3/2 and 4/2 multi-way valves ; servo-assisted; DN 4; flow rate: 300 l/min.; Namur flange



Design/Function

Type 5470 Namur can be easily mounted to a process valve with the same interface flange.

High switch reliable diaphragm seat valves as 3/2 and 4/2 way version. The main valve consists of three modules, the valve body with servo-diaphragm, plungers and seat seals as well as the P/R and Namur manifold.

The body and valve internal parts are made of high quality thermoplastic, the return spring is made of Stainless Steel.

A 16 mm rocker solenoid valve type 6106 with rectifier is used as pilot.

Advantages / Benefits

- Easy assembly to process valves
- High flow rate at compact design
- Long service life even with non-lube conditions
- With manual override
- Various options for the supply ports 1 and 3
- High switch reliability
- Wide range of cable plugs with circuitry as accessories
- Low weight

Applications

Fluids

Lubricated and unlubricated air, neutral gases

Applications

Control valves for pneumatic linear and rotary actuators (actuator systems) preferably for

- Food and beverage industry
- General processing industry
- Packing machine manufacturers.
- Textile industry
- Machine tool manufacturers
- Wood working machine
 manufacturers



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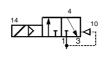
Multi-Way Valves for Pneumatics

servo-assisted, 18 mm wide

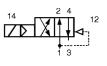
Technical data type 5470 Namur

Circuit functions

C 3/2 way valve, when de-energized, outlet port 4 exhausted



G 4/2 way valve when de-energized, pressure inlet port 1 connected to outlet port 2, outlet port 4 exhausted



Specifications

Circuit function	Orifice	Flow rate ¹⁾	Pressure range ²⁾	Power	Port connections	
		QNn-value air		consumption		
	[mm]	[l/min]	[bar]	[W]		
C (3/2)	4,0	300	2 - 8	1	Supply ports 1 and 3: plug-in coupling ø 6 mm or threaded port G 1/8	
			2 - 10	2 and 3	Service ports 2 and 4: Namur flange	
G (4/2)	4,0	300	2 - 8	1	Supply ports 1 and 3: plug-in coupling ø 6 mm or threaded port G 1/8	
			2 - 10	2 and 3	Service ports 2 and 4: Namur flange	

Measured with 6 bar upstream pressure and 1 bar pressure drop across the valve and at +20 °C. All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure. 1)

Valve specifications Solenoid specifications Body material PA (Polyamide) Operating voltage 24 V DC 110-120 V DC Valve internal parts Ultramid Return spring Stainless Steel 220-240 V DC Seal material NBR (for alternating current Fluids Lubricated, unlubricated cable plug type 2506 compressed air, with rectifier necessary)⁴⁾ neutral gases Voltage tolerance ±10 % Media temperature -10 up to +50 $^\circ\text{C}$ Electr. power consumption 1 W, 2 W, 3 W Ambient temperature -10 up to +55 °C Duty cycle 100 % continuously rated Port connections Electr. connection tag connectors acc. DIN Connection 2 and 4 Namur flange 43650 Form C, for cable Connection 1 and 3 • Plug-in coupling Ø 6 mm plug type 2526 (variation) • G 1/8 Rating IP 65 (with cable plug) Response times ^{3) 4)} Ex-approval (see data sheet Ex-versions) AC^* Opening DC 15 ms 15 ms AC* 20 ms Closing DC 12 ms

= with rectifier

Installation

Mounting position:

³⁾ Measured at connection 2: time from electrical switching to pressure increase to 90 % (opening) or pressure drop to 10 % (closing) of

 operational pressure of 6 bar.
 The valves given apply for DC and AC.
 When using electronics (diodes for controlling LEDs or for rectifying), the electronics (diodes for controlling LEDs or for rectifying), the closing time is delayed 8 up to 10 ms.

any, preferably solenoid system upright

Ordering chart valves type 5470 Namur (other versions on request)

Scope of delivery: All valves with manual override and with NBR seal; tag connectors acc. DIN 43 650 C sidewards; with cable plug (see accessories)

For DC-version cable plug 2506 Item No. 008 353 P (standard) For UC-version cable plug 2506 Item No. 008 412 T

Service port connections 2 and 4: Namur flange

Circuit	Orifice	Flow rate	Supply	Pressure	Voltage/	Electrical	Item No.	Item No.
function		QNn value	port connections	range	frequency	power		with
	air	connections	1 and 3			consumption		one-way flow
								restrictor
	[mm]	[l/min]		[bar]	[V/Hz]	[W]		
С	4,0	300	Threaded port	2 - 8	24/DC	1	139 396 S	
			G 1/8	2 - 10	24/DC	2	136 761 U	
					110-120/DC	3	136 762 V	
					220-240/DC	3	136 763 W	
			Plug-in coupling	2 - 8	24/DC	1	139 397 T	
			ø 6 mm	2 - 10	24/DC	2	136 764 X	
					110-120/DC	3	136 765 Y	
					220-240/DC	3	136 766 Z	
G	4,0	300	Threaded port	2 - 10	024/DC	2	136 767 S	
			G 1/8		110-120/DC	3	136 768 B	
					220-240/DC	3	136 769 C	
			Plug-in coupling	2 - 8	024/DC	1		139 398 C
			ø 6mm	2 - 10	024/DC	2	136 770 H	
					110-120/DC	3	136 771 W	
					220-240/DC	3	136 772 X	
			Threaded port	2 - 8	024/DC	1		139 399 D
			G 1/8	2 - 10	024/DC	2		136 773 Y
					110-120/DC	3		136 774 Z
					220-240/DC	3		136 775 S

*) For AC current the cable plug type 2506 with rectifier must be used, see accessories.

Ordering chart accessories

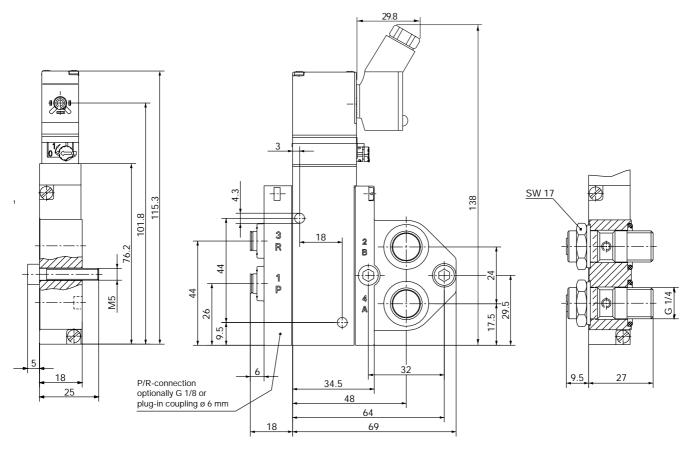
Accessory part	Characteristics	Order No.
Cable plug type 2506 1)	without circuit, 0 - 250 V	008 353 P
Cable plug type 2506 1)	with rectifier and varistor, 12 - 240 V	008 412 T
Cable plug type 2506 1)	with LED, 12 - 24 V	008 402 A
Cable plug type 2506 1)	with LED and varistor, 12 - 24 V	008 408 Q
Cable plug type 2506 1)	with LED, rectifier and varistor, 12 - 24 V	008 354 Q
Cable plug type 2506 1)	with LED, rectifier and varistor, 200 - 240 V	008 356 J

¹⁾ With these accessories, only a minimum of possible cable plugs with circuit are being mentioned. For other versions see data sheet type 2506. A flat seal and a fixing screw are part of the delivery scope of a cable plug.

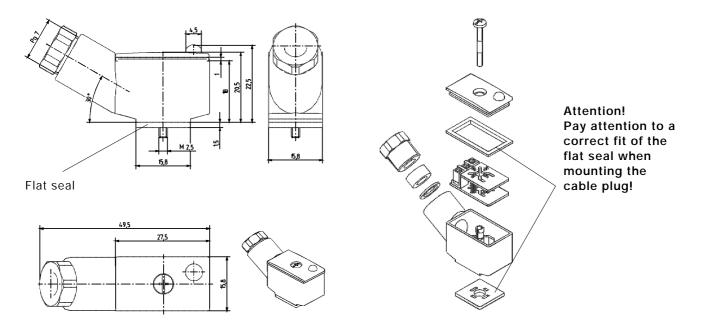
Multi-Way Valves for Pneumatics servo-assisted, 18 mm wide

Dimensions [mm]

3/2 and 4/2 way valves, service ports 2 and 4 as Namur flange, tag connectors sidewards



Cable plug type 2506



Cable plug type 2506 (pin assignment acc. DIN 43650, Form C)

In case of special requirements please consult for advice