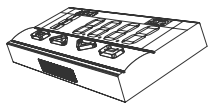
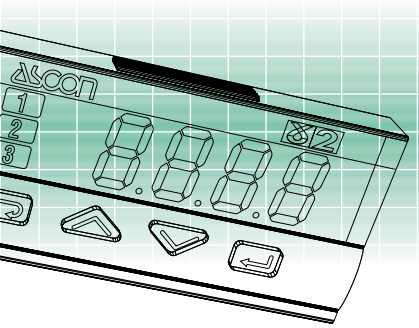
S E R I E S

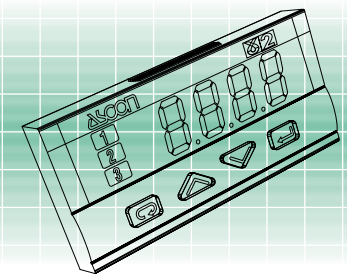
Controller Indicator Transmitter 1/32 DIN - 48 x 24 mm gamma**due**® series C1 line

Small, easy and comprehensive

Easy configuration and simple operating method. The smallest line of the gamma**due**® series concentrates the functionality of the temperature controller-indicator-transmitter without loosing the typical characteristics of more complex devices like: autotune, IP65 front panel protection, serial communications, analogue retransmission output, custom linearisation, and transmitter power supply.







E

ISO 9001 Certified

ASCON spa
Via Falzarego, 9/11 - 20021 Bollate - (Milano) Italy - Tel. +39 02 333 371 - Fax +39 02 350 4243
http://www.ascon.it e-mail: sales@ascon.it

gammadue®

the right solution to your needs

Your needs	Our solutions
Restricted space and reduction of the instrumentation overall dimensions	1/32 DIN - 48 x 24 Size
Easy replacement and quick start-up	Configuration by simple to use codes
Correct tuning for any condition	Automatic selection between two different methods
Conversion and retransmission of low level signals	Transmitter with isolated and analogue output
Contactless temperature measurements	Indicator with infrared input ability
Alarm signalling	Absolute and deviation alarms
Interfacing with other devices	Serial communications at 9600 baud Modbus/Jbus protocol, analogue retransmission output
Quick learning	Every model has the same operating method
Ergonomic compatibility with other devices	Two colours: beige or darkgrey front panels
Environmental protection	IP65 front panel protection (indoor, dust and water protection)
Easy to use	Ergonomic keypad, clear and comprehensive display
Noise immunity	Electromagnetic compatibility
Universal input signals, linear as well as non-linear	Configurable input (TC, RTD, mA, Volt and ΔT, infrared sensor, custom linearisation)
Reliability and safety	CE compatibility, ASCON is ISO 9001 certified, 3 years warranty
Technical support	Technical application assistance from ASCON sales and after sales service

Resources

Main universal input

5 TC · Pt100 · ΔT · mA V · Custom → PV

C1

OP1 · OP2 · OP4 (option)

Setpoint LOC

Special functions

Modbus RS485
Parameterisation
Supervision (option)

Fuzzy tuning with automatic selection
One shot Auto tuning
One shot Natural Frequency

Operating mode

	Control	Alarms		Retransmission
				PV
0	Indication only	OP1	OP2	OP4
1	Single action OP1		OP2	OP4
2	Single action OP2	OP1		OP4

Technical data

Features at env. 25°C	Description			
Total configurability	From keypad or serial communications, the user selects:	- the type of input - the associated functions and the corresponding outputs - the type of control algorithm - the type of output and the safe conditions - the type and functionality of the alarms - the values of all the control parameters		
PV input (for signal ranges see table 1)	Common characteristics	A/D converter with 50000 points Update measurement time: 0.2s Sampling time: 0.5s Input shift: ±60 digits Input filter: 1...30s (OFF= 0)		
	Accuracy	0.25% ±1 digit (T/C and RTD) 0.1% ±1digit (mA and mV)		Between 100...240Vac error is minimal
	Resistance thermometer (for ΔT: R1+R2 must be <320Ω)	Pt100Ω at 0°C (IEC 751) °C/°F selectable	2 or 3 wire connection	Line: 20Ω max. (3 wire) Thermal drift 0.35°C/10°C env. T. <0.35°C/10Ω line resist.
	Thermocouple	L,J,T,K,S (IEC 584) °C/°F selectable	Internal cold junction compensation	Line: 150Ω max. Thermal drift <2µV/°C env. T. <5µV/10Ω line resist.
	DC input (current)	0/4...20mA with 2.5Ω ext. Shunt Rj > 10MΩ	Engineering units, floating decimal point, Low Range -999...9999 High Range -999...9999 100 digits minimum	Input drift: < 0.1%/20°C env. T.
	DC input (voltage)	0/10…50mV Rj >10MΩ		
Operating modes	Indicator with 2 alarms		AL1 alarm	AL2 alarm
			OP1- relay or triac	OP2 - SSR drive
			OP2 - SSR drive	OP1 - relay or triac
	1 PID loop or ON/OFF with 1 alarm		Control output	AL2 alarm
			OP1 - relay or triac	OP2 - SSR drive
			OP2 - SSR drive	OP1 - relay or triac
Control mode	Algorithm	PID with overshoot control or ON/OFF		
	Proport. band (P)	0.5…999.9%		PID algorithm
	Integral time (I)	0.1…100.0 min	OFF = 0	
	Derivative time (D)	0.01…10.00 min		
	Cycle time	1…200 s		
	Overshoot control	0.01…1.00		
	High limit	100.0…10.0%		
	Hysteresis	0.1…10.0%		ON/OFF algorithm
OP1 output	SPST relay N.O., 2A/250V (for resistive load)			
	Triac, 2A/250Vac for contactor coil			
OP2 output	SSR drive not isolated: 5Vdc, ± 10%, 30mA max.			
AL1 alarm (indicator with 2 alarms)	Hysteresis 0.1…10.0% range			
	Active high	Absolute threshold, whole range		
	Active low			
AL2 alarm	Hysteresis 0.1…10.0% range			
	Action: Active high	Action type: Deviation threshold	± range	
	Action: Active low	Action type: Band threshold	0…range	
		Action type: Absolute threshold, whole range		
	Action: Special function	Sensor break		
Setpoint	Up and down ramps	0.1…999.9 digit/min (OFF = 0)		
	Low limit	From low range to high limit		
	High limit	From low limit to high range		
OP4 (option) PV retransmission output	Galvanically isolated: 500Vac/1min Resolution: 12bit (0.025%) Accuracy: 0.1%	Current output: 0/4...20mA 750Ω/15V max.		
One-shot Fuzzy-Tuning	Depending on the process condition, the controller applies the best method	Step response		
		Natural frequency		
Ser. comm.s (opt.)	RS 485 isolated, Modbus/Jbus protocol 1200, 2400, 4800, 9600 bit/s, two wires			
Aux. power supply (opt.)	+18Vdc ±20%, 30mA max. for external transmitter supply			

Input type	Scale range
RTD Pt100Ω at 0°C	-99.9…300.0 °C -99.9…572.0 °F -200…600 °C -328…1112 °F
T/C type L Fe-Const.	0…600 °C 32…1112 °F
T/C type J Fe-Cu 45% Ni	0…600 °C 32…1112 °F
T/C type T Cu - CuNi	-200…400 °C -328…752 °F
T/C type K Chromel Alumel	0…1200 °C 32…2192 °F
T/C type S Pt10%Rh-Pt	0…1600 °C 32…2912 °F
0/4…20 mA	Configurable engineering units mA, mV, V, bar, psi, Rh, ph
0/10…50 mV	
mV Custom scale	On request

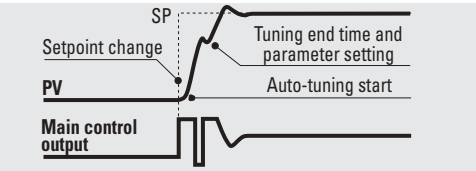
Table 1: PV input

Fuzzy Tuning

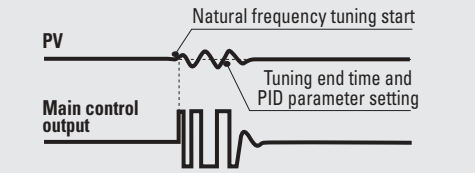
Two methods of tuning are available:
- **Auto-Tuning "one shot"**
- **Natural frequency "one shot"**

The **Fuzzy-Tuning** automatically selects one of the two methods which assure the best result for each condition.

The **Auto-Tuning** method works best on the step response basis.
When activated, if a deviation exists between the Setpoint and process variable larger than 5% of scale range, the controller modifies the output value. Then, in a short time, it calculates the PID parameters and the new algorithm is operational immediately.
The main advantages of this method are fast calculation and quick implementation.



The **Natural frequency** method works best when the process variable is very near to the Setpoint. When activated, it causes a process oscillation around the Setpoint value.
The main advantage of this method is a reduced disturbance to the process.



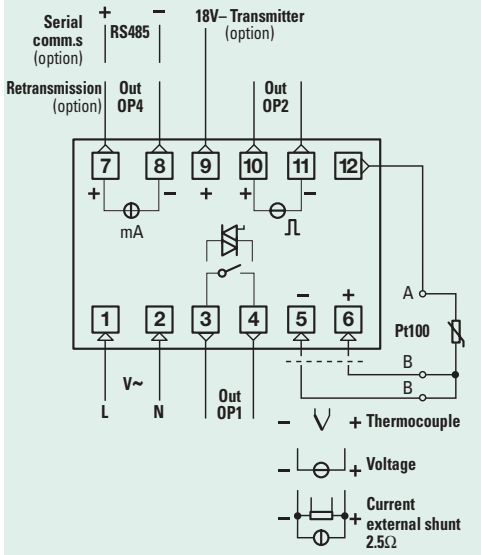
Special functions

- **Keypad lock/unlock** function, to avoid incorrect operator actions
- **Outputs lock/unlock** function, at any moment it is possible to stop the control action, but not the process variable display, without switching-off the power supply.

Technical data

Features at env. 25°C	Description	
Operational safety	Measure input	Detection of out of range, short circuit or sensor break with automatic activation of the safety strategies and alerts on display
	Control output	Safety value: 0…100% (user enabled/disabled)
	Parameters	A non volatile memory stores for unlimited time all the parameter and configuration values
	Password	Configuration and parameterisation access are password protected
General characteristics	Power supply	100...240Vac (-15...+10%) 50/60Hz or 24Vac (-25...+12%), 50/60Hz and 24Vdc (-15...+25%). Power consumption 3Va max.
	Safety	Compliance EN61010-1 (IEC 1010-1), installation class 2 (2.5kV), pollution class 2, class II instrument
	Electromagnetic compatibility	Compliance to the CE standards for industrial system and equipment
	Protection EN60529 (IEC 529)	IP65 front panel
	Overall dimensions	$^{1}/_{32}$ DIN - 48 x 24, depth 120 mm, weight 100g approx.
		Panel cut-out: $45^{+0.6}$ x $22.2^{+0.3}$ mm

Electrical wirings



Ordering codes

Model: **C1** **A** **B** **C** **D** – **0** **F** **G** **0** / **I** **L** **M** **N**

- Line: C1
- Basic model: A B C D
- Power supply: A
- Outputs OP1: B
- Serial comm.s/Options: C D
- Accessories: 0 F G 0
- Instr. handbook: F
- Colour: G
- Configuration: I L M N
- Input: I
- Control mode: L
- Safety state: M
- Alarms: N

Power supply	A
100...240Vac (-15...+10%)	3
24Vac (-25...+12%) or 24Vdc (-15...+25%)	5

OP1 output	B
Relay	0
Triac	3

Serial comm.s	Options	C	D
Not fitted	None	0	0
	Transmitter power supply	0	6
	Transmitter power supply + Retransmission	0	7
RS485 Modbus/JBus protocol	None	5	0
	Transmitter power supply	5	6

Instruction handbook	F
Italian-English (std)	0
French-English	1
German-English	2
Spanish-English	3

Front case colour	G
Dark (std)	0
Beige	1

Input type	Range scale				I
RTD Pt100 IEC751	-99.9…300.0	°C	-99.9…572.0	°F	0
RTD Pt100 IEC751	-200…600	°C	-328…1112	°F	1
TC L Fe-Const DIN43710	0…600	°C	32…1112	°F	2
TC J Fe-Cu45% Ni IEC584	0…600	°C	32…1112	°F	3
TC T Cu-CuNi	-200 …400	°C	-328…752	°F	4
TC K Chromel -Alumel IEC584	0…1200	°C	32…2192	°F	5
TC S Pt10%Rh-Pt IEC584	0…1600	°C	32…2912	°F	6
0...50mV linear	Engineering units				7
10...50mV linear	Engineering units				8
mV "Custom" scale	On request				9

Output configuration		L
PID	Control OP1/alarm AL2 on OP2	0
	Control OP2/alarm AL2 on OP1	1
ON - OFF	Control OP1/alarm AL2 on OP2	2
	Control OP2/alarm AL2 on OP1	3
Indicator with 2 alarms	Alarm AL1 on OP1/alarm AL2 on OP2	4
	Alarm AL1 on OP2/alarm AL2 on OP1	5

Type of control	Safety	M
Reverse (AL1 active low)	0%	0
Direct (AL1 active high)	0%	1
Reverse (AL1 active low)	100%	2
Direct (AL1 active high)	100%	3

AL2 type and function		N
Disabled		0
Sensor break		1
Absolute	Active high	2
	Active low	3
Deviation	Active high	4
	Active low	5
Band	Active out	6
	Active in	7

If not differently specified the controller will be supplied with standard version

Model: C1 3000-0000