5/2 and 5/3 ISO 4



5599-1



Design and Function

The body is a zinc die cast construction in which is inserted a plate brass insert.

The spool is anodised aluminium and fitted with O-ring seals, and when necessary return springs. The end covers, also in zinc die cast, contain the manual overrides, fitted as standard equipment. The valve to sub-base seal is assured by 4 fixing screws and a special formed nitrile seal.

- Safety. Manual operator fitted as standard to main valve.
- Low power consumption
- Easy selection of pilot functions
- Low inventory levels

Advantages/Benefits

- Conforms to ISO 5599-1
- ► High flow connections up to G 3/4 or N.P.T.
- Long life 10 million cycles

Applications

Pulp and paper industry

Food and beverage

Energy (utilities)

General engineering

Petro-chemical



Pneumatic Directional Control Valves

Technical Data

Circuit Functions

H.N.L

5/2	5/2	5/2	5/3	5/3
Bistable	Monostable	Differential	Pressure held	Pressure ex-
		spring return	neutral	hausted neutral
14 2 12 5 5 3	14 2 12 12 12 12 12 12 12 12 12 12 12 12 1	14 4 2 12 5 5 3 3	14 2 12 12 12 12 12 12 12 12 12 12 12 12 1	14 4 2 5 3 3

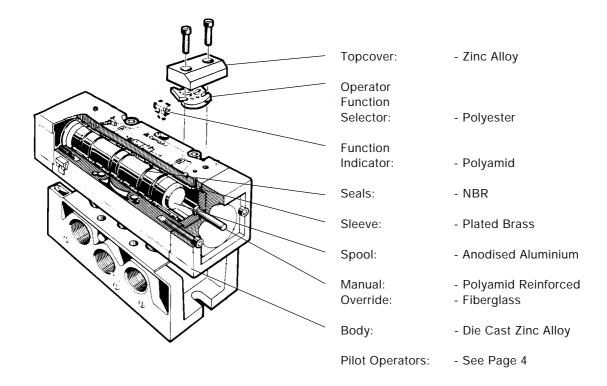
Specifications

Temperature Range	Qn-Value		Pressure Range		
				External pilot pressure	Internal pilot
	Air	[NI/min]	[cv]	when main pressure is 6bar	(main) pressure
Operating +5°C - 60°C	1/2"	7350	5,25	1,5	2 - 12 with air spring
Storage -20°C - +80°C	3/4"	9315	6,65	2,5	2 - 12 with spring return
				2,2	2 - 12 with differential pressure
				2,5	2 - 12 for 5/3 function
				as above	2 - 10 for Ex-proof valves

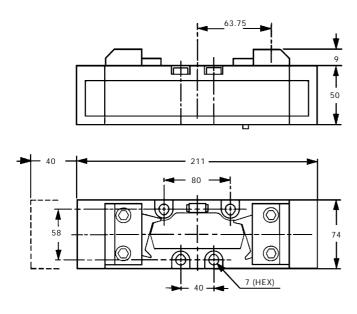
Air condition filtered 50μ, dry lubricated

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Material Specification



Dimensions in mm



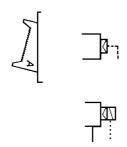
Weight: 2'660g

Internal or External Pilot Selection

The selector seals are located on each side of the upper face of the Type 451 valve. These enable the selection of an internal or an external pilot supply

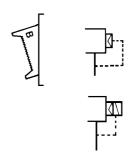
The position of the selector can be modified without removing the top cover or solenoid pilot, by simply loosening the fixing screws.

Position A



External pilot supply through port 12 or 14

Position B



Internal pilot supply through port 1

With the selector in position B the pneumatic spring is created for valves with diffential pressure control

Ordering Chart

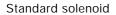
Solenoid operated valves are supplied without selector top cover and without solenoid.

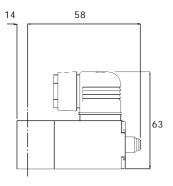
	5/2	5/2	5/2	5/3	5/3
Function	Bistable	Monostable	Differential	Pressure held	Pressure ex-
			spring return	neutral	hausted neutral
	14 4 2 12 14 5 3 1	14 2 12 125 3	14 4 2 12 5 6 3	14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	14 2 12 -5 3 3 - 1
ISO 4	415 063L	415 463J	415 464K	415 465L	415 466M

Standard multifonction valve: air operated which can be converted to solenoid operated valves by removing selector(s) cover(s). Supplied with selector(s) cover(s).

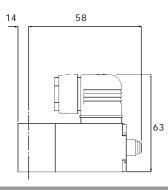
	5/2	5/2	5/2	5/3	5/3
Function	Bistable	Monostable	Differential	Pressure held	Pressure ex-
			spring return	neutral	hausted neutral
	14 2 12 12 5 6 3 1	14 2 12 12 12 12 12 12 12 12 12 12 12 12 1	14 4 2 12 5 5 3 3	14 4 2 12 5 6 3	14 4 2 12 5 8 3 1
ISO 4	415 470V	415 471J	415 472K	415 473L	415 474M

Operator Options

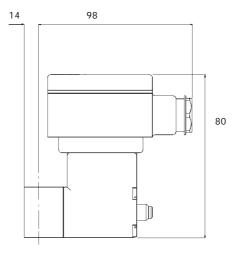




EEx ia II C T6



EEx ed II C T5



Selector Cover (Pneumatic Operator)



Standard solenoid

24/=	416 002R
24/50-60	416 003J
48/50-60	416 204Y
110-120/50-60	416 004K
220-240/50-60	416 005L

EEX	Δd	ш	\sim	T5

24/GR	416 007N
48/GR	416 206S
110-120/GR	416 009Y
220-240/GR	416 011H

EEX ia II C T6

24/=	416 012A

Size	Kit	Order No	
	Pcs		
1 2 3	100	415 504L	
4	50	415 505M	

In case of special requirements, please consult for advice.

We reserve the right to make technical changes without notice. 710-GB/ 2-0052