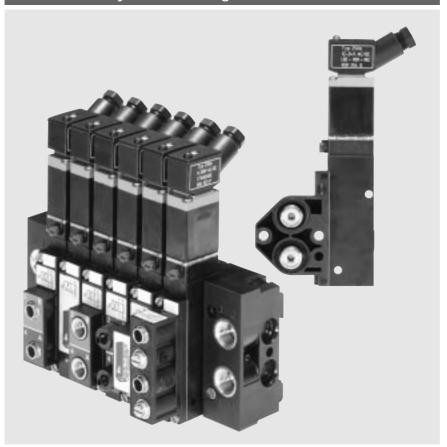
Multi-Way Valves for Pneumatics

servo-assisted, extendable, 18 mm wide



3/2 and 4/2 multi-way valves; servo-assisted; block assembly or Namur flange; DN 4; flow rate: 300 l/min



Design/Function

Type 5470 Ex includes high switch reliable diaphragm seat valves as 3/2 and 4/2 way version. The valve consists of three modules, valve body with servo-diaphragm, plungers and seat seals as well as numerous connection possibilities for the service ports 2 and 4.

The body and valve internal parts are made of high quality thermoplastic, the return spring is made of Stainless Steel.

A 16 mm rocker solenoid valve type 6106 with rectifier is used as pilot.

Tag connectors are used as electrical contact (acc. DIN 43 650 Form C) with the cable plug type 2506.

The extendable type 5470 Ex can be used for **block modules** or for entire valve blocks (tag connectors on top, coil spacing 19 mm).

The available valve block can be controlled by various Fieldbus systems, Multipole or common terminals.

The block assembly is made with pneumatic modules type MP05 through integrated lock technology and screwing.

Type 5470 Namur Ex can be easily mounted to a process valve with the same interface.

Advantages / Benefits

- ► EEx-ia-IIC T6 approved
- ► Available for block assembly and with Namur flange
- ► High flow rate at compact design
- ► Maintenance-free and no wear due to high level dry run properties
- ▶ With manual override
- Various options for the service ports 2 and 4
- ▶ High switch reliability
- Block assembly version fieldbus compatible
- Low weight

Applications

Fluids

Lubricated and unlubricated air, neutral gases

Applications

In hazardous areas Control valves (single valves, valve blocks) for pneumatic linear and rotary actuators (actuator systems) preferably for

- Food and beverage industry
- General processing industry
- Packing machine manufacturers.
- Textile industry
- Machine tool manufacturers
- · Wood working machine manufacturers



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Type 5470

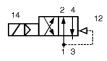
Technical data type 5470 Namur Ex-Version

Circuit functions

C 3/2 way valve, when de-energized, outlet port exhausted



G 4/2 way valve when de-energized, pressure inlet port 1 connected to outlet port 2, outlet port 4 exhausted



Specifications

| Circuit function | Orifice | Flow rate ¹⁾ | Pressure range ²⁾ | Power | Port connections |
|------------------|---------|-------------------------|------------------------------|-------------|--|
| | | QNn-value air | | consumption | |
| | [mm] | [l/min] | [bar] | [W] | |
| C (3/2) | 4,0 | 300 | 2 - 8 | 0.5 | Supply ports 1 and 3: plug-in coupling ø 6 mm in front or downwards |
| | | | | | Service ports 2 and 4: sub-base or Namur flange |
| G (4/2) | 4,0 | 300 | 2 - 8 | 0.5 | Supply ports 1 and 3: plug-in coupling ø 6 mm or threaded port G 1/8 |
| | | | | | Service ports 2 and 4: sub-base or Namur flange |

Measured with 6 bar upstream pressure and 1 bar pressure drop across the valve and at +20 °C. All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Valve specifications

Body material PA (Polyamide) Ultramid Valve internal parts Stainless Steel Return spring Seal material NBR

Fluids Lubricated, unlubricated

> compressed air, neutral gases -10 up to +50 °C -10 up to +55 °C

Port connections

Media temperature

Ambient temperature

Namur version:

Connection 2 and 4 Namur flange • Plug-in coupling ø 6 mm

Connection 1 and 3

(variation) Block assembly version:

Connection 1 and 3

Connection 2 and 4

Sub-base at the back

• G 1/8

• G 1/8 in front

• Plug-in coupling ø 6 mm below or in front

 Screwed tube connector SL 6/4 mm, in front

Response times

Opening³⁾ 60 ms Closing³⁾ 50 ms

Solenoid specifications

Operating voltage 24 V DC

> (for alternating current cable plug type 2506 with rectifier necessary)4)

±10 % Voltage tolerance Electr. power consumption 0.5 W

Duty cycle

100 % continuously rated Electr. connection tag connectors acc. DIN

43650 Form C, for cable

plug type 2506

(do not use connectors with LED or circuitry) IP 65 (with cable plug)

Type of protection EEx-ia-IIC T6

Electrical specifications

Rating

Power supply only from certified intrinsically safe circuits with following max. valves:

Explosion group

Max. safety voltage U = 28 V

Max. safety current I = 115 mA

Consumption of energy P = 0.7 W

for block mounting (ambient temp. +60 °C)

Consumption of energy P = 0.8 W

for single mounting (ambient temp. +60 °C)

Installation

Mounting position: any, preferably solenoid

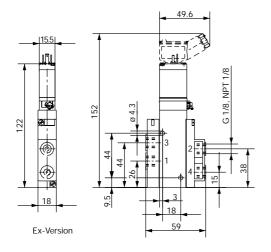
system upright

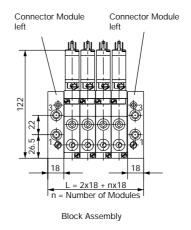
³⁾ Measured at connection 2; time from electrical switching to pressure increase to 90 % (opening) or pressure drop to 10 % (closing) of operational pressure of 6 bar.

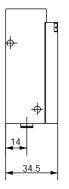
Multi-Way Valves for Pneumatics servo-assisted, extendable, 18 mm wide

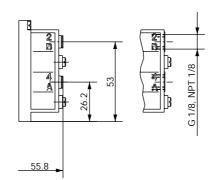


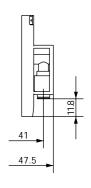
Block and wall mounting with pneumatic modules type MP05 [mm]







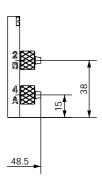


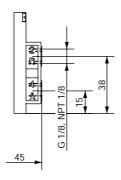


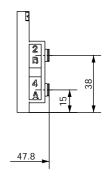
Plug-in coupling ø 6 mm below

Plug-in coupling ø 6 mm and threaded port G 1/8 in front, with one-way flow restrictor

Plug-in coupling ø 6 mm below







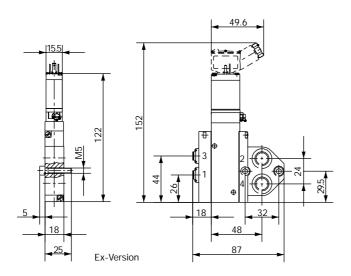
Screwed tube connector SL 6/4 mm in front

Threaded port G 1/8 in front

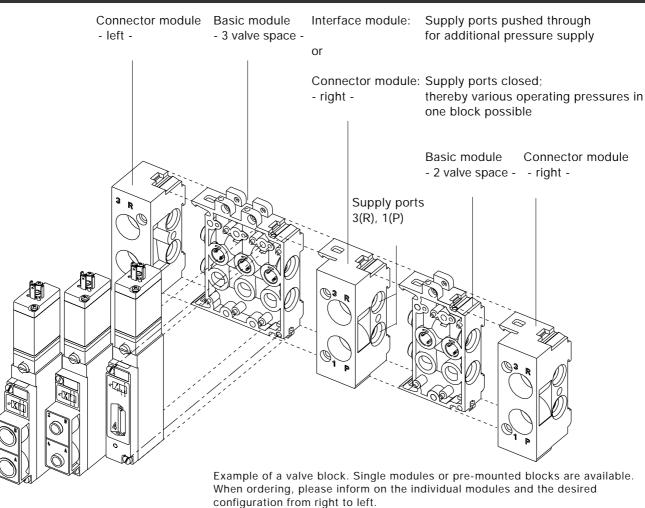
Plug-in coupling ø 6 mm in front



Namur



Block assembly with pneumatic modules type MP05, coil spacing 19 mm



Pneumatic Systems Solutions.

For information on assembly of a valve block, please see data sheet Customized

Multi-Way Valves for Pneumatics servo-assisted, extendable, 18 mm wide



Ordering chart valves type 5470 Namur (other versions on request)

Scope of delivery: All valves with manual override and with NBR seal; tag connectors on top acc. DIN 43 650 C; without cable plug (see accessories)

Block assembly versions; EEx-ia-II C T6

| Circuit | Orifice | Flow rate | Supply port connection | Service port connection | Pressure | Voltage / | Electrical power | Item No. |
|----------|---------|-----------|------------------------|-------------------------|----------|-----------|------------------|-----------|
| function | | QNn value | 1 and 3 | 2 and 4 | range | frequency | consumption | |
| | | air | | | | | | |
| | | | | | | | | |
| | [mm] | [l/min] | | | [bar] | [V/Hz] | [W] | |
| С | 4,0 | 300 | Sub base behind | Push-in connection | 2 - 8 | 24/DC | 0.5 | 139 400 B |
| | | | | ø 6 mm downwards | | | | |
| | | | Sub base behind | Push-in connection | 2 - 8 | 24/DC | 0.5 | 139 401 Y |
| | | | | ø 6 mm in front | | | | |
| G | 4,0 | 300 | Sub base behind | Push-in connection | 2 - 8 | 24/DC | 0.5 | 139 403 S |
| | | | | ø 6 mm downwards | | | | |
| | | | Sub base behind | Push-in connection | 2 - 8 | 24/DC | 0.5 | 139 404 T |
| | | | | ø 6 mm in front | | | | |
| | | | Sub base behind | G 1/8 in front | 2 - 8 | 24/DC | 0.5 | 139 405 U |
| | | | | | | | | |
| | | | Sub base behind | Screwed tube connection | 2 - 8 | 24/DC | 0.5 | 139 406 V |
| | | | | SL 4/6 in front | | | | |

Namur versions; EEx-ia-II C T6

| Circuit | Orifice | Flow rate | Supply port connection | Service port connection | Pressure | Voltage / | Electrical power | Item No. |
|----------|---------|-----------|------------------------|-------------------------|----------|-----------|------------------|-----------|
| function | | QNn value | 1 and 3 | 2 and 4 | range | frequency | consumption | |
| | | air | | | | | | |
| | | | | | | | | |
| | [mm] | [l/min] | | | [bar] | [V/Hz] | [W] | |
| С | 4,0 | 300 | G 1/8 in front | Namur flange | 2 - 8 | 24/DC | 0.5 | 139 224 V |
| | | | | | | | | |
| | | | Push-in connection | Namur flange | 2 - 8 | 24/DC | 0.5 | 139 402 Z |
| | | | in front | | | | | |
| G | 4,0 | 300 | G 1/8 in front | Namur flange with | 2 - 8 | 24/DC | 0.5 | 139 407 W |
| | | | | one-way flow restrictor | | | | |
| | | | Push-in connection | Namur flange with | 2 - 8 | 24/DC | 0.5 | 139 408 F |
| | | | in front | one-way flow restrictor | | | | |

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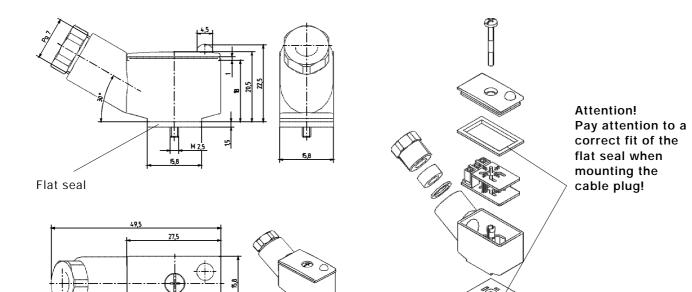
Ordering chart pneumatic modules type MP05

| Module version | Item No. Module version | | Item No. |
|-------------------------------|-------------------------|---|-----------|
| Connector module left, G 1/8 | 133 175 N | Basic module 2 valve space | 132 516 B |
| Connector module left, G 1/4 | 132 512 F | Basic module 3 valve space | 132 517 C |
| Connector module right, G 1/8 | 133 177 Q | Basic module 2 valve space with 1-way flow restrictor | 132 518 M |
| Connector module right, G 1/4 | 132 514 H | Basic module 3 valve space with 1-way flow restrictor | 132 519 N |

Ordering chart accessories

| Accessory part | Characteristics | Item No. |
|-------------------------------------|----------------------------|-----------|
| Cable plug type 2506 1) | without circuit, 0 - 250 V | 008 353 P |
| Manifold G 1/8 | Intermediate supply | 643 019 C |
| Manifold NPT 1/8 | Intermediate supply | 643 028 D |
| Blanking screw | G 1/8 | 631 019 Y |
| Blanking screw | G 1/4 | 631 020 V |
| Blanking plug for plug-in coupling | Ø 6 mm | 015 397 J |
| Pressure rings for plug-in coupling | Ø 6 mm | 015 401 P |
| Covering plate (black) | for vacant valve spaces | 643 223 D |
| Indicating tag | 64 pieces | 623 816 L |

With these accessories, only a minimum of possible cable plugs with circuit are being mentioned. For other versions see data sheet type 2506. A flat seal and a fixing screw are part of the delivery scope of a cable plug.



Cable plug type 2506 (pin assignment acc. DIN 43650, Form C)