PVC-PVDF valve body, DN15 - DN50



Design

This continuous control system is a combination of a piston operated diaphragm valve with PVC or PVDF body, a position sensor and an electro-pneumatic control system. The position sensor measures the actual regulating distance of the valve.

The micro-processor controlled electronics continuously compares this actual value to a controller output, pre-defined by the standard signal input. In case of a control difference, the electro-pneumatic control system corrects the control position. Due to the 4...20 mA standard transmitter input the positioner can also be used as a cascaded process controller for controlled variables such as flow, temperature, pressure, level etc. The diaphragm between the actuator and body of the valve hermetically isolates the fluid from the actuator.

- Programmable flow curves:
- linear, equal percentage
- freely programmable via restart points
- No control air consumption in stabilized condition
- Excellent flow characterisitic combined with high flow rates

Advantages / Benefits

- Integrated, cascaded process controller with parameter definable PID-algorithm
- Automatic self-adjustment of basic parameters
- User-friendly operation
 menu-guided
- Code-protection against unauthorized access
- Fluid is hermetically isolated from the actuator by diaphragm
- ►CE certified

Applications

Fluids

For contaminated and aggressive fluids up to 120 °C

Applications

- Water treatment
- System engineering
- Process technology
- Semi-conductor industry
- Environmental technology



Diaphragm Valve System for continuous control with Plastic Body

Technical Data Positioner Type 1067

Electrical Data

Voltage supply: Power consumption: Signal input for positioner:

Binary input:

Connection:

Pneumatic Data Instrument air:

Pressure range: Air performance Air inlet valve: Exhaust valve:

Internal air consumption in leveled status: Connection:

Installation and

Operation Data Overall dimensions of positioner Body material: Fluid plate material: Weight of positioner: Rating: Operating temperature:

Functional Diagram



Technical Data Control Valve 2030

Valve Size (DN):

Actuator

Function:

Tightness

[bar] 10

Signal (bar):

Actuator size (ø mm):

24 V DC Rangeability: < 10 W Flow features: Unit signal: 4 ... 20 mA 0 ... 20 mA Flow capacity: 0 ... 10 V Configurable as normally Medium temperature: open or closed contact. Clamping screw 1,5 mm Max. Operating pressure: Cable gland 2 x PG 9

Air, filtered compressed air, lubricated or nonlubricated 0 ... 6 bar

33 (66) NI/min (1) 38 (76) NI/min (1) ⁽¹⁾In case of pressure drop from 6 to 5 bar. (Figures in brackets as option).

0 NI/min Internal screw thread G 1/8"

 $(B \times H \times T)$: 125 mm x 80 mm x 77 mm Aluminium, laquered Aluminium, anodized approx. 1 kg IP 65 0 ... 60 °C

9 8

DN 15-50



Operating pressure depending on fluid temperature

Material



15, 20, 25, 32, 40, 50 Control range ≥50:1 Modified equal percentage see table page 4

0°C...+ 60°C (PVC) 0°C...+120°C (PVDF) 10 bar (at ambient temperature)

see table page 3 Air min. 5.5 bar, air max. 7 bar

Normally closed under spring force.

According to ANSI B 16-104 Class IV (St.St. seat and St.St. seal)

Ordering Chart

Orifice	Actuator-	Max. operating	Seal	Weight	Item-No. for different materials/connections							
DN	size	pressure	(Diaphragm)		DN	PVC, True union		PVC, Solvent spigot	PVDF, Fusion spigot			
[mm]	[mm]	[bar]		[kg]	[mm]	Item-No.		Item-No.	Item-No.			
15	63	10.0	EPDM	2.0	15	425 809 Y		425 851 R				
	63	6.0	PTFE/EPDM		15	425 810 L		425 852 J	425 824 E			
20	80	10.0	EPDM	2.8	20	425 813 B		425 854 L				
	80	6.0	PTFE/EPDM		20	425 814 C		425 855 M	425 825 F			
25	80	10.0	EPDM	2.9	25	425 815 D		425 856 N				
	80	6.0	PTFE/EPDM		25	425 816 E		425 857 P	425 866 Q			
32	100	8.0	EPDM	4.4	32	425 817 F		425 858 Y				
	100	6.0	PTFE/EPDM		32	425 818 Q		425 859 Z	425 867 R			
40	125	10.0	EPDM	6.4	40	425 820 N		425 861 K				
	125	6.0	PTFE/EPDM		40	425 821 B		425 862 L	425 868 S			
50	125	8.0	EPDM	7.6	50	425 822 C		425 863 M				
	125	6.0	PTFE/EPDM		50	425 823 D		425 864 N	425 869 T			



Pressure Control Flow Control Temperature Control



Diaphragm Valve System for continuous control with Plastic Body

Specifications - Flow Capacity

	Kv-value [water m ³ /h]									
Plug travel [%]	DN15	DN20	DN25	DN32	DN40	DN50				
0	0.00	0.00	0.00	0.00	0.00	0.00				
10	0.00	0.00	0.00	0.00	0.30	0.00				
20	0.05	0.17	0.15	0.17	3.80	8.60				
30	0.53	3.10	1.10	1.30	8.00	19.40				
40	1.20	4.50	3.70	5.40	15.40	29.30				
50	1.71	5.70	5.90	9.10	20.20	34.50				
60	2.20	6.30	7.60	12.30	23.60	36.90				
70	2.60	6.70	9.40	14.80	25.80	39.60				
80	2.90	7.10	10.80	16.80	26.40	42.60				
90	3.20	7.20	11.30	18.30	26.80	43.80				
100	3.30	7.30	11.80	18.70	27.20	45.30				

Dimensions [mm]



Variable dimensions [mm]

DN	Actuator size	А	С	øD1	øD2	øD3	F	F1	н	L	L1	М	Ν	Р
15	63	14	139	20	43	80	25.0	23.0	223	128	124	M6	12	25
20	80	18	147	25	53	101	42.0	41.0	257	152	144	M6	12	25
25	80	21	147	32	60	101	45.0	44.0	260	166	154	M6	12	25
32	100	26	160	40	74	127	62.0	60.0	302	192	174	M8	15	45
40	125	33	173	50	83	153	77.0	76.0	358	222	194	M8	15	45
50	125	39	173	63	103	153	84.0	83.0	365	266	224	M8	15	45

In case of special requirements please consult for advice.

We reserve the right to make technical changes without notice.

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