Direct-acting, G 1/4



Advantages/Benefits

- Normally closed
- **▶** Body material: Brass
- ► Compact design
- ► Fluid temperatures up to 180 °C
- ► Coil replacement does not require fluid to be isolated

Design/Function

Type 253 is a 2/2 normally-closed plunger-type solenoid valve. When energized, the solenoid armature is pulled-in against a spring and the valve opens.

As a standard feature, the valve seat is made of stainless steel in order to avoid erosion.

The solenoid epoxy encapsulation efficiently dissipates the heat generated by the coil.

Applications

- Neutral gases and liquids, pneumatic control
- High temperatures, such as hot water, steam, hot air, thermal oils
- Heating
- Sterilizing
- Impregnating



Technical Data

Circuit Function

A 2/2-way valve, normally closed

Body Material

Brass body, seat 1.4305 (DN 2), 1.4112 (DN 3) Valve internals 1.4105, 1.4571

Specifications

Orifice	Kv-Value	QNn-Value	Pressure Range		Weight
DN	Water	Air	AC	DC	
[mm]	[m³/h]	[l/min]	[bar]	[bar]	[kg]
2	0,120	140	-	0- 6	0,33
3	0,230	240	0- 6	0- 3	0,33

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

Operating Data (Valve)

Seal Materials/Fluids Handled/Temp.- Range

PTFE Hot water, steam alkaline washing and

bleaching lyes, hot oils, carbon hydroxide

- 40 to +180 °C

For more detailed information see resistance chart

(Leaflet No.1896009).

Max. ambient temperature +55 °C

Max. viscosity 21 mm²/s

Response times opening: 20 ms

closing: 30 ms

Times measured at the outlet port A on energizing/deenergizing until attainment of pressure rise to 90 % / pressure drop to 10 % at a working pressure of 6 bar.

Port connection G 1/4

Operating Data (Actuator)

Operating voltages 24, 110, 230, 240 V/50 Hz

24 V/=

Voltage tolerance ±10 %

Power consumption AC 21 VA (inrush)

14 VA/8 W (hold)

DC 8 W

Duty cycle 100 % continuously operated

Cycling rate approx. 1000 c.p.m.

Rating cable plug or cable IP65

Installation /Accessories

Installation as required, but preferably

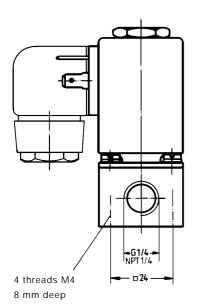
with solenoid system upright

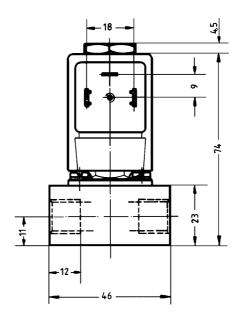
• cable plug for 7 mm ø cable

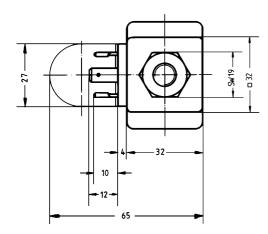
(supplied as standard)

moulded-in, temperature resistant cable (on request).

Dimensions in mm







Ordering Chart (Other Versions on Request)

Circuit	Orifice	Flow Rate		Port	Pressure	Body	Seal	Weight	Voltage/	Order-No.
Function		Water	Air	Connection	Range	Material	Material		Frequency	
	DN	Kv-Value	QNn							
	[mm]	[m³/h]	[l/min]	[ISO 228]	[bar]			[kg]	[V/Hz]	
Α	02,0	0,12	140	G 1/4	0- 6	Brass	PTFE	0,33	024/=	023 096 G
	03,0	0,23	240	G 1/4	0- 6	Brass	PTFE	0,33	024/50	020 598 V ¹⁾
									024/50	018 242 H
					0- 3	Brass	PTFE	0,33	024/=	018 285 V
					0- 6	Brass	PTFE	0,33	110/50	018 014 Q
									230/50	068 579 M
									240/50	018 013 P

¹⁾ Without cable plug