for Neutral Fluids

DN13-25, G ¹/₂ bis 1"



Design

The externally piloted angle-seat valve is operated with a piston actuator. High flow rates are attained with the gunmetal 2-way body. The reliable self-adjusting packing gland provides high sealing integrity. These maintenance-free and robust valves can be retrofitted with a comprehensive range of accessories for position

indication, stroke limitation or manual override.

Advantages / Benefits

- Spring return closed or open, double-acting
- Materials: gunmetal, stainless steel
- High flow rate
- With self-adjusting packing glands, intermediate relief and wiper
- Optical position indication
- Pilot connection can be rotated through 360°
- Low control air consumption due to minimized volume in the actuator
- Electrical position indication, stroke limitation and manual override avaliable as accessories

Applications

Neutral gases and liquids up to 10 bar

Systems engineering

Water technology

Food processing

Process technology

Air dryers

Harzardous areas



for Neutral Fluids

Technical Data

Control Functions

- A 2/2-way valve, normally closed spring return.
- **B** 2/2-way valve, normally open spring return.



Body Material

Specifications

Connections	Orifice DN	Kv-Value Water	Max. Operating Pressure Fluid up to 100 °C Size		Actuator	Weight
ISO 2281)			Control Function [bar]			
	[mm]	[m³/h]	А	В	[mm]	[kg]
G 1/2	13,0	4,2	10	-	50	0,7
	13,0	4,2	-	10	50	0,7
G 3/4	20,0	8	10	-	50	0,8
	20,0	8	-	10	50	0,8
G 1	25,0	19	10	-	63	1,4
	25,0	19	-	10	63	1,4
¹⁾ Or weld spigot ISO 4200.						

All pressures quoted are gauge pressures with respect to the prevailing atmospheric pressure.

gunmetal

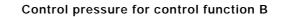
Operating Data

Body material

Installation

Installation

as required



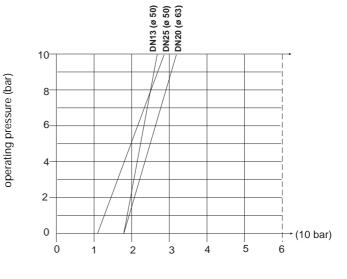
Threaded connection Nominal pressure Min. control pressure control function A control function B Max. control pressure

Control fluid Max. viscosity Ambient temperature PA-actuator Fluid temperature Seal materials Packing glands

Fluids

ISO 228, NPT ²⁾ PN 10 4.5 bar see diagram 10 bar (Control functions A+B) neutral gases, air 600 m²/s

-10 °C to +60 °C -10 °C to +100 °C PTFE self-adjusting PTFEstemseal water, air, hydraulic liquids and other neutral fluids

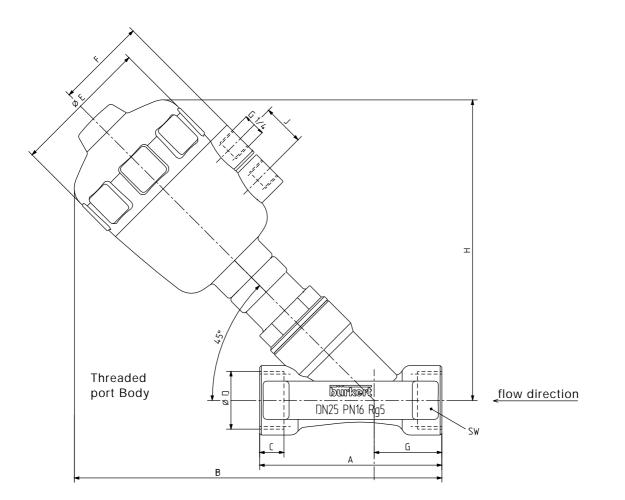


control pressure (bar)

2/2-Way Angle-Seat Valve

for Neutral Fluids

Dimensions in mm



DN	Actuator	A	В	С	øD	øΕ	F	G	Н	J	SW
	Size										
	ø in mm										
13	50	85	173	12	G 1/2	64	44	33	137	24	27
20	50	95	178	12	G 3/4	64	44	36	145	24	32
25	63	105	212	14	G 1	80	52	39	173	24	41

Ordering Chart (Other Versions on Request)

Type 2001 with gunmetal body (threaded port), PA-actuator, PTFE-seal material, pilot port with brass inserts

Control	Orifice	Port Connection	Max. Operating Pressure	Actuator Size	Order-No.
Function	DN	ISO 228	Fluid up to 100 °C		
	[mm]	[bar]	[bar]	[mm]	
А	13	G 1/2	10	50	001 127 N
	20	G 3/4	10	50	001 128 X
	25	G 1	10	63	001 129 Y
В	13	G 1/2	10	50	001 141 U
	20	G 3/4	10	50	001 142 V
	25	G 1	10	63	001 143 W

Options and Accessories on Request

- Control function I (double-acting actuator).
- For electrical position feedback please refer to data sheet Type 1062.
- Magnetic-inductive proximity sensors for position feedback mounted to the actuator.
- Independently adjustable stroke limitation:
 for high and low flow
- Manual override.
- NAMUR-adaptor for pilot valve.

• Pilot valves:

	Order-No.
Type 375, DN 1,2; $220/=$ (incl. double nipple)	
for actuator sizes 50, 63 mm	700 875 R
Type 311, DN 2,0; 220/50 (incl. double nipple)	
for actuator 63 mm	700 876 J

For other operating voltages, please refer to the data sheets 375/311