3/2-Way; sub-base connection; DN 1,5-2,0 mm



Advantages/Benefits

- Coil can be changed easy with valve in place
- ➤ Coil can be locked in 4x 90° positions or move freely between, as required
- Medium is only in contact with the valve internals and body
- ► High-quality seal material FPM (Viton) standard
- ▶ Wide range of cable plug options Type 2508

Design/Function

The valves are based on a modular concept comprising three basic elements; Valve assembly, push-over coil and standard cable plug. The valve assembly consists of a body to which the armature guide tube containing the plunger, seals and springs is attached.

The coil is pushed over the guide tube and thus isolated from the medium.

The medium is only in contact with the valve internals and body.

Valves are available in polyamide. All valves have high quality viton (FPM) seals as standard.

To simplify ordering, a wide selection of standard combinations of valve body, push over coil and standard cable plug can be ordered with one order number.

Cable plug options of Type 2508 are available to suit special electrical application requirements.

- The modular concept provides flexibility to meet applications requirements.
- The valve are interchangeable with Type 312.

Applications

Fluids

Compressed air

Suitable for technical vacuum

Applications

- General Pneumatic
- · Control of process valves
- Pilot control valve for pneumatic directional control valves
- Control of cylinders



Sub-base Connection

Technische Daten Type 6014

Circuit function

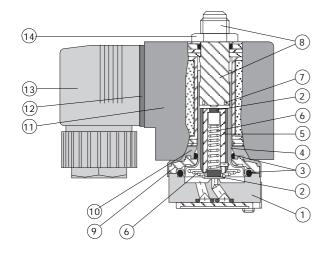
Symbol

C 3/2-way valve, when de-energized, outlet A pressure relieved



Operating Data (Valve)		Operating Data (Actu	ıator)		
Pressure range	0-10 bar (see specifications)	Operating voltages	AC 24, 110, 230 V/50 Hz, DC 12, 24 V/=		
Port connection	Sub-base connection				
Orifice	DN 1,5 mm	Voltage tolerance	±10 %		
Fluid	Compressed air	Power consumption 32 mm-coil	AC inrush AC hold DC 20 VA 13 VA/5 W 5 W		
	Suitable for techn. vacuum	Duty cycle	100 % continously rated		
Medium temperature	–10 bis +60 °C	Duty cycle for multiple manifolds	100 % continously rated		
Max. ambient temperature	+55 °C	Cycling rate	up to 1 200 c.p.m.		
Max. viscosity	21 mm²/s	Rating with cable plug	IP 65		
Response times opening closing	AC 10-15 ms; DC 15-20 ms AC 15-20 ms; DC 10-22 ms	Electr. connection	Delivery standard: Cable plug DIN 43 650 A, 0-250 V (Other versions		
Installation	as required, but preferably with solenoid system upright		see accessories)		

Materials



Valve body: Polyamide 1 Plunger seal: FPM (Viton) 3 O-rings: FPM (Viton) Armature guide tube: 1.4303 5 Plunger: 1.4105 6 Spring: 1.4310 7 Shading ring: Cu (copper) 8 Stopper: 1.4105

9 Flange: Zn3 gl cC (surface)
10 Bonnet: Durethan BKV30H
11 Coil: PA (Polyamide)

12 Flat seal: NBR

13 Cable plug: PA (Polyamide)14 Locknut: 9SMnPb28K (surface

Zn5glcA)

Specifications - Ordering Chart (Other Versions on Request

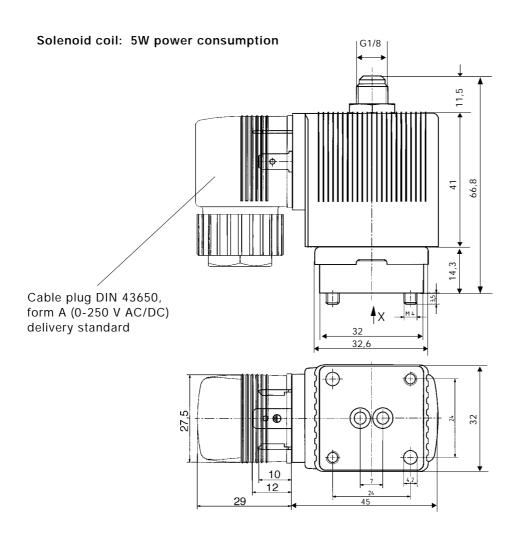
Type 6014; polyamide body (PA); coil 5W;

(with standard-cable plug 0-250 V AC/DC)

Circuit	Orifice	QNn-value	Pressure	Port	Voltage/	Weight	Order-No.	Order-No.
function		Air ¹⁾	range ²⁾	connection	frequency		(without	(with
	[mm]	[l/min]	[bar]		[V/Hz]	[g]	manual	manual
							override)	override)
С	1,5	75	0–10	Sub-base	24/=	260	126 390 T	126 396 M
					24/50		126 391 Q	126 397 N
					110/50		126 392 R	126 398 X
					230/50		126 393 J	126 399 Y

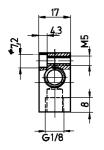
 $^{^{1)}}$ Measured with 6 bar upstream pressure and 1 bar pressure drop across the valve at +20 °C. $^{2)}$ All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

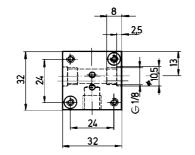
Dimensions (in mm)



Dimensions Accessories (in mm)

Single manifold

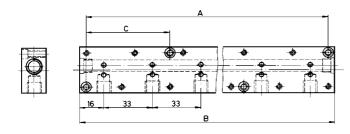




Multiple manifold

Manifolds mounted 5W-versions should be 100% continously rated. 8W-versions should be limited to 60% duty cycle, 30 min switch-on time. The pressure port of the manifold is marked with P (R), the outlet port with A (B). Only similar ports can be coupled together. 3/2-way valves Type 6014 in circuit function C (not D and T) can be used with 2/2-way valve Type 6013, if the applied pressure corresponds to the valve. Unused connections to be plugged (see accessories). Manifolds may be coupled together using special push-fit O-ring connection nipples for linking the pressure inlets P (R). Manifolds joined together in this way should be securely mounted.

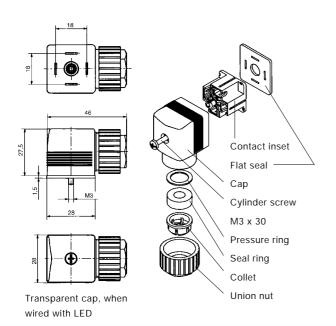
Multiple manaifold



Ordering Chart for Manifolds/Accessories

Device/Accessory	Features		Order-No.	
Single manifold	Aluminium			005 020 W
Multiple manifold	Hole	Overall	Hole	
(aluminium)	spacing A	length B	spacing C	
2 valves	57	65	-	005 023 M
3 valves	90	98	-	005 286 S
4 valves	123	131	-	005 287 T
5 valves	156	164	57	005 035 R
6 valves	189	197	57	005 038 U
8 valves	255	263	57	005 386 W
10 valves	321	329	90	005 764 G
Connector nipples	with O-rings			005 040 A
Blanking screw	with seal ring, G 1/8			005 041 X
Blanking plug	with screws + 0-ring			005 630 E

Standard cable plug



Ordering Chart for Accessories

Device/ Accessory	Features	Order-No.
Cable-	Standard cable plug, 0-250 V AC/DC	008 376 N
plugs ¹⁾	(standard-delivery) ¹⁾	
Type 2508	with LED, 12-24 V AC/DC	008 360 S
	with LED, 100-120 V AC/DC	008 361 P
	with LED + varistor, 12-24 V AC/DC	008 367 M
	with LED + varistor, 100-120 V AC/DC	008 368 W
	with LED + varistor, 200-240 V AC/DC	008 369 X
	(optional wirings and connection speci-	
	fications see data sheet Type 2508)	

¹⁾ The standard cable plug (0-250 V AC/DC) Order-No. 008 376 N is part of the standard delivery. Ordering of optional cable plugs with separate ordering number.

A wide selection of further cable plugs is available (see special data sheet Type 2508)