# 2/2-Way; G1/2"-1"; 1-50 bar



# Advantages/Benefits

- ▶ High reliability
- Unaffected by pressure surges
- ▶ Low maintenance
- ► Easy coil change
- ➤ Coil can be locked in 4x 90° positions, or move freely between, as required
- ▶ Wide range of cable plug options Type 2508

# Design/Function

The valves are based on a modular concept comprising three basic elements: Valve assembly, push-over coil and standard cable plug. Type 5404 is a normally-closed servo-assisted solenoid valve. A minimal differential pressure of 1 bar is required for complete opening.

To simplify ordering, a wide selection of standard combinations of valve body, push-over coil and standard cable plug can be ordered with one order number.

Cable plug options of Type 2508 are available to suit special electrical application requirements.

# **Applications**

#### **Fluids**

- Neutral gases and liquids up to 50 bar
- Hot air, oxygene
- Oils and hydraulic liquids based on mineral oils

#### **Applications**

- Compressed air pressure systems
- · Water/ sewage treatment
- Compressors
- Gas turbines





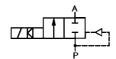
# High Pressure Solenoid Valve General Purpose

#### **Technical Data**

#### Circuit function

#### Symbol

A 2/2-way, normally closed, servo-piston valve, 2-way pilot controlled



O	perating	Data (	(Valve)	١
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Pressure range 1-50 bar

Port connection G 1/2"- 1"

Fluid Compressed air;

Neutral liquids e.g. water,

hydraulic oil.

Medium temperature -10...+90 °C

Max. ambient temperature +55 °C

Max. viscosity 21 mm<sup>2</sup>/s

Response times opening: 20- 400 ms

closing: 100-1500 ms

Installation as required, but preferably

with solenoid system upright.

**Operating Data (Actuator)** 

Operating voltages AC 24, 110, 230 V/50-60 Hz

DC 24 V/=

Voltages tolerance ±10 %

Power consumption

Voltage (AC) Inrush: 21 VA

Hold: 12 VA/8 W

Voltage (DC) Inrush and hold:

8 W

Duty cycle 100% continuously rated

Cycling rate 10-50 c.p.m.

Protection class with

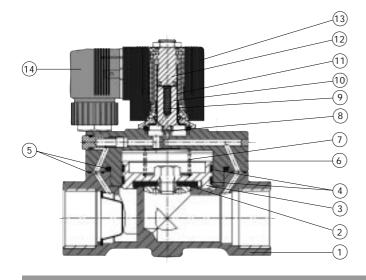
cable plug IP 65

Electr. connection Delivery standard:

Cable plug DIN 43 650 A, 0-250 V (Other versions

see accessories).

#### Materials



- Valve body: **Brass** Seal (seat): 2 **PTFE** 3 Piston: **Brass** 4 Piston-seal **PTFE** 5 O-rings: NBR Cover: Brass
- 7 Spring: 1.4310 Stainless Steel

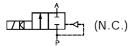
8 Plunger-seal: NBR

9 Spring: 1.4310 Stainless Steel 10 Plunger: 1.4105 Stainless Steel 11 Armature guide tube: 1.4303 Stainless Steel 12 Stopper: 1.4105 Stainless Steel

13 Coil: Polyamide14 Cable plug: Polyamide

General Purpose

# Specifications - Ordering Chart (Other Versions on Request)

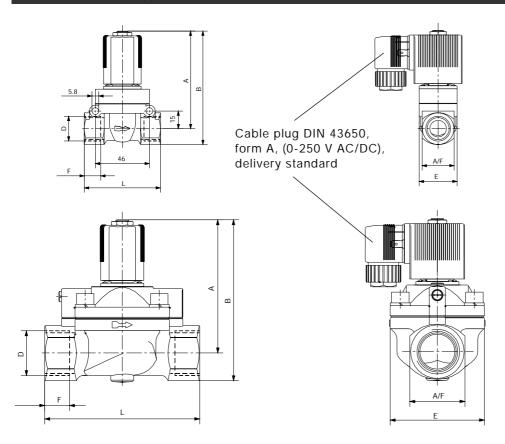


Seal material seat: PTFE (O-rings: NBR)

(with standard-cable plug 0-250 V AC/DC)

Port	Orifice	Kv-value	Q <sub>Nn</sub>	Pressure	Pressure	Weight	ORDER-NO.			
connection		(water)	(air)	(for air)	(for liquids)		Voltage / Frequency [V/Hz]			
[Inch]	[mm]	[m³/h]	[l/min]	[bar]	[bar]	[kg]	24/=	24/50	110/50	230/50
G 1/2	12.0	2.0	2200	1-50	1-50	0.60	134 590 L	134 591 H	134 592 A	134 593 B
G 3/4	20.0	5.0	5400	1-40	1-25	1.17		134 595 D	134 596 E	134 597 F
G 3/4	20.0	5.0	5400	1-32	1-25	1.17	134 594 C			
G 1	25.0	10.0	10800	1-40	1-25	1.68		134 599 R	134 600 E	134 601 T
G 1	25.0	10.0	10800	1-32	1-25	1.68	134 598 Q			

# Dimensions (in mm)



# Variable Dimensions [mm]

Port-	Orifice						
connection							
D	[mm]	А	В	F	E	L	A/F
G 1/2	12.0	83.0	96.5	14.0	32	65	27
G 3/4	20.0	93.0	109.0	16.0	60	100	32
G 1	25.0	99.5	119.0	18.0	70	115	41

# Contact inset Flat seal Cap Cylinder screw M3 x 30 Pressure ring Seal ring Collet Union nut

Transparent cap, when wired with LED.

# **Ordering Chart for Accessories**

Device/	Features	Order-No.
Accessory		
Cable-	Standard cable plug, 0-250 V AC/DC	008 376 N
plugs <sup>1)</sup>	(standard-delivery) <sup>1)</sup>	
Type 2508	with LED, 12-24 V AC/DC	008 360 S
	with LED, 100-120 V AC/DC	008 361 P
	with LED + varistor, 12-24 V AC/DC	008 367 M
	with LED + varistor, 100-120 V AC/DC	008 368 W
	with LED + varistor, 200-240 V AC/DC	008 369 X
	(optional wirings and connection speci-	
	fications see data sheet Type 2508)	

 $^{\rm 1)}$  The standard cable plug (0-250 V AC/DC), Order-No. 008 376 N is part of the standard delivery.

Ordering of optional cable plugs with separate ordering number.

A wide selection of further cable plugs is available (see special data sheet Type 2508)