, with 3 m cable	for electrical single connection of valves	133 486 F
Rectangular plug connector, with flying leads, 300mm length	for individual single wiring	644 068 N

In case of special requirements please consult for advice.

We reserve the right to make technical changes without notice. 803-GB/ 2-0148

³⁾ see accessories