

Process controller with PROFIBUS DP and Modbus Master/Slave 1/4 DIN - 96 x 96 mm gammadue® series Q5 line



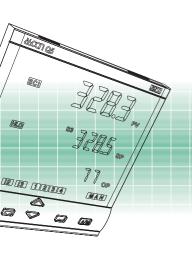


Sophisticated multifunction process controller with high level communications

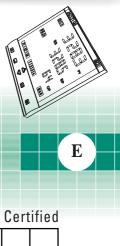
By its three different kinds of serial communications:

- PROFIBUS DP Slave
- Modbus Master
- Modbus Slave, the gammadue® Q5 line can interface, on different levels, with other devices, by exchanging informations, after processing them by mathematical package. The frequency input, added to the traditional inputs, two retransmission or control analogue outputs and four programs allow you to use it for the most diversified control strategies.













ASCON spa Via Falzarego, 9/11 20021 Bollate (Milano) Italy Tel. +39 02 333 371 Fax +39 02 350 4243 http://www.ascon.it e-mail sales@ascon.it

ASCON FRANCE

2 bis, Rue Paul Henri Spaak ST. THIBAULT DES VIGNES F-77462 LAGNY SUR MARNE - Cedex Tél. +33 (0) 1 64 30 62 62 Fax +33 (0) 1 64 30 84 98 e-mail ascon.france@wanadoo.fr

AGENCE SUD-EST Tél. +33 (0) 4 74 27 82 81 Fax +33 (0) 4 74 27 81 71

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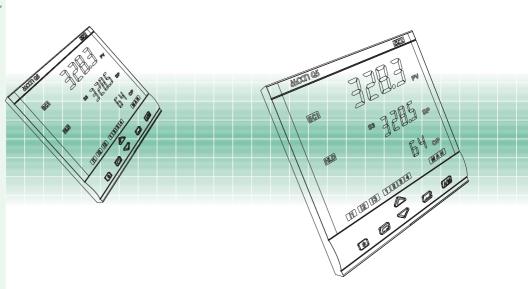
Belgium, Cyprus, Croatia, Czech Rep, Finland, France, Germany, Great Britain, Greece, Holland, Ireland, Norway, Poland, Portugal, Romania, Russia, Slovenia, Spain, Sweden, Switzerland, Turkey, Ukrain

Americas

Argentina, Brazil, Canada, Chile, Colombia, Ecuador, Peru, United States

Over the world

Australia, China, Egypt, Hong Kong, India, Iran, Israel, Malaysia, New Zealand, Pakistan, Saudi Arabia, Singapore, Taiwan, Thailand, South Africa & South East Africa



Tuning

Two methods of tuning are available:

- one shot initial Fuzzy-Tuning
- self-teaching continuous Adaptive-Tuning

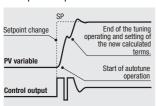
Fuzzy-Tuning

Two methods of initial tuning are available:

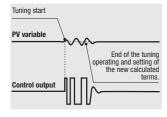
- Auto-Tuning "one shot"
- Natural frequency "one shot" The Fuzzy-Tuning automatically selects one of the two methods which assure the best result for each condition.

The **Auto-Tuning** method works best on the step response basis.

When activated, if a deviation exists between the Setpoint and process variable larger than 5% of scale range, the controller modifies the output value. Then, in a short time, it calculates the PID parameters and the new algorithm is operational immediately. The main advantages of this method are fast calculation and quick implementation.



The Natural frequency method works best when the process variable is very near to the Setpoint. When activated, it causes a process oscillation around the Setpoint value. The main advantage of this method is a reduced disturbance to the process.



Adaptive-Tuning

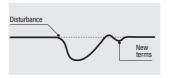
It is self-teaching and waits for process change to recalculate the new PID parameters. The new PID calculation does not influence the control output, avoiding any disturbance.

The PID optimisation is done only when necessary (e.g. Setpoint changes or process disturbances like load changes).

No action by the operator is required.

The operating mode of Adaptive-Tuning is safe and user friendly. It tests the process response after a disturbance, it memorises the intensity and frequency of the reaction, then the Adaptive-Tuning checks the new information with its statistical data base.

The correct PID algorithm is then ready to implement. This tuning is ideal for nonlinear processes where the PID parameters must be adapted to changing conditions.



Integrity in data copy

Configuration software

A software tool is available to improve both the configuration and the parameterization.

All the data can be stored to file. It is also possible to down-load the linearisation of the "custom" input by using the polynomial's coefficients and to configure the PROFIBUS DP profile file.

Memory chip

The **memory chip** makes possible a fast and safe transfer of data related to the configuration and all parameters. With a simple operation, the information can be stored and copied to the **memory chip**. The procedure can be protected by a password.



Setpoint programmer

SP9 SP10 Maximum Setpoint SP3 allowed SP11 deviation band SP2 350 SP12 SP1 SP13 300 SP14 250 Program 150 SPF 100 SPO 50 190 210 230 Initial 1° 2° 3° 4° 5° 10° 11/12° 13° 14° End t10

Up to 4 profiles with 16 segments can be programmed. Number of cycles as well as the max. allowed deviation can be configured.

The time base can be selected.

The time base can be selected from seconds, minutes and hours. Run, Hold and Stop functions can be performed by means the front keypad, by external commands or by serial communications.

Fast view

The Fast view is a password protected review procedure of the 10 most useful parameters. The combination of a luminous and comprehensive display and the ergonomic keypad allows the immediate access to the Fast view.



PROFIBUS DP Slave

Industrial standard for peripheral devices connection to a machine in a plant.

The protocol installed in this controller, offers the following advantages against the standard normally supplied by other suppliers:

Communications baudrate
 Up to 12 Mb/s with electric isolation

 The list of data transfer (profile file) is user configurable. It can be set by means the gammadue® configuration software.

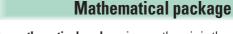


Modbus Master

Modbus serial

communications allows a controller to exchange informations with other devices, gammadue® series or others with Modbus Slave serial communications (PLC). For instance it is possible to read the acquired value from a gammadue® C1 indicator with alarms and send this value as remote Setpoint to a gammadue® X3 controller; or the gammadue® Q5 controller can send the Setpoint profile of the running program to many X1 or Q1 controllers without Setpoint programmer function. An Q5 controller can realize a

simple network for the low level data management. The Q5 can also reduce the work of the SCADA and grant the exchange of data in case of its failure.



The **mathematical package** is able to process any information



there is in the controller by using a simple set of mathematical operations. For instance it can compare two values by selecting higher or lower, to do the sum or the ratio and so on.

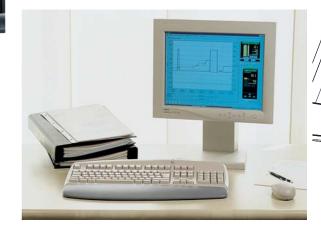
Together with Modbus Master, it becomes a very powerful information handler;

it can, for example, send to different controllers the same Setpoint profile with different values for every controller.



AutoLink

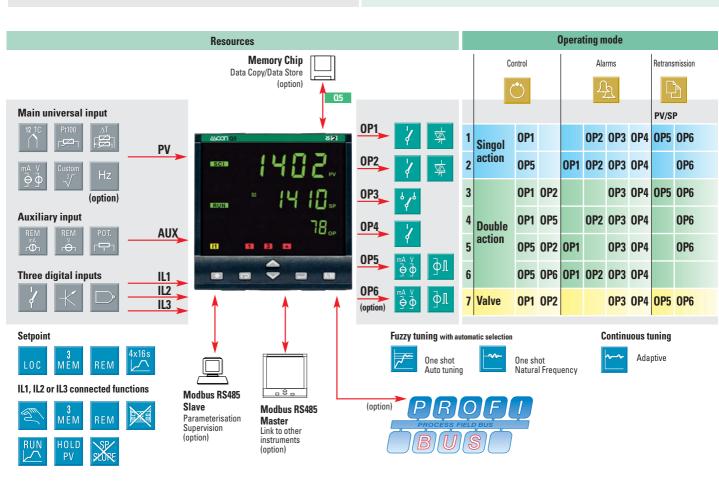
Self-configuring supervision software. Major features include monitoring and control of the connected devices, the visualisation by means of instrument faceplates, trend and mimic pages, data archiving as well as report generation. A self-configuring tool automatically polls the connected devices and build up the application software, reducing the start-up costs.





gammadue® the right solution to your needs

Your needs	Our solutions		
High speed data acquisition and signal management	Sampling time: 100 ms measure update time: 50 ms		
Use of differents actuators	Two analogue outputs, heat/cool (linear, water, oil), valve control output with potentiometer position feedback		
Process with time variable characteristic	Two initial and one continuous calculations of the right control parameters		
Alarm signalling and diagnostic	Absolute, band and deviation alarm, Latching/Blocking, loop break alarm		
Interfacing with other devices	Serial communications at 19,200 baud Modbus/Jbus Master and Slave, PROFIBUS DP at 12 Mbaud, two retransmission outputs, Remote Setpoint input, three digital inputs		
Temperature profile	4 program with 16 segments, 3 stored Setpoints		
Safe and reproducible configuration and parameter settings	Memory chip for data transfer and storing, configuration and parameterisation software		
Environmental protection	IP65 front panel protection (indoor, dust and water protection)		
Noise immunity	Electromagnetic compatibility		
Universal input signals, linear as well as non-linear	Configurable input (TC, RTD, mA, Volt and ΔT , infrared sensor, "custom" linearisation, frequency input up to 20 kHZ)		
Reliability and safety	CE compatibility, ASCON is ISO 9001 certified, 3 years warranty		
Technical support	Technical application assistance from ASCON sales and after sales service		



Technical data

Features (at 25°C T. env.amb.)	Description					
Total configurability	From keypad or serial communication the user selects: - the type of input - the type of Setpoint - the type of control algorithm - the type of output - the type and functionality of the alarms - control parameter values - access levels					
	Common characteristics	A/D converter with resolution of 160.000 points Update measurement time: 50 ms Sampling time (max. update time of the output adjustable): 0.110.0 s. Configurable - Input shift: - 60+ 60 digit Input filter with enable/disable: 0.1999.9 seconds				
PV input (for signal ranges see table 1)	Accuracy	0.25% ± 1 digits for temperature sensors 0.1% ±1 digits (for mV and mA)			Between 100 and 240Vac error is minimal	
	Resistance thermometer (for ΔT : R1+R2 must be <320 Ω)	Pt100Ω at 0°C 2 or 3 wires connection Burnout (with any combination)		n vith any on)	Max. wire Res.: 20Ω max. (3 wires) Sensitivity: 0.1° C/ 10° C E. T. $<0.1^{\circ}$ C/ 10 Ω Wire Res.	
	Thermocouple	L,J,T,K,S,R,B,N,E, W3,W5 (IEC 584) Rj >10MΩ °C/°F selectable			Line: 150Ω max. Input drift: $<2\mu V/^{\circ}C$ Env. Temp. $<5\mu V/10\Omega$ Wire Res.	
	DC input (current)	420mA, 020mA Ri >30Ω	Burnout. Engineering			
	DC input (voltage) Frequency (option)	$\begin{array}{lll} 050\text{mV}, 0300\text{mV} \\ \text{Rj} > 10\text{M}\Omega \\ 15, 05, 010\text{V} \\ \text{Rj} > 10\text{k}\Omega \\ \end{array} \begin{array}{lll} \text{units, conf. dec} \\ \text{point, position} \\ \text{or without } \\ \text{I. Sc.:} -9999, \\ \text{F. Sc.:} -9999, \\ \text{F. Sc.:} -9999, \\ \end{array}$		tion with 9,999 9,999	Input drift: <0.1% / 20°C Env. Temp. <5μV/10Ω Wire Res.	
	02000/020000Hz	High level 424V	(min. range of 100 digit)			
Auxiliary inputs	RemoteSetpoint not isolated accuracy 0.1%	0/420mA Rj = $30Ω$ Voltage 15, 05, 010V Rj = 300 kΩ	Bias in engineering un Ratio from -9.99+99. Local + Remote Setpoi		99	
	Potentiometer	100Ω $10k\Omega$ Feedback valve position				
Digital inputs 3 logic	The closure of the external contact produces any of the following	Auto/Man mode change, Local/Remote Setpoint mode change 3 Stored Setpoint activation, keyboard lock, measure hold, slope inhibit and output forcing Program Run/Hold and selection (if option installed)				
Operating mode	actions: 1 single or double ac	or double action PID loop or On/Off with 1, 2, 3 or 4 alarms				
Algorithm PID with overshoot control or On/Off, vo					ve drive PID	
	Proport. band (P)	algorithm to control motorised position 0.5999.9%			rs	
	Integral time (I) Derivative time (D)	19,999 s 0.1999.9 s enabled		enabled		
	Error dead band	0.110.0 digit	disahl			
	Overshoot control	0.011.00				
	Manual reset Cycle time (Time	0100%			Single action	
	poportional only) Min./Max	0.2100.0 s			PID algorithm	
	output limits	0100% separately adjustable				
	Control output rate limit	0.0199.99%/s 1100% time 19,999 s enabled				
	Soft-start output value					
Control mode	Output safety value	-100100% disabled		disabled		
	Control output forcing value	-100100%				
	Control output hysteresis	05% Span in engineering units		On/Off algorithm		
	Dead band Cool proportional	portional			Double action	
	band (P) Cool integral	0.5999.9%				
	time (I) Cool derivative	19,999 s enabled disabled				
	time (D)	0.19,999 s		PID algorithm (Heat/Cool)		
	Cool cycle time (Time proportional only)	0.2100.0 s			-	
	Cool control output high limit	0100%				
	Cool output max. rate	0.0199.99/s				

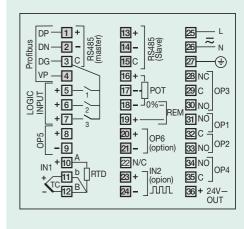
Scale range
-99.9300.0 °C
-99.9572.0 °F
-200600 °C
-3281112 °F
-50.050.0 °C
-58.0122.0 °F
0600 °C
321,112 °F
0600 °C
321,112 °F
-200400 °C
-328752 °F
01,200 °C
322,192 °F
01,600 °C
322,912 °F
01,600 °C
322,912 °F
01,800 °C
323,272 °F 01,200 °C
322,192 °F
0600 °C
321,112 °F
01,100 °C
322,012 °F
02,000 °C
323,632 °F
02,000 °C
323,632 °F
Configurable
engineering units mA, mV, V, bar, psi, Rh, ph
IIIA, IIIV, V, Dai, PSI, NII, PII
On request
02kHz or 020kHz

Table 1: PV input

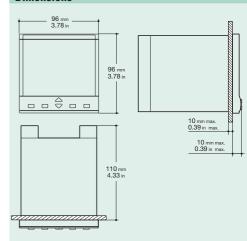
Technical data

Features (at 25°C T. env.amb.)	Description							
,	Motor travel 1	time	15	i600 s				
Control mode				0.15.0%		Valve drive PID	algorithm	
00	Feedback potention						a.g	
0P1-0P2	SPST relay N				nad			
outputs	Triac, 1A/250				Juu			
OP3 output	SPDT relay N				oad			
OP4 output								
or routput	SPST relay N.O., 2A/250Vac for resistive load Galvanic isolation:							
Analogue / digital	Control retransmission of PV/SP				Analogu	Analogue: $0/15V$, $010V$, 500Ω / 20 mA max.		
			Short circuit protected			$0/420$ mA, $750\Omega/15$ V max.		
OP5 and OP6						0/24Vdc ±10% - 30r	nA max.	
(option) outputs				on 12 bit	for solid	state relay		
	Ht		Accuracy: 0.1%					
	nysteresis u	Hysteresis 05% Span in engineering units Active high Deviation threshold ±range						
	Activ		high	Action			ange	
AL1- AL2 - AL3		Active I	low	type			le range	
AL4 alarms	Action			Sensor hrea			io rungo	
	7100011	Special	I	Sensor break, heater break alarm				
		function			ge (latching), activation inhibit (blocking)			
							(if option installed)	
	Local + 3 sto				vn ramp	s 0.1999.9 digit/	min or digit/h	
	Remote only			(OFF=0)				
Octobriet	Local and Re				Low limit:			
Setpoint	Local with trim		from low range to high limit					
	Remote with trim			High limit:				
	Programmable If option installed			from low limit to high range Remote Setpoint not available with frequency input				
	1 nrograme					avanable with hequ	ency input	
Programmable		4 programs, 16 segments (1 initial and 1 end) From 1 to 9999 cycles or continuous cycling (OFF)						
Setpoint	Time values							
(optional)						gital input and ser	ial line	
	Fuzzy-Tuning type. The controller selects automatically Step response							
	the best method according to the process conditions Natural frequency							
Tuning	ne self-le s and co	self-learning, not intrusive, analysis of the process response to nd continuous calculation of the PID parameters						
Auto/Man	Standard with bumpless function,							
selection	by keypad, digital or serial communications							
	RS 485 isolated, SLAVE Modbus/Jbus protocol, 1,200, 2,400, 4,800, 9,600, 19,200 bit/s					,600, 19,200 bit/s		
O	3 wires.							
Serial comm.s (option)	RS 485 isolated, MASTER Modbus/Jbus protocol, 1,200, 2,400, 4,800, 9,600, 19,200 bit/s							
(Οραστή	3 wires. RS485 asynchronous / isolated, PROFIBUS DP protocol, from 9,600 bit/s							
	at 12MB/s selectable, max. lenght 100 m (at 12 Mb/s).							
Auxiliary supply								
	Measure Detection of out of range, short circuit or sensor break with							
	input automatic activation of the safety strategies and alerts on display							
0	Control	Control Safety and forcing value separately adjustable: -100% 100%						
Operation	output					, ,		
alarm safety	Parameters	m	Parameter and configuration data are stored in a non vola memory for an unlimited time Password to access the configuration and parameters da					
	Access protection	Fa	ast view					
	Power supp		100240Vac (-15+10%) 50/60Hz or Power					
	(fuse protected)		24vac (-25+12%) 50/60Hz an 24Vdc(-15+25%)		ı	consumption 5W max.		
	Compliance			ce to EN61010-1 (IEC1010-1), installation class 2 (2.5kV)				
General characteristics	Safety						11 01000 2 (2.011)	
	Electromagr	netic c	pollution class 2, instrument class II Compliance to the CE standards					
	UL and cUL Approval		File E176452					
	Protection EN60529 (IEC	2029)	IP65 front panel					
	Dimensions	1/.	¹ / ₄ DIN - 96 x 96, depth 110 mm, weight 500 g approx.					

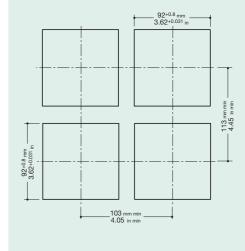
Electrical wirings



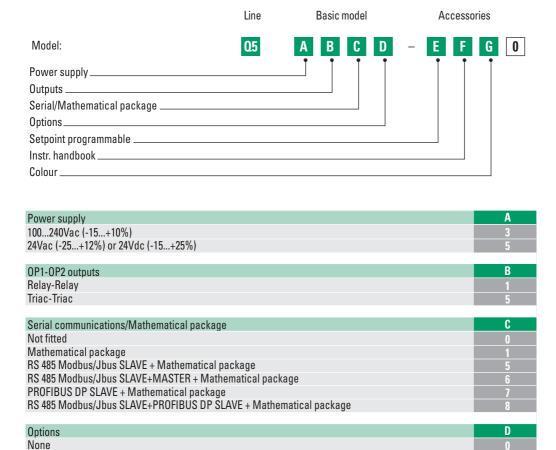
Dimensions



Panel cut-out



Ordering codes



Setpoint programmer	_ <u>_</u>
Not fitted	0
Four "16 segments" programs	4
Instruction handbook	F
Italian-English (std)	0
French-English	1
German-English	2
Spanish-English	3

Front case colour
Dark (std)
Beige
0
0

If not differently specified the controller will be supplied with standard version $Model: 05\,3100-0000$

Frequency input + second analogue output (OP6) (Remote Setpoint not available)

Frequency input (Remote Setpoint not available) Second analogue/digital output (OP6)