3/2-Way, direct-acting



Design/Function

The valve Type 313 is available in circuit function D (normally-open).

When the coil is de-energized, the pressure port is connected to the outlet. When the valve is energized, the solenoid power of the armature closes the pressure port. The service port is connected to the vent port. The valves can be mounted individually or up to a max. of eight onto one manifold. Mounting of several valves next to each other requires a reduction of the duty cycle or use of lower wattage coils.

The solenoid epoxy encapsulation efficiently dissipates the heat generated by the coil.

Advantages/Benefits

- Sub-base connection for manifold mounting
- When de-energized, outlet port pressurized
- Body material: brass
- Short response time
- Available with manual override depending on version
- Compact design

Applications

- Neutral gases and liquids
- Operation of cylinders and rotary actuators
- Ventilation and exhausting of pipes and tanks
- Activation and switching of gases and liquids



Technical Data

Circuit Function

D 3/2-way valve, when de-energized, outlet B pressurized



Body Material

Brass valve internals 1.4105, 1.4571

Operating Data (Actuator)

Electrical connection

Specifications

Orifice	Kv-Value	QNn-Value	Pressure Range 2)	Weight		
DN	Water	Air 1)				
[mm]	[m³/h]	[l/min]	[bar]	[kg]		
2,0	0,09	100	0-10	0,30		
2,5	0,10	110	0- 6	0,30		
¹⁾ Measured with 6 bar upstream pressure and 1 bar pressure drop across the valve at +20 °C, ²⁾ Also suitable for vacuum.						

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Operating Data (Valve)

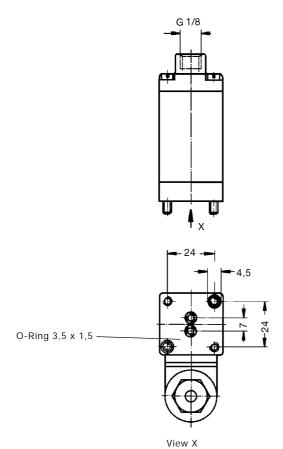
Operating voltages 24, 110, 230 V/ 50 Hz, Seal Materials/Fluids Handled/Temp.- Range 24 V/ 50-60 Hz, 24 V/ 60 Hz, NBR Neutral fluids, e.g. compressed air, water 24V/= hydraulic oil, oils and fats without additives, -10 to +90 °C town gas Voltage tolerance ±10 % FPM Hot air, oxygen, per-solutions, hot oils, Power consumption AC 21 VA (inrush) oils with additives -10 to +100 °C 12 VA/ 8 W (hold) DC 8 W CR Coolants, cooling agents, ammonia -10 to +90 °C Duty cycle 100 % continuously, 60 % intermittent operation, 30 For more detailed information please refer to resistance min. with manifold mounting chart (Leaflet-No. 1896009). Cycling rate approx. 1200 c.p.m. Max. ambient temperature +55 °C Rating with cable plug IP 65 Max. viscosity 21 mm²/s Port connection Installation / Accessories sub-base Response times opening AC: 10-15 ms, DC: 15-20 ms Installation as required, but preferably closing AC: 15-20 ms, DC: 18-22 ms with solenoid system upright

Times measured at outlet B from switching on until pressure rise to 90 % / pressure drops to 10 % at a max. working pressure of 6 bar.

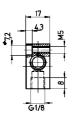
Cable plug for 7 mm ø cable (supplied as standard)

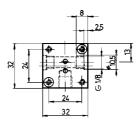
Compact Solenoid Valve with Sub-base Connection

Dimensions in mm

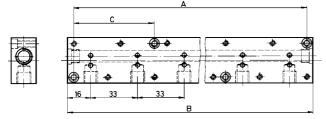


Single Manifold

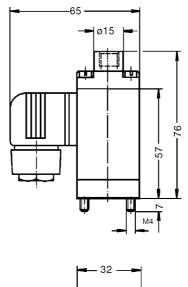




Multiple Manifold



Manifold	2val.	3val.	4val.	5val.	6val.	8val.
Hole spacing A	57	90	123	156	189	255
Overall lenght B	65	98	131	164	197	263
Hole spacing C	-	-	-	57	57	57



Manifold Mounting

The valves can be mounted on single or multiple manifolds.

The manifolds for 1 to 6 valves have a common pressure inlet and individual outlet for each valve. The 3/2-way solenoid valve Type 312 (circuit function C) can be mounted together with Type 313 on manifolds. Manifolds may be coupled together using special pushfit O-ring nipples for linking the pressure inlets P. Manifolds joined together in this way should be securely mounted.

Manifolds	Order-No.	
Single manifold		005 020 W
Multiple manifold	2valves	005 023 M
	3valves	005 286 S
	4valves	005 287 T
	5valves	005 035 R
	6valves	005 038 U
	8valves	005 386 W

Accessories	Order-No.
Connector nipples with O-rings (for 10,5 mm Ø)	005 040 A
Blanking plug with sealing ring, G 1/8 005 041 X	

Ordering Chart (Other Versions on Request)

Circuit	Orifice	Flow Rate		Port	Pressure	Body	Seal	Weight	Voltage/	Order-No.
Function		Water	air 1)	Connection	Range 2)	Material	Mate-		Frequency	
	DN	Kv-Value	QNn				rial			
	[mm]	[m³/h]	[l/min]		[bar]			[kg]	[V/Hz]	
D	2,0	0,09	100	Sub-base	0-10	Brass	NBR	0,3	024/50	057 532 K ³⁾
									024/50	052 016 L
									024/50	051 890 Z ⁴⁾
									024/50-60	048 660 W ³⁾
									024/60	085 957 J ⁴⁾
									024/=	045 318 G ³⁾
									024/=	052 402 V
									024/=	052 425 K ⁴⁾
									230/50	050 155 E ⁴⁾
							FPM	0,3	024/50	061 929 V ⁴⁾
									024/=	061 616 T
									110/50	025 456 P ⁴⁾
									230/50	053 257 B
									230/50	062 698 F ⁴⁾
	2,5	0,10	110	Sub-base	0- 6	Brass	NBR	0,3	024/=	052 536 J

 $^{1)}$ Measured with 6 bar upstream pressure and 1 bar pressure drop across the valve at +20 °C, $^{2)}$ also suitable for vacuum, $^{3)}$ without cable plug, $^{4)}$ with manual override.